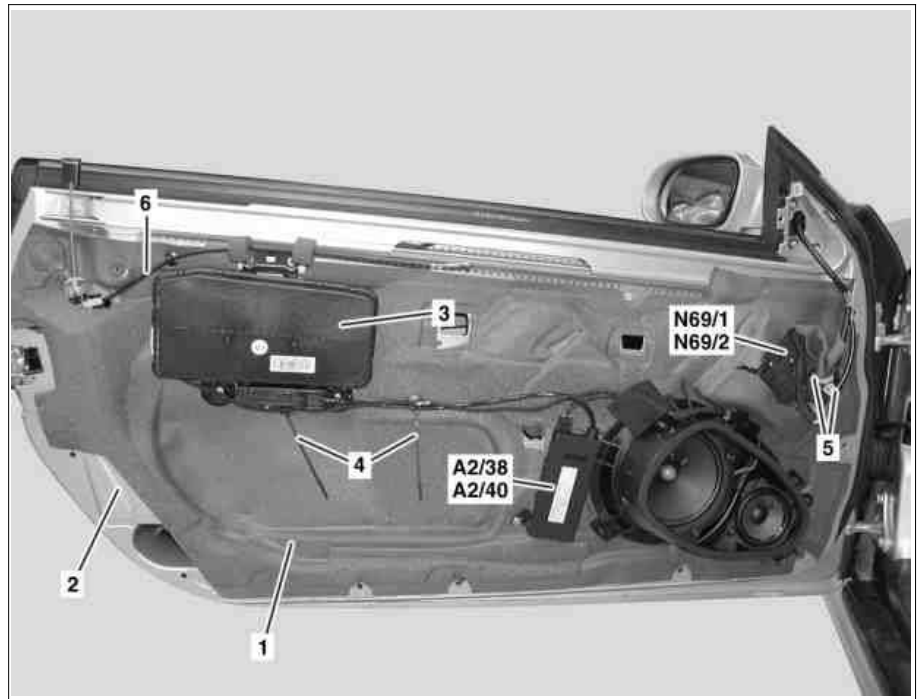


MODEL 230.4

Shown on vehicle up to 28.2.06







- 1 Door foil
- 2 Inner door panel
- 3 Sidebag unit
(not with code (P99) Special model
"AMG Black Series" without code
(494) USA version)
- 4 Cable tie
- 5 Electrical connectors
- 6 Bowden cable



P72.10-2789-06

- A2/38 Left door Keyless go antenna
(with code (889) Keyless-Go)
- A2/40 Right door Keyless go antenna
(with code (889) Keyless-Go)

- N69/1 Door control module left
- N69/2 Door control module right

 	Remove/install		
	Risk of fire and explosion caused by machining/treating magnesium components	Keep away from ignition sources and open flames.	AS60.00-Z-0006-01R
	Information on machining/treating magnesium components		AH60.00-P-0023-01R
1	Remove sidebag unit (3) on left and right front door.	Not with CODE (P99) Special model "AMG Black series" with CODE (494) USA version	AR91.60-P-0690R
2	Remove speaker in front door		AR82.62-P-7845R
3	Remove cable ties (4)	 Installation: Replace cable ties (4).	
4	Remove left door Keyless Go antenna (A2/38) or right door Keyless Go antenna (A2/40)	On vehicles with code (889) Keyless go	
5	Remove Bowden cable (6) of door locking system from inner door panel (2) and pull out through door foil (1)	 Installation: Replace retaining clips on Bowden cable (6).	
6	Disconnect electrical connectors (5) from left door control unit (N69/1) or am right door control unit (N69/2)		
7	Carefully loosen door foil (1) from inner door panel (2) and remove. Then remove glue residues.	 Installation: Replace damaged door foil (1). Ensure that door foil (1) is exactly matched up to inner door panel (2). Holes in inner door panel (2) for mounting clips at door lining (1) must not be concealed Stick on door foil (1) with sealing profile. Sealing cord	*BR00.45-Z-1086-01A
8	Install in the reverse order		

Repair materials

Number	Designation	Order number
BR00.45-Z-1086-01A	Soft top frame sealing profile with metal core 35 m, SEALANT/butyl Bostik 1127	A 005 989 12 71 10