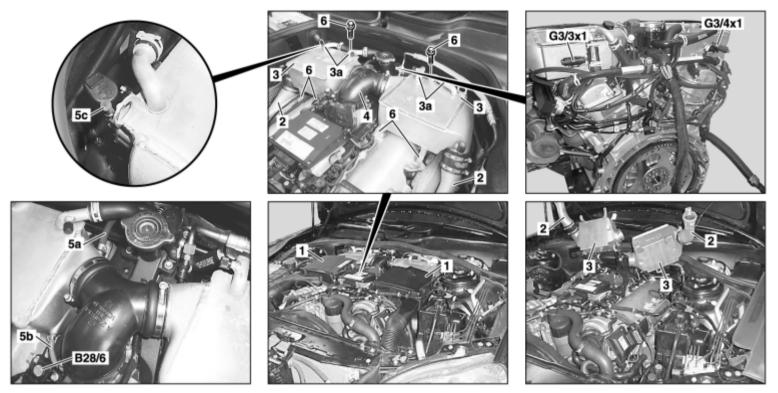
AR15.12-P-1100LA	Remove/install ignition coil module	21.11.05

ENGINE 275.951 in MODEL 230.476 ENGINE 275.981 in MODEL 230.479

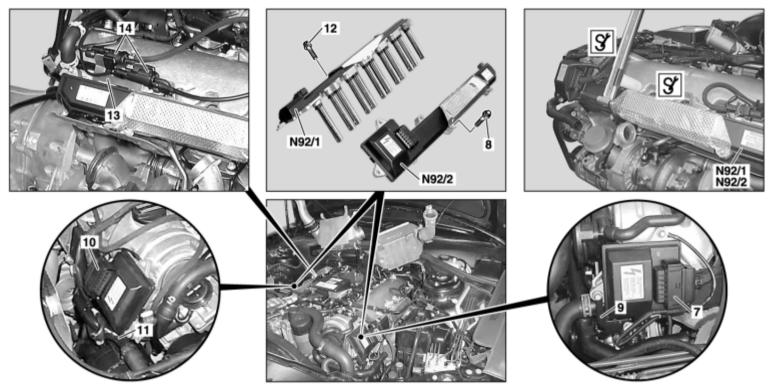


P15.12-2042-09

Shown on model 220.176

1 Air filter housing 2 Intake air duct upstream charge air cooler 3 Charge air cooler 3a Connection 4 Charge air duct downstream of charge 5a Pneumatic line 5b Pneumatic line 5c Pneumatic line 6 Bolts

B28/6 Pressure sensor upstream of throttle valve actuator G3/3x1 Connector for left O2 sensor upstream of TWC G3/4x1 Connector for right O2 sensor upstream of TWC air cooler



P15.12-2041-09

Shown on model 220.176

7 Electrical connector 8 Bolt 9 Bracket 10 Electrical connector 11 Bracket 12 Bolt 13 Bracket 14 Switchover valves N92/1 ECI ignition module, right cylinder bank N92/2 ECI ignition module, left cylinder bank

XX	Remove/install		
⚠ Danger!	Risk of death caused by contact with parts conducting high voltages.	Do not touch parts which conduct high voltages. Persons who wear electronic	<u>AS15.10-Z-0001-01A</u>

		implants (e.g. heart pacemakers) must not carry out work on the ignition system	
⚠ Danger!	Risk of injury caused by fingers being jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.	When moving components, ensure that no body parts or limbs are within the operating range of moving parts.	AS00.00-Z-0011-01A
۲	Notes on avoiding damage to ignition system		AH15.10-P-0002-01L
1	Remove engine trim panel	Engine 275.951	AR01.10-P-2405LA
		Engine 275.981	AR01.10-P-2405IM
2	Remove left or right air filter housing (1)		AR09.10-P-1150LA
3	Remove left or right charge air duct (2) upstream of charge air cooler (3) on turbocharger	Nm	BA09.41-P-1001-02B
4	Remove charge air duct (4) downstream charge air cooler at left or right charge air cooler (3)		<u>AR09.50-P-8680H</u>
5	Slacken left or right charge air cooler (3), to do so unscrew bolts (6)	Nm	BA09.41-P-1001-03A
6.1	Remove pneumatic line (5) at charge air cooler (3).	When removing the ECI ignition module, right cylinder bank (N92/1).	
		i Installation: Check pneumatic line (5a) and hose clamp for damage and replace if required.	
7.1	Remove pneumatic line (5c) at charge air cooler (3).	When removing the ECI ignition module, right cylinder bank (N92/1).	
		i Installation: Install new tie straps.	
8.1	Disconnect electrical connector at pressure sensor upstream of throttle valve actuator (B28/6) and remove	When removing the ECI ignition module, right cylinder bank (N92/1).	

		The pneumatic line (5b) is bonded with the support to charge air cooler (3). This combination must not be separated, otherwise leakage may occur.	
9	Unclip connector of left O2 sensor upstream of TWC (G3/3x1) or connector of right O2 sensor upstream of TWC (G3/4x1) from rear retaining spring at charge air cooler (3)		
10	Fold left or right charge air cooler (3) to the top and hang with hooks onto engine hood	Close air outlet at turbocharger, otherwise parts could fall in and lead to engine damage.	
		i Installation: Install new O-ring.	
11	Dismount left bracket (9) or right bracket (11)	Nm	BA15.12-P-1002-01D
12.1	Remove switchover valve (14) and detach bracket (13)	When removing the ECI ignition module, right cylinder bank (N92/1).	
13	Disconnect electrical connector (7 or 10) from ECI ignition module, left cylinder bank (N92/2) or from ECI ignition module, right cylinder bank (N92/1)		
14	Unscrew bolt (8 or 12) for ECI ignition module, left cylinder bank (N92/2) or for ECI ignition module, right cylinder bank (N92/1)	Nm	BA15.12-P-1001-01D
15	Remove ECI ignition module, left cylinder bank (N92/2) or ECI ignition module, right cylinder bank (N92/1) with a special tool	i Position special tool on two points and carefully pry off ECI ignition module, left cylinder bank (N92/2) or ECI ignition module, right cylinder bank (N92/1).	
		3	<u>285 589 00 34 00</u>

		3	<u>137 589 00 33 00</u>
16	Install in the reverse order		
17	Read out fault memory and erase if required	STAR DIAGNOSIS diagnosis system	WE58.40-Z-1013-06A
آ≪ً AD	Connect STAR DIAGNOSIS and read out fault memory		AD00.00-P-2000-04A

Mm Charge air duct

Number Designation		Engine 275	
BA09.41-P-1001-02B	Bolt, charge air channel before charge air cooler to turbocharger	Nm	8

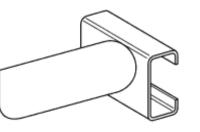
Hm Charge air cooler

Number	Designation		Engine 275
BA09.41-P-1001-03A	Bolt, charge air cooler to cylinder head cover	Nm	8

Hm ECI ignition system

Number Designation		Engine 275	
BA15.12-P-1001-01D	Bolt, ignition coil module to cylinder head	Nm	8
BA15.12-P-1002-01D	Bolt, bracket to ignition coil module	Nm	8





137 589 00 33 00

285 589 00 34 00

Puller

Support

Workshop equipment/MB testers (see Workshop Equipment Manual)

WE58.40-Z-1013-06A STAR DIAGNOSIS Compact diagnosis system for passenger cars, order number 6511 1801 00