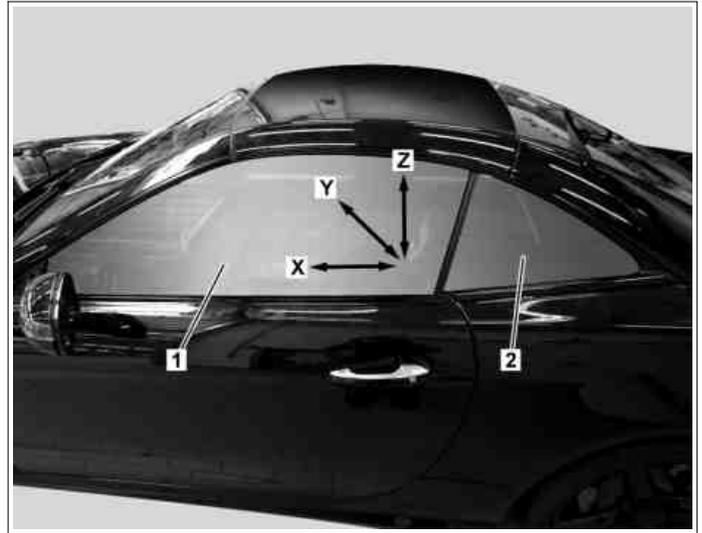


## MODEL 231

- 1 Crank window  
2 Rear side window

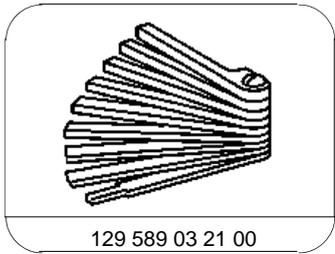


P72.10-4006-11

☒	Removing		
⚠ <b>Danger!</b>	<b>Risk of injury</b> caused by moving parts that can <b>pinch, crush</b> or, in extreme cases, even <b>sever</b> extremities	No parts of the body or limbs should be within the operating range of the mechanism when moving components.	AS00.00-Z-0009-01A
1	Completely move down rear side window (2)		
2	Remove door lining	 To adjust crank window (1) in "X and Y direction".	AR72.10-P-1000RK
3	Remove outer sealing rail	 To adjust crank window (1) in "X and Z direction".	AR72.10-P-1700RK
	<b>Adjust</b>		
4	Perform basic setting	 To adjust crank window (1) in X direction. 	AR72.10-P-1950-06RK *BA72.10-P-1009-01AB
5	Adjustment of initial tension	 To adjust crank window (1) in Y direction.  Feeler gauge  Socket wrench  Socket wrench bit	AR72.10-P-1950-03RK *129589032100 *209589000900 *209589000903
6	Adjust insertion depth of crank window (1) in roof seal	 To adjust crank window (1) in Z direction. TORX® screwdriver T25 very long <a href="https://gts://G_58.3_06.2">gotis://G_58.3_06.2</a>	AR72.10-P-1950-05RK
☒	<b>Install</b>		
7	Install door lining		AR72.10-P-1000RK
8	Install outer sealing rail		AR72.10-P-1700RK
9	Completely roll up rear side window (2)		
10	Check adjustment of rear side window (2), adjust if necessary		AR67.30-P-4200RK
11	Normalize power window (1)		

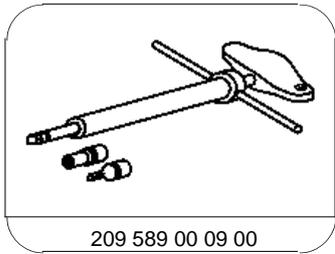
 **Front door**

Number	Designation	Model 231
BA72.10-P-1009-01AB	Bolt, window to power window	Nm 9



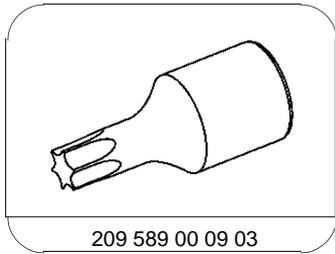
129 589 03 21 00

Feeler gauge



209 589 00 09 00

Socket wrench



209 589 00 09 03

Wrench socket