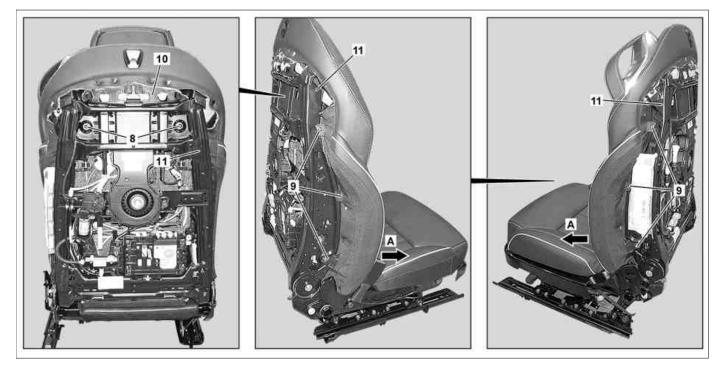
MODEL 231

with CODE 409 (Left/right front multicontour seat) with CODE 432 (Active multicontour seat)



P91.60-4517-09

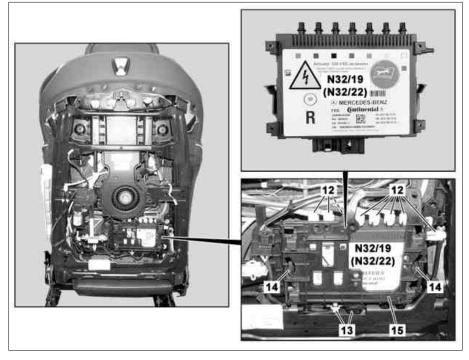
Shown on left front seat

9 Screw

12	Pneumatic line
13	Electrical connector
14	Catch hook
15	Bracket
N32/19	Driver-side active multicontour seat control unit
N32/22	Passenger-side active multicontour seat control unit

10 Back shell

11 Backrest frame



P91.25-2597-06

N 7	24	L
23	75	l

Remove/install

© Daimler AG, 12/8/16, G/04/14, ar91.25-p-1900rk, Remove/install front multicontour seat control unit/dynamic seat MODEL 231 with CODE 409 (Left/right front multicontour seat) with CODE 432 (Active multicontour seat)

1	Remove seat-back lining from front seat backrest		AR91.10-P-1910RK
2	Remove bolts (8)		
3	Remove screw/bolts (9)		
4	Carefully pull back shell (10) at bottom slightly forward (arrow A) out of backrest frame (11) until driver-side active multicontour seat control unit (N32/19) or passenger-side active multicontour seat control unit (N32/22) is accessible		
5	Disconnect pneumatic lines (12) at driver- side active multicontour seat control unit (N32/19) or passenger-side active multicontour seat control unit (N32/22)	1 Installation: Ensure correct color assignment and seating of pneumatic lines (12) at driver-side active multicontour seat control unit (N32/19) or passenger-side active multicontour seat control unit (N32/22).	
6	Disconnect electrical connections (13)		
7	Release catch hook (14) and remove driver- side active multicontour seat control unit (N32/19) or passenger-side active multicontour seat control unit (N32/22) upwards out of bracket (15)	1 Installation: Ensure correct seat of driver-side active multicontour seat control unit (N32/19) or passenger-side active multicontour seat control unit (N32/22) in bracket (15).	
8	Install in the reverse order		