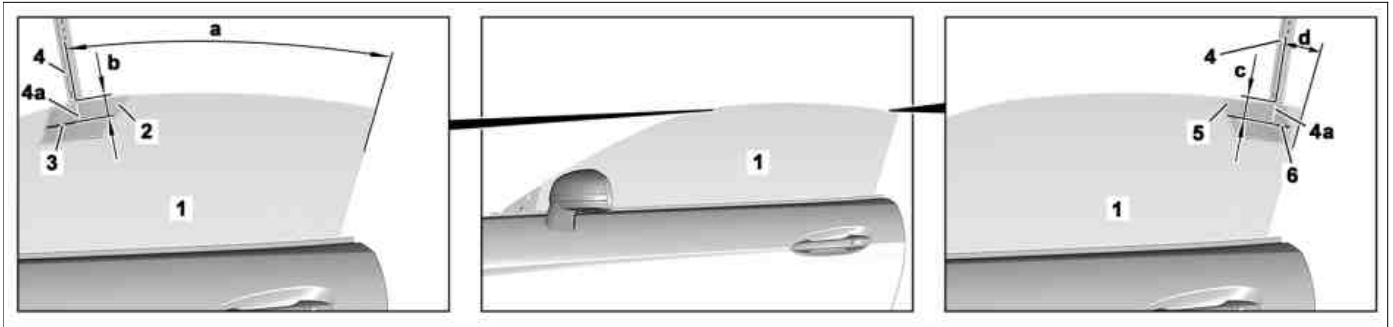


MODEL 231



P72.10-4084-07

Dimensions

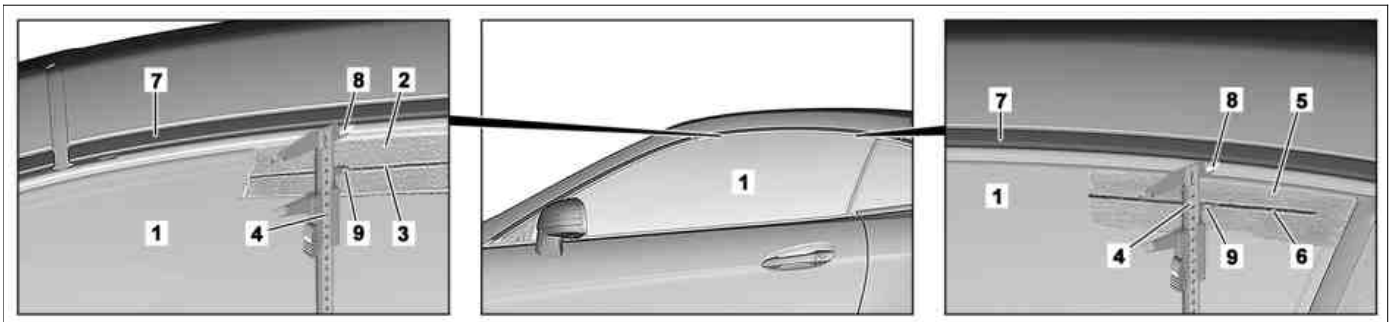
a 45 cm
b 20 mm

c 20 mm
d 10 cm

- 1 Open front door.

i For this purpose use a tape measure to determine the distance (a) from the rear edge of the window (1) and the depth measuring rod (4a) on a vernier caliper (4) to measure the distance from the top of the window (1).
- 2 Switch on ignition.
- 3 Close window (1).
- 4 Switch off ignition.
- 5 Glue adhesive pad (2 Glue adhesive pad) to window (1) as shown.
- 6 Mark line (3) on adhesive tape (2) as shown.
- 7 Glue adhesive pad (5 Glue adhesive pad) to window (1) as shown.
- 8 Mark line (6) on adhesive tape (5) as shown.

i For this purpose use a tape measure to determine the distance (d) from the rear edge of the window (1) and the depth measuring rod (4a) on a vernier caliper (4) to measure the distance from the top of the window (1).
- 9 Close front door.



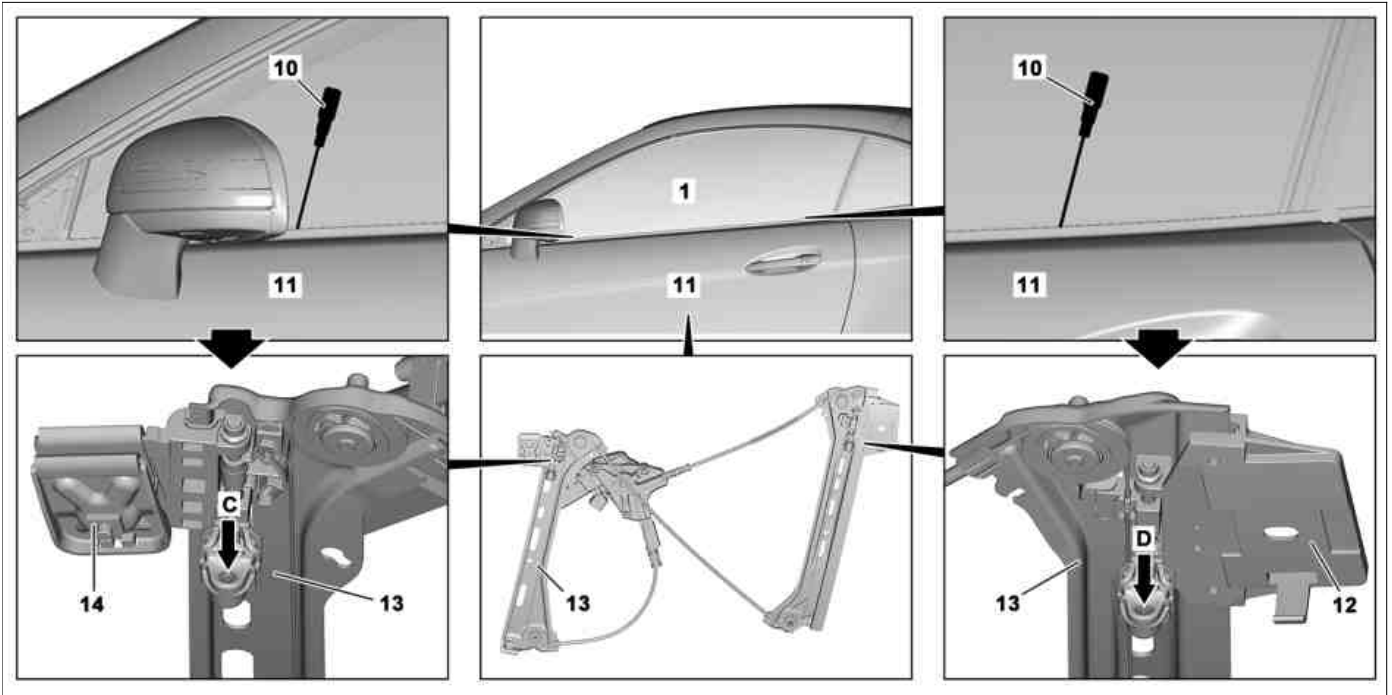
P72.10-4085-07

10 Measure at front of window (1).

11 Perform measuring procedure at rear of window (1).

i For this purpose adjust vernier caliper (4) to 25 mm. Position upper blade-shaped measuring surface (8) against retaining bar (7) and lower blade-shaped measuring surface (9) on adhesive tape (2). Ensure that the lower blade-shaped measuring surface (9) coincides with line (3).
If the measurement result deviates, adjust window (1).
Adjust procedure is described in step 12.

i For this purpose adjust vernier caliper (4) to 25 mm. Position upper blade-shaped measuring surface (8) against retaining bar (7) and lower blade-shaped measuring surface (9) on adhesive tape (5). Ensure that the lower blade-shaped measuring surface (9) coincides with line (6).
If the measurement result deviates, adjust window (1).
Adjust procedure is described in step 13.



P72.10-4086-09

12 Insert TORX®trinamic screwdriver, 803LG-T25 (10) between door paneling (11) and window (1) into adjustment screw (arrow C) on front mount (14) of window (13) and adjust height of window (1) by turning adjustment screw (arrow C). Specific tools [gotis://G_58.3_06.2](https://www.mercedes-benz.com/gotis//G_58.3_06.2)

i Procedure:
Turning the adjustment screw (arrow C) clockwise, lowers the window (1).
When the adjustment screw (arrow C) is turned counterclockwise, the window (1) is raised.

13 Insert TORX®trinamic screwdriver, 803LG-T25 (10) between door paneling (11) and window (1) into adjustment screw (arrow D) on front mount (12) of window (13) and adjust height of window (1) by turning adjustment screw (arrow D). Specific tools [gotis://G_58.3_06.2](https://www.mercedes-benz.com/gotis//G_58.3_06.2)

16 Check settling properties of window (1).

i For this purpose move window (13) up and down several times.

17 Switch off ignition.

18 Close front door.

19 Measure again, if necessary repeat adjustment.

20 After measuring and adjusting, remove adhesive strips (2, 5) from window (1).



Procedure:

Turning the adjustment screw (arrow D) clockwise, lowers the window (1).

When the adjustment screw (arrow D) is turned counterclockwise, the window (1) is raised.

- 14 Open front door.
- 15 Switch on ignition.