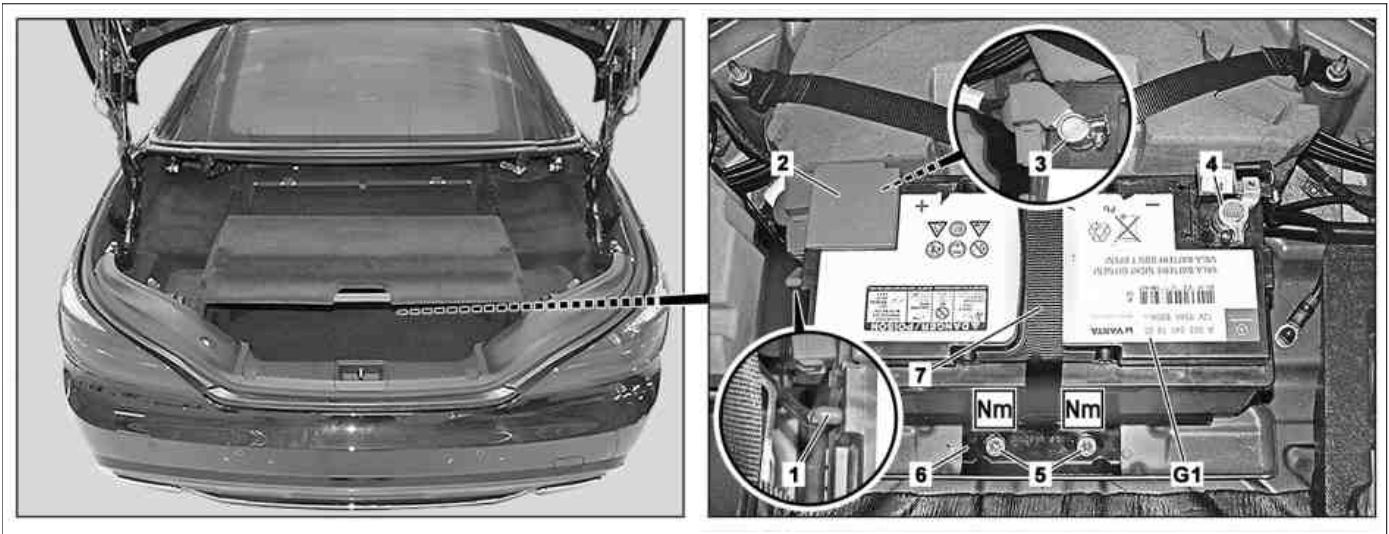


MODEL 231



P54.10-3821-08

- 1 Vent hose
- 2 Cover for positive terminal
- 3 Positive line
- 4 Ground cable

- 5 Nut
- 6 Bracket
- 7 Retaining strap
- G1 On-board electrical system battery

⚠ Danger !	Risk of explosion from explosive gas. Risk of poisoning and caustic burns from swallowing battery electrolyte. Risk of injury through burns to skin and eyes from battery acid or when handling damaged lead-acid batteries	No fires, sparks, open flames or smoking. Wear acid-resistant gloves, clothing and glasses. Only pour battery acid into suitable and appropriately marked containers.	AS54.10-Z-0001-01A
ⓘ	Notes on battery		AH54.10-P-0001-01A
⚡	Remove/install		
1	Detach ground line (4) from on-board electrical system battery (G1)	ⓘ Installation: Check that ground line (4) is seated securely. Otherwise damage may occur to the negative terminal.	AR54.10-P-0003RK
2	Remove positive terminal cover (2)		
3	Detach positive line (3) from on-board electrical system battery (G1) and place to one side	Nm Nut, battery cable to on-board electrical system battery negative terminal/positive terminal	*BA54.10-P-1006-01F
4	Detach bleed hose (1) from on-board electrical system battery (G1)		
5	Remove bracket (6) with retaining strap (7) and place to one side	i To do this, unscrew nuts (5). The retaining strap (7) and bracket (6) form a unit and they cannot be separated. Nm Nut/bolt, battery mounting rail	*BA54.10-P-1001-01F
6	Remove on-board electrical system battery (G1)		
7	Install in the reverse order		

Nm Battery

Number	Designation	MODEL 231
BA54.10-P-1001-01F	Nut/bolt, battery mounting rail	Nm 20

Nm Battery

Number	Designation	MODEL 231
BA54.10-P-1006-01F	Nut, battery cable to on-board electrical system battery negative terminal/positive terminal	Nm 6