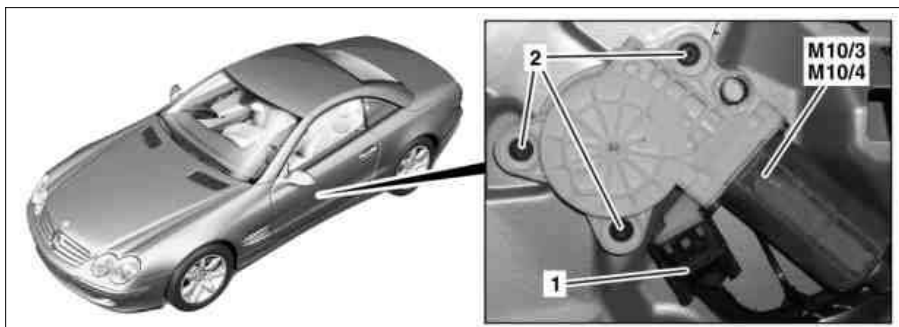


MODEL 230.4

Shown on model 230.4 without code (P99)
Special model "AMG Black Series"

- 1 Electrical connector
2 Bolts

M10/3 Left front power window motor
M10/4 Right front power window motor

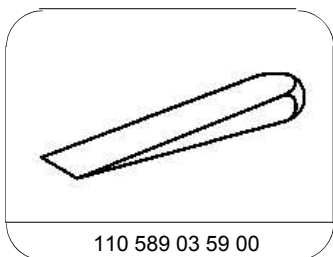


P72.29-2104-04

	Remove/install		
	Risk of fire and explosion caused by machining/treating magnesium components	Keep away from ignition sources and open flames.	AS60.00-Z-0006-01R
	Information on machining/treating magnesium components		AH60.00-P-0023-01R
1	Completely lower crank window in left or right front door.		
2	Remove front door lining		AR72.10-P-1000R
3	Loosen door foil in area of left front power window motor (M10/3) or right front power window motor (M10/4) from inner door panel.	Installation: Replace door foil if damaged.	AR72.10-P-1010R
4	Disconnect electrical connector (1)		
5	Unscrew bolts (2) from left front power window motor (M10/3) or right front power window motor (M10/4)		*BA72.29-P-1001-01A
6	Press left front power window motor (M10/3) or right front power window motor (M10/4) off of inner door panel with mounting wedge and remove	Installation: Grease the gear wheel on the left front power window motor (M10/3) or on the right front power window motor (M10/4) lightly. Lock cylinder grease spray, 50 ml	*110589035900 *BR00.45-Z-1012-06A
7	Install in the reverse order		

Electric side doors

Number	Designation	Model
BA72.29-P-1001-01A	Bolt, front door power window motor	230 Nm 4.5



Mounting wedge

Repair materials

Number	Designation	Order number
BR00.45-Z-1012-06A	Lock cylinder grease spray, 50 ml	A 002 989 06 51