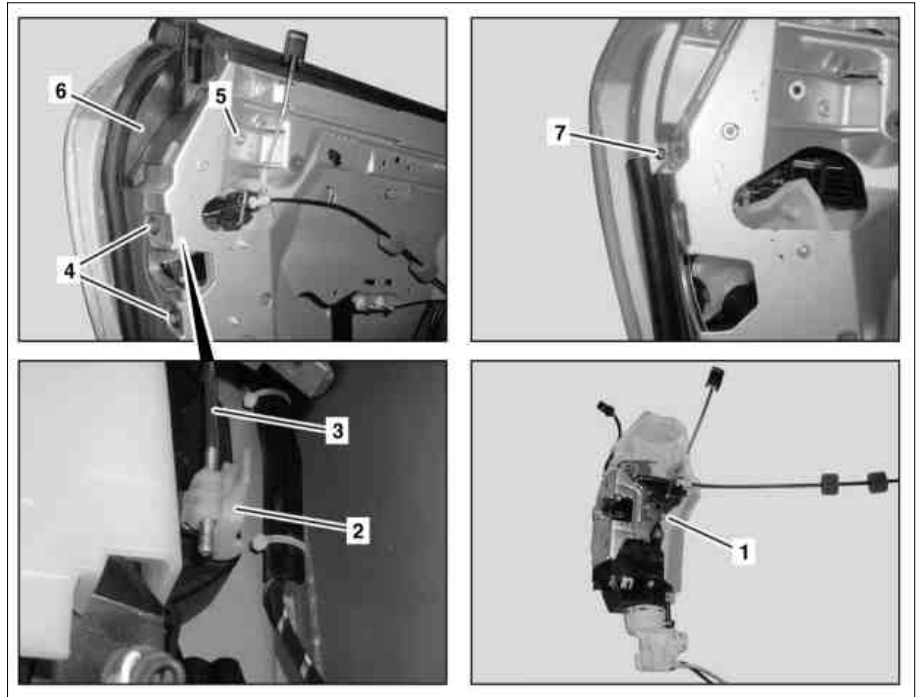


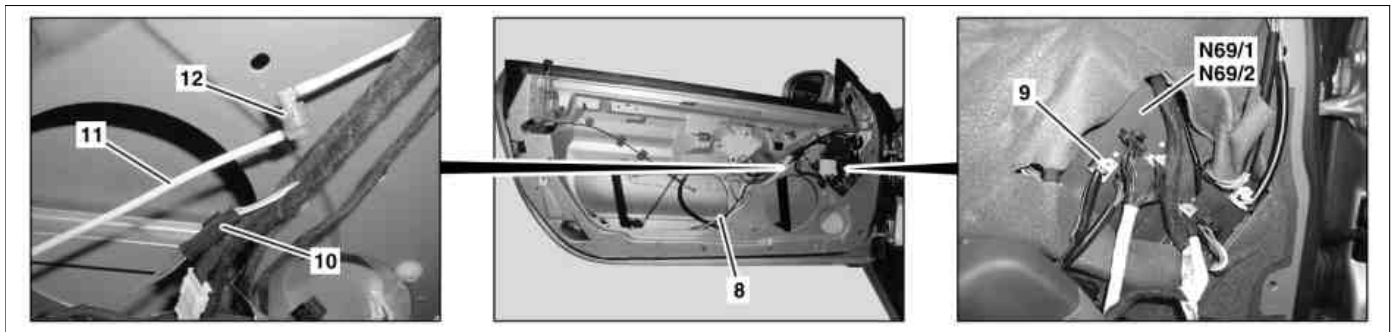
MODEL 230.4

Shown on left front door

- 1 Door lock
- 2 Lock
- 3 Release rod
- 4 Bolts
- 5 Bolt
- 6 Seal
- 7 Bolt



P72.10-2344-06



P72.10-2345-07

- 8 Wiring harness
- 9 Electrical connector
- 10 Electrical connector

- 11 Vacuum line
- 12 Plug

- N69/1 Left door control unit
- N69/2 Right door control unit

☒ ☒	Remove/install		
⚠ Danger!	Risk of fire and explosion caused by machining/treating magnesium components	Keep away from ignition sources and open flames.	AS60.00-Z-0006-01R
ⓘ	Information on machining/treating magnesium components		AH60.00-P-0023-01R
1	Close crank window on left and right front door		
2	Remove front door lining		AR72.10-P-1000R
3	Loosen door foil from inner door panel until door lock (1) is accessible.	i Installation: Replace damaged door foil, see: ↓ Remove/install door foil on front door	AR72.10-P-1010R
4	Open lock (2) and remove release rod (3) from lock (2).	i Installation: Slide release rod (3) upward with lock (2) open until a slight resistance can be felt. The clearance must be clearly felt in the door handle.	*BE72.10-P-1001-01C
5	Remove bolts (4)	Nm	*BA72.10-P-1007-01AB
6	Unscrew bolt (5)		
7	Loosen seal (6) on outer sealing rail until the bolt (7) is accessible.		
8	Unscrew bolt (7)		
9	Remove front door infrared remote control receiver		AR80.30-P-4305R

10	Expose electric wiring harness (8) on inner door panel up to electrical connectors (9, 10) and plug connector (12).	i Installation: Install new cable straps.	
11	Disconnect electrical connector (10)		
12	Disconnect electrical connector (9) from left door control unit (N69/1) or right door control unit (N69/2)		
13	Disconnect plug (12) from vacuum line (11).		
14	Remove door lock (1) above access opening in inner door panel		
15	Install in the reverse order		

Test values for front door

Number	Designation	Model 230
BE72.10-P-1001-01C	Clearance	mm 2 (±1)

Nm Front door

Number	Designation	Model 230
BA72.10-P-1007-01AB	Bolt, door lock to front door	Nm 8