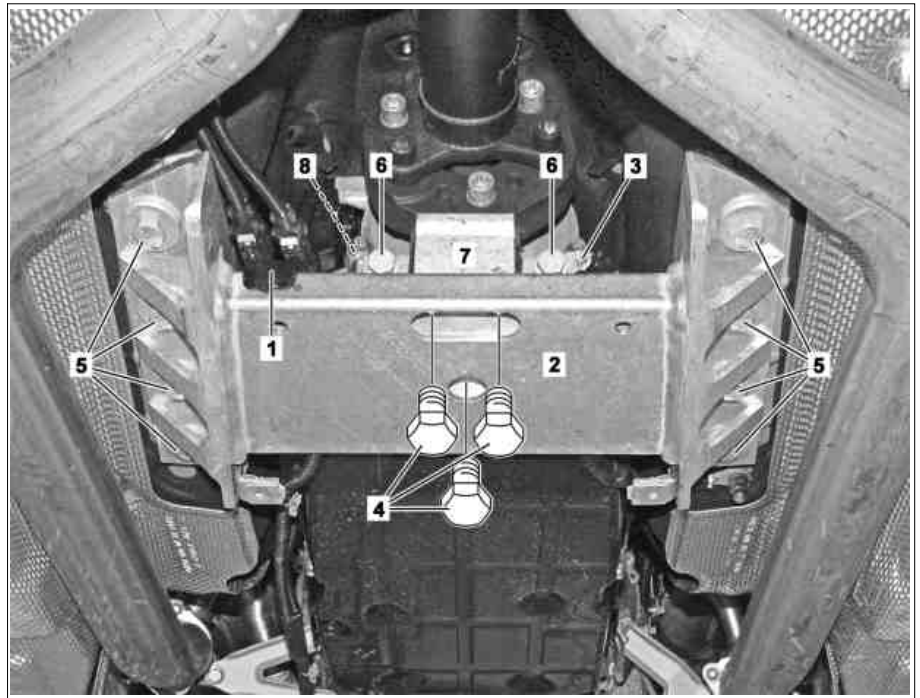


ENGINE 157, 276, 278 in MODEL 231

- 1 Electrical connection
- 2 Engine crossmember
- 3 Ground line
- 4 Screw/bolts
- 5 Screw/bolts
- 6 Screw/bolts
- 7 Rear engine mount
- 8 Bracket



P22.10-2421-06

	Remove/install		
	Notes on bolted connections with self tapping screws		AH00.00-P-0007-01SF
1	Remove rear part section of engine compartment paneling		AR61.20-P-1105RK
2	Unclip electrical connection (1) on engine crossmember (2)	ENGINE 276 in MODEL 231	
3	Unclip ground line (3) on engine crossmember (2)		
4	Remove screw/bolts (4)	Rear engine mount on engine support	*BA22.10-P-1004-03E
5	Raise transmission with a transmission jack and transmission plate by about 10 mm	Transmission jack gotis://H_00.10_01.0 Transmission platform gotis://A_25/35/49_02.0	
6	Remove engine crossmember (2)	To do this, remove screw/bolts (5). Bolt, rear engine support to frame floor assembly	*BA22.10-P-1005-03E
7	Remove rear engine mounts (7)	To do this, remove screw/bolts (6). Bolt connecting rear engine mount to bracket or transmission	*BA22.10-P-1003-03E
8	Install in the reverse order		

Engine mount, engine support (engine side)

Number	Designation			Model 231
BA22.10-P-1003-03E	Bolt connecting rear engine mount to bracket or transmission	M8	Nm	50
		M10	Nm	50

Engine mount, engine support (engine side)

Number	Designation			Model 231
BA22.10-P-1004-03E	Rear engine mount on engine support		Nm	30

Nm Engine mount, engine support (engine side)

Number	Designation	Model 231
BA22.10-P-1005-03E	Bolt, rear engine support to frame floor assembly	-
	M10x22 silver Nm	-
	M10x24 Black Nm	-
	M10x38 Black Nm	45