AZ88.00-P-0001-03OA	Converting rear bumper	Model 230	

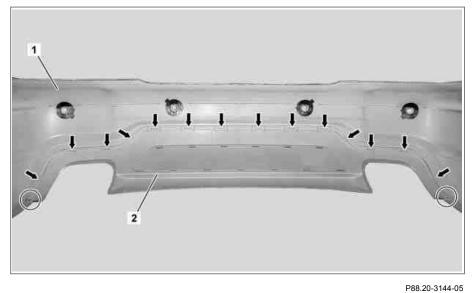
 \fbox{i} Check components removed from standard bumper before assembly and replace if damaged.

1 Insert bottom section paneling (2) into rear bumper paneling (1) and arrest.

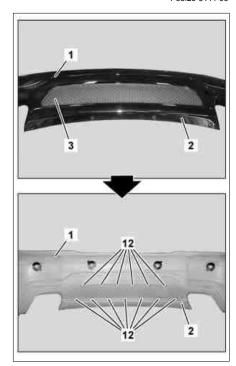
i When positioning insert paneling bottom section (2) on right and left at bottom into brackets on rear bumper paneling (1) (see circles).

i Check whether paneling bottom section (2) is arrested properly in rear bumper paneling (1) on inside, if applicable press again.

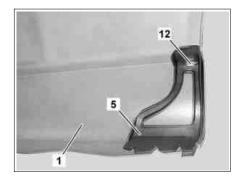
Pay attention to paint damage.



2 Insert air gate lower section (3) into paneling bottom section (2) and fasten on inside with 13 clips (12).



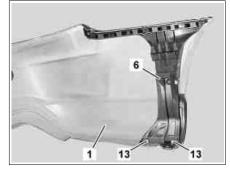
P88.20-3145-03



P88.20-3142-01

3 Insert left and right rear reinforcements (5) into rear bumper paneling (1) and fasten with one clip (12) each.

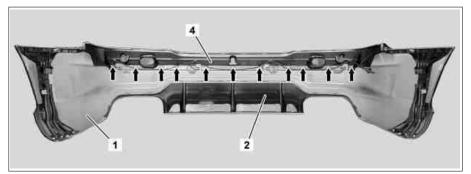
4 Insert left and right rear lateral supports (6) into rear bumper paneling (1) and fasten together with left and right rear reinforcements (5) with two blind rivets (13) each.



P88.20-3143-01

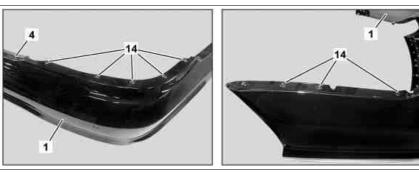
5 Insert rear frame segment (4) into rear bumper paneling (1) and arrest on inside (see arrows).

(4) is arrested properly in the rear bumper paneling (1), if applicable repress.



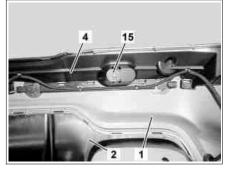
P88.20-3146-04

6 Fasten rear frame segment (4) and left and right rear lateral support (6) to upper edge of rear bumper paneling (1) with 16 expansion rivets.

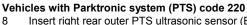


P88.20-3147-04

7 Install seal washers (15) on right and left on studs on rear frame segment (4).

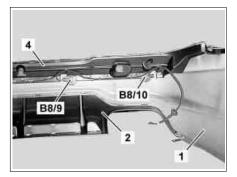


P88.20-3148-01

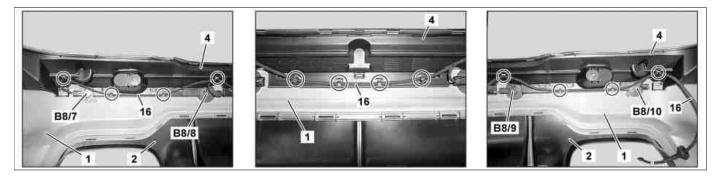


Insert right rear outer PTS ultrasonic sensor (B8/7), right inner PTS ultrasonic sensor (B8/8), left inner PTS ultrasonic sensor (B8/9) and left outer PTS ultrasonic sensor (B8/10) into brackets on rear bumper paneling (1).

1 Previously check whether a decoupling ring (transparent silicon ring) is installed on all PTS ultrasonic sensors.



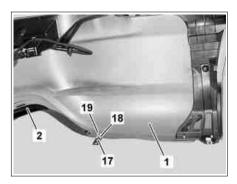
P88.20-3149-01



P88.20-3150-07

Vehicles with Parktronic system (PTS) code 220

- 9 Insert PTS wiring harness (16) into rear bumper paneling (1) and fix in place in specified attachment points (see circles).
- 10 Fasten bottom paneling bracket (17) to rear bumper paneling (1) with one sheet metal nut (18) each and one round Allen head bolt (19)



P88.20-3151-01