

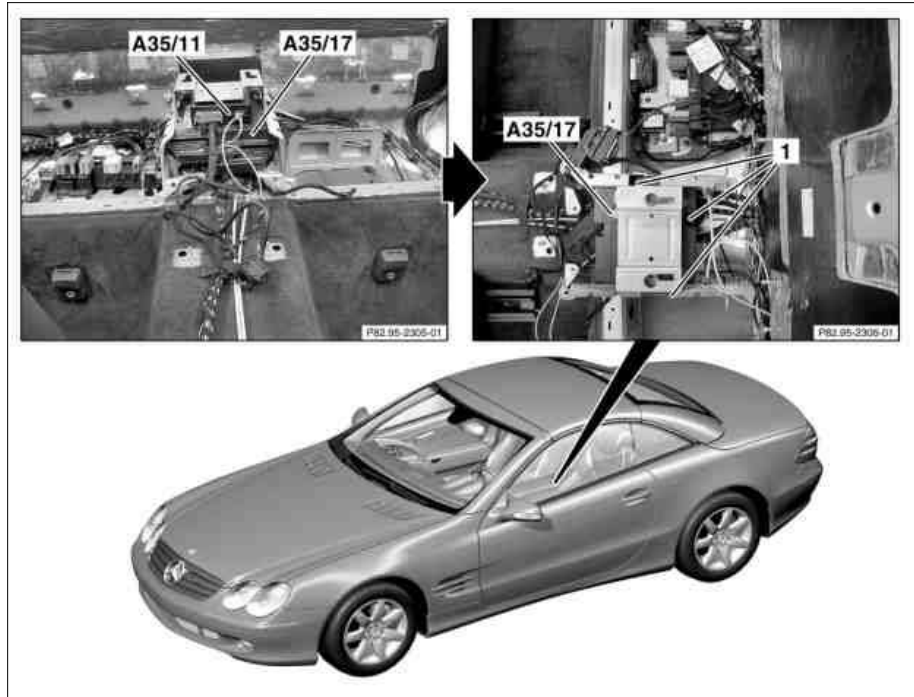
MODEL 230.4 with CODE (855) TELE AID

Shown on vehicle with code (813) Voice control system (VCS [SBS])

1 Bolts

A35/11 Voice control system control unit (with code (813) Voice control system (VCS [SBS]))

A35/17 D2B telephone and TELE AID transmitter/receiver



P82.95-2304-06

Modification notes

21.11.05	Buffer basic data added	Step 1.1	
21.11.05	Disconnect ground line replaced by switch off ignition	Step 2	

	Remove/install		
1.1	Buffer basic data of D2B telephone and TELE AID transmitter/receiver (A35/17) in STAR DIAGNOSIS	When replacing D2B telephone and TELE AID transmitter/receiver (A35/17). i Installation: Transfer buffered basic data to new D2B telephone and TELE AID transmitter/receiver (A35/17).	
	Connect STAR DIAGNOSIS and read out fault memory	STAR DIAGNOSIS diagnosis system	AD00.00-P-2000-04A *WH58.30-Z-1048-13A
2	Switch off the ignition and remove the transmitter key from the EIS control unit	i On vehicles with code (889) Keyless Go, press the Keyless Go start/stop button repeatedly until the ignition is switched off. Remove the Keyless Go transmitter card or transmitter key from the vehicle and store beyond the reach of the transmitter (min. 2 m).	
3	Remove stowage box		AR68.20-P-2320R
4.1	Remove voice control system control unit (A35/11)	For vehicles with code (813) Voice control system (VCS [SBS])	AR82.70-P-0003R
5	Remove bolts (1)		
6	Disconnect electrical connectors and fiber optic cable coupling from D2B telephone and TELE AID transmitter/receiver (A35/17)	w To avoid damaging them, do not kink fiber optic cables, route over sharp edges or bend in radii smaller than 25 mm. i Cover fiber optic cable coupling and implement connection on D2B telephone and TELE AID transmitter/receiver (A35/17). Refer to: ↓ Cover fiber optic cable	AR82.95-P-0005-01A
7	Remove D2B telephone and TELE AID transmitter/receiver (A35/17)		
8	Install in the reverse order		

Commercially available tools

Number	Designation
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