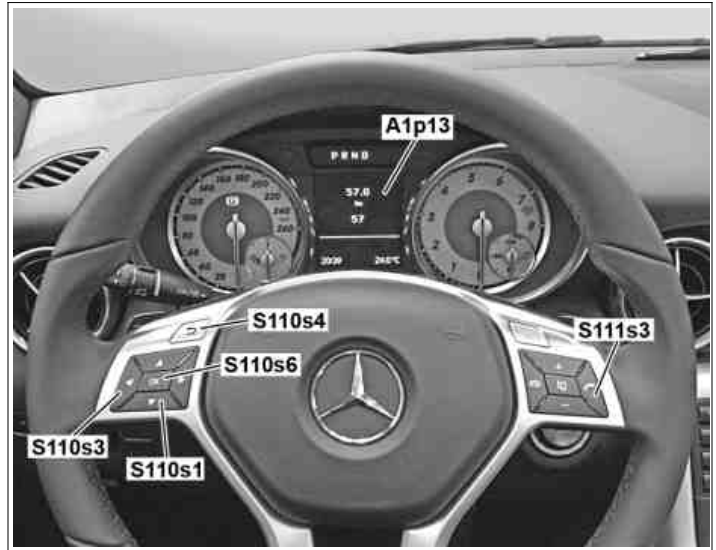


AR42.10-P-1700-02W	Move rear axle brake pads to assembly position		
--------------------	--	--	--

**MODEL 117, 156, 166, 172, 176, 205, 242, 246**  
**MODEL 222, 231**

**Move to assembly position (via the workshop menu in the instrument cluster)**  
**Shown on model 172**

- 1 Insert transmitter key in the electronic ignition lock control unit and turn to position "1".
  - i** The "Trip" menu item must show the trip and kilometer reading.
  - i** Close engine hood, if the multifunction display (A1p13) shows the "Engine hood open" fault message.



P54.32-9043-11

- 2 First press the Accept phone call button on the Accept/terminate phone call button (S111s3) then hold it, and then within 1 s also press the OK button. (S110s6) and hold.
  - i** Press the Accept phone call button on the Accept/terminate phone call button (S111s3) and the OK button (S110s6) and hold for approx. 5 s: The multifunction display (A1p13) then shows the Workshop menu with the "Vehicle data", "Dynamometer test", "Change brake pad" and "ASSYST PLUS" tabs.
- 3 Press scroll forwards and backwards button (S110s1) repeatedly until "Change brake pad" is highlighted and confirm selection with the OK button. (S110s6) button.

**i** The multifunction display (A1p13) then shows "Move to assembly position".

- 4 Confirm with OK (S110s6) button.

**Exit assembly position (via the workshop menu in the instrument cluster)**

**!** Exit the assembly position only with the brake linings fitted and brake caliper mounted. Otherwise the brake piston will be pushed out of the brake caliper.

- 6 Insert transmitter key in the electronic ignition lock control unit and turn to position "1".

**!** Do not depress the service brake during "Move to assembly position". Otherwise, the spindle in the brake caliper can be damaged.

**i** The multifunction display (A1p13) then shows "Assembly position reached".

- 5 Switch off ignition and remove transmitter key.

**i** This prevents the assembly position from being exited unintentionally.

**i** "Exiting assembly position" is shown in the multifunction display (A1p13) for the duration of the assembly position exit. When the process has finished, the "Assembly position exited" indicator appears in the multifunction display (A1p13).

8

Confirm with OK (S110s6) button.

**i** The multifunction display (A1p13) shows the Workshop menu with the "Vehicle data", "Dynamometer test", "Change brake pad" and "ASSYST PLUS".

9

Exit Workshop menu with "Back" button (S110s4).

10

Switch off ignition and remove transmitter key.

**i** The multifunction display (A1p13) then shows "Assembly position reached/Exit assembly position".

7

Confirm with OK (S110s6) button.