

BA22.10-P-1000-03E	Engine mount, engine support (vehicle side)		BA
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MODEL 172, 204, 205, 207, 212, 218, 231

Modification notes

12.9.13	Value changed:Bolt, rear engine support to frame floor assembly	MODEL 204	
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Nm Engine mount, engine support (engine side)

Number	Designation	Model 172	MODEL 204
BA22.10-P-1001-03E	Bolt, front engine mount to engine support M10	Nm	50
	M12	Stage 1 Nm	–
		Stage 2 Δ°	–
BA22.10-P-1002-03E	Bolt, front engine mount to front axle carrier M8	Nm	35
BA22.10-P-1003-03E	Bolt connecting rear engine mount to bracket or transmission M8	Nm	50
	M10	Nm	–
BA22.10-P-1004-03E	Rear engine mount on engine support	Nm	28
BA22.10-P-1005-03E	Bolt, rear engine support to frame floor assembly M10x22	silver Nm	65
		Black Nm	–
	M10x24	Black Nm	–
	M10x38	Nm	–
BA22.10-P-1006-03E	Bolt, bracket to transmission 722.9	Stage 1 Nm	10
		Stage 2 Δ°	90
	722.6	Nm	–
	725.0	Stage 1 Nm	–
		Stage 2 Δ°	–
BA22.10-P-1007-03E	Bolt, strut to rear engine support/longitudinal member	Nm	–

Nm Engine mount, engine support (engine side)

Number	Designation	MODEL 205	MODEL 207
BA22.10-P-1001-03E	Bolt, front engine mount to engine support M10	Nm	50
	M12	Stage 1 Nm	–
		Stage 2 Δ°	–
BA22.10-P-1002-03E	Bolt, front engine mount to front axle carrier M8	Nm	30
BA22.10-P-1003-03E	Bolt connecting rear engine mount to bracket or transmission M8	Nm	30
	M10	Nm	50
BA22.10-P-1004-03E	Rear engine mount on engine support	Nm	30
BA22.10-P-1005-03E	Bolt, rear engine support to frame floor assembly M10x22	silver Nm	70
		Black Nm	–
	M10x24	Black Nm	50
BA22.10-P-1006-03E	Bolt, bracket to transmission 722.9	Stage 1 Nm	10
		Stage 2 Δ°	90
	722.6	Nm	–
	725.0	Stage 1 Nm	10
		Stage 2 Δ°	90

BA22.10-P-1007-03E	Bolt, strut to rear engine support/longitudinal member	Nm	–	–
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Nm Engine mount, engine support (engine side)

Number	Designation			MODEL 212	MODEL 218	
BA22.10-P-1001-03E	Bolt, front engine mount to engine support	M10		Nm	50	50
		M12	Stage 1	Nm	85	85
			Stage 2	∠°	90	90
BA22.10-P-1002-03E	Bolt, front engine mount to front axle carrier	M8		Nm	28	28
BA22.10-P-1003-03E	Bolt connecting rear engine mount to bracket or transmission	M8		Nm	28	28
		M10		Nm	50	50
BA22.10-P-1004-03E	Rear engine mount on engine support			Nm	28	28
BA22.10-P-1005-03E	Bolt, rear engine support to frame floor assembly	M10x22	silver	Nm	70	70
			Black	Nm	55	55
		M10x24	Black	Nm	–	–
		M10x38		Nm	–	–
BA22.10-P-1006-03E	Bolt, bracket to transmission	722.9	Stage 1	Nm	10	10
			Stage 2	∠°	90	90
		722.6		Nm	23	–
		725.0	Stage 1	Nm	–	–
			Stage 2	∠°	–	–
BA22.10-P-1007-03E	Bolt, strut to rear engine support/longitudinal member			Nm	25	25

Nm Engine mount, engine support (engine side)

Number	Designation				Model 231
BA22.10-P-1001-03E	Bolt, front engine mount to engine support	M10		Nm	50
		M12	Stage 1	Nm	85
			Stage 2	∠°	90
BA22.10-P-1002-03E	Bolt, front engine mount to front axle carrier	M8		Nm	30
BA22.10-P-1003-03E	Bolt connecting rear engine mount to bracket or transmission	M8		Nm	50
		M10		Nm	50
BA22.10-P-1004-03E	Rear engine mount on engine support			Nm	30
BA22.10-P-1005-03E	Bolt, rear engine support to frame floor assembly	M10x22	silver	Nm	–
			Black	Nm	–
		M10x24	Black	Nm	–
		M10x38		Nm	45
BA22.10-P-1006-03E	Bolt, bracket to transmission	722.9	Stage 1	Nm	10
			Stage 2	∠°	90
		722.6		Nm	–
		725.0	Stage 1	Nm	–
			Stage 2	∠°	–
BA22.10-P-1007-03E	Bolt, strut to rear engine support/longitudinal member			Nm	–