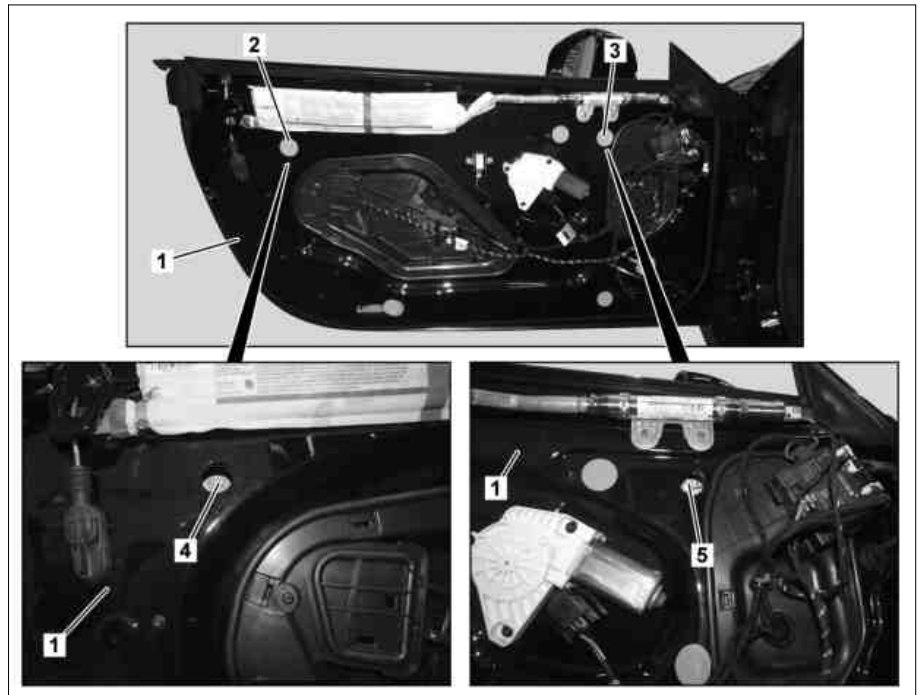


AR72.10-P-1950-06RK ⚠ Danger!	Basic setting for front window Risk of injury caused by moving parts that can pinch, crush or, in extreme cases, even sever extremities	No parts of the body or limbs should be within the operating range of the mechanism when moving components.	AS00.00-Z-0009-01A
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Nm Front door

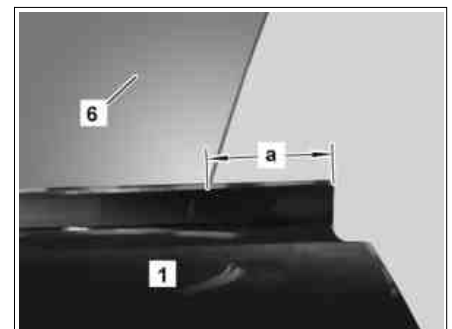
Number	Designation	Model 231
BA72.10-P-1009-01AB	Bolt, window to power window	Nm 9

- 1 Position door lining on front door (1) and connect electrical connector for driver power window and outside mirror adjustment switch group (S20) on left door control unit (N69/1) or electrical connector for passenger side power window switch (S21/2) on right door control unit (N69/2).
- 2 Switch on ignition.
- 3 Remove adhesive pad (2, 3).
- 4 Completely roll up window (6).
- 5 Switch off ignition.
- 6 Remove door trim.
- 7 Lock door lock rotary tumbler with suitable tool.
- 8 Remove bolts (4, 5).



Shown on left front door

- 10 Position measuring rod with dimension 30mm (a) at end of beltline crimp.
- 11 Move window (6) on power window lifter until top edge of window makes to contact with measuring rod.
- 12 Tighten bolts (4, 5) **Nm**.
- 13 Glue on new adhesive pads (2, 3).
- 14 Unlock door lock rotary tumbler.



Shown on left front door

P72.10-4004-06

P72.10-4005-01