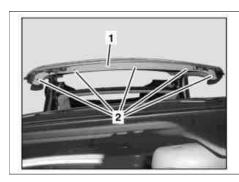
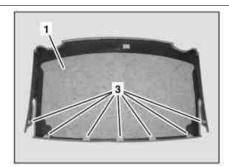
MODEL 230.4 except CODE (P99) "AMG Black Series" special model







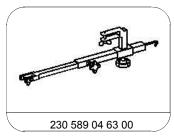
P68.30-2376-07

1 Headliner

2 Bolts3 Clips

4 Gasket

| XX | Remove/install | | |
|----|---|---|--------------------|
| | Risk of injury caused by body parts being trapped or crushed when working on partially open Vario roof (stop mode) or in its closing area as a result of the Vario roof suddenly collapsing | Secure Vario roof with a suitable special tool. | AS77.50-Z-0001-01A |
| 1 | Close Vario roof | | |
| 2 | Open sun shade | On vehicles with code (415) Glass roof | |
| | | The sun roller blind must be wound up to prevent damage. | |
| 3 | Move Vario roof into intermediate position and secure | | AR77.50-P-3000-01R |
| | | 3 | *230589046300 |
| 4 | Remove bolts (2) | | |
| 5 | Unclip headliner (1) and remove toward front | i Installation: Replace damaged clips (3). Ensure that left and right gaskets (4) are seated properly (arrows). | |
| 6 | Install in the reverse order | | |



Support