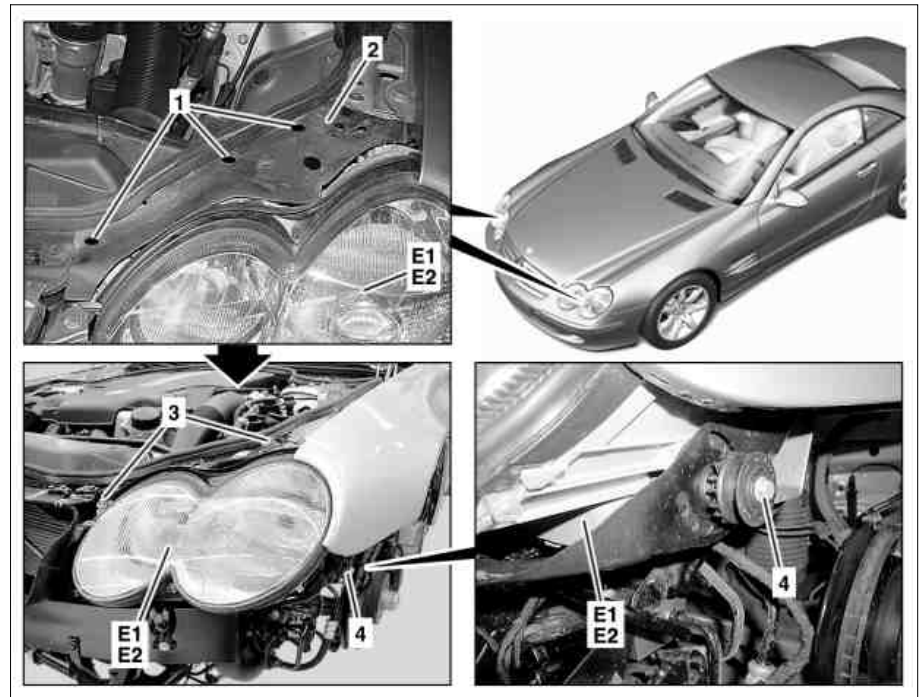


MODEL 230.4 except CODE (P99) "AMG Black Series" special model

Shown on left front lamp unit (E1) on vehicle up to 28.1.08 without code (809)
Model year 2009


- 1 Expansion clip
2 Cover
3 Bolts
4 Screw

- E1 Left front headlamp unit
E2 Right front headlamp unit



P82.10-4380-06

☒ ☒	Remove/install		
	<p>Risk of death caused by high voltage at xenon headlamps. Risk of explosion/risk of fire caused by highly flammable materials in the vicinity of damaged xenon bulbs. Risk of injury caused by UV light, hot components at xenon headlamps and glass splinters produced by bursting xenon bulbs. Risk of poisoning caused by inhalation of mercury vapors and by toxic salts and mercury compounds being ingested or coming into contact with skin</p>	<p>Do not come into contact with parts that are under high voltage. Persons with active electronic implants (e.g. heart pacemakers) must never work on xenon headlamps. Switch off entire lighting system. Wear insulated safety shoes, safety glasses and protective gloves. Remove highly inflammable materials from the hazard area. Ensure sufficient ventilation in the working area.</p>	AS82.10-Z-0001-01A
1	Switch off the ignition and remove the transmitter key from the EIS control unit	<p>i In vehicles with code (889) Keyless-Go, press the Keyless-Go start/stop button repeatedly until the ignition is switched off. Remove Keyless-Go chip card or transmitter key from vehicle and store beyond the reach of the transmitter (at least 2 m).</p>	
2	Detach left or right front engine compartment paneling	<p>When removing left front lamp unit (E1) or right front lamp unit (E2) individually.</p> <p>i Do not remove front engine compartment paneling from front section of fender liner. Both components are removed together later.</p>	AR61.20-P-1105R
3	Remove front section of fender liner in left or right front fender and remove together with previously detached left or right front engine compartment paneling	When removing left front lamp unit (E1) or right front lamp unit (E2) individually.	AR88.10-P-1300R
4.1	Detach front bumper	When removing left front lamp unit (E1) or right front lamp unit (E2) individually.	AR88.20-P-2000-01R
4.2	Remove front bumper	When removing left front lamp unit (E1) and right front lamp unit (E2) at the same time.	AR88.20-P-2000R
5	Remove expansion clip (1) from cover (2) and remove cover (2)	i Installation: Replace damaged expansion clips (1).	
6	Remove bolts (3) and bolt (4) of left front lamp unit (E1) or right front lamp unit (E2)		
7	Pull out left front lamp unit (E1) or right front lamp unit (E2) towards the front until the electrical connectors on the rear of the housing are accessible	i Vehicles as of 29.1.08 or with code (809) Model year 2009 only have one electrical connector.	
8	Disconnect electrical connectors from rear of housing and remove left front lamp unit (E1) or right front lamp unit (E2)	i Vehicles as of 29.1.08 or with code (809) Model year 2009 only have one electrical connector.	
9	Install in the reverse order		
10	Code left front lamp unit (E1) or right front lamp unit (E2) with Star Diagnosis	Only when replacing left front lamp unit (E1) or right front lamp unit (E2).	

 AD	Connect STAR DIAGNOSIS and read out fault memory		AD00.00-P-2000-04A
11	Check adjustment of left front lamp unit (E1), right front lamp unit (E2), and left front fog lamp as well as right front fog lamp, correct if necessary		AP82.10-P-8260R