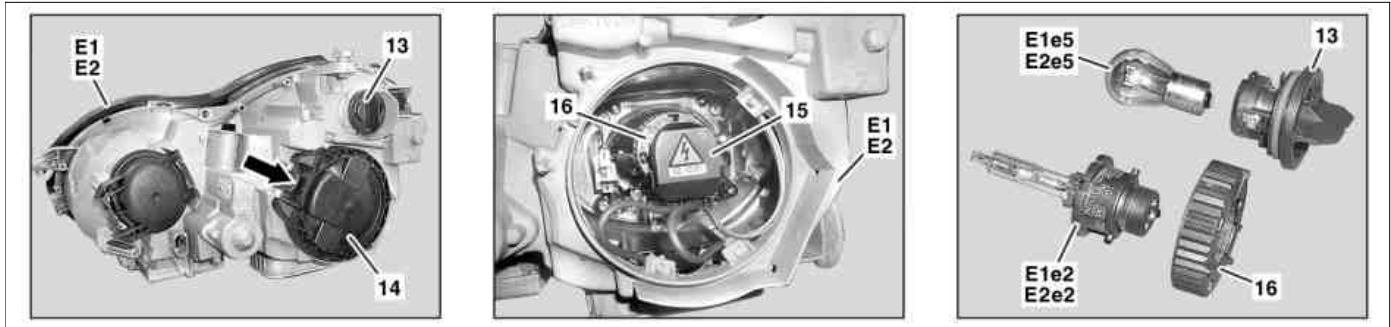


MODEL 230.4### ## as of 041865 up to 28.1.08 except CODE (809) Model year 2009
low beams and turn signal lights



P82.10-3413-07

13 Lamp bracket

14 Cover

15 Xenon headlamp ignition module plug

16 Retaining ring

E1 Left front headlamp unit

E1e2 Left low beam

E1e5 Left turn signal lamp

E2 Right front headlamp unit

E2e2 Right low beam

E2e5 Right turn signal lamp

	Remove/install		
	<p>Risk of death caused by high voltage at xenon headlamps. Risk of explosion/risk of fire caused by highly flammable materials in the vicinity of damaged xenon bulbs. Risk of injury caused by UV light, hot components at xenon headlamps and glass splinters produced by bursting xenon bulbs. Risk of poisoning caused by inhalation of mercury vapors and by toxic salts and mercury compounds being ingested or coming into contact with skin</p>	<p>Do not come into contact with parts that are under high voltage. Persons with active electronic implants (e.g. heart pacemakers) must never work on xenon headlamps. Switch off entire lighting system. Wear insulated safety shoes, safety glasses and protective gloves. Remove highly inflammable materials from the hazard area. Ensure sufficient ventilation in the working area.</p>	AS82.10-Z-0001-01A
1	Detach right front lamp unit (E2) and pull out towards the front until the lamp bracket (13) and the cover (14) are accessible	When removing right low beam (E2e2) or right turn signal light (E2e5).	AR82.10-P-4730R
2	Turn bulb socket (13) to left and remove		
3	Pull left turn signal light (E1e5) or right turn signal light (E2e5) out of lamp bracket (13)	<p>i Do not touch the bulbs with bare fingers, but use a grease-free, soft cloth.</p>	
4	Unlock cover (14) at catch hook (arrow) and remove		
5	Disconnect xenon headlamp ignition module connector (15)	<p>i The xenon headlamp ignition module connector (15) is designed as a bayonet lock and is turned 45° and removed.</p>	
6	Turn retaining collar (16) to the left and remove together with left low beam (E1e2) or right low beam (E2e2)	<p>i Do not touch the bulbs with bare fingers, but use a grease-free, soft cloth.</p> <p>i Installation: First insert left low beam (E1e2) or right low beam (E2e2) with the notch pointing up and hold. Then install retaining collar (16). Pay attention to "Top" marking.</p>	
7	Install in the reverse order		