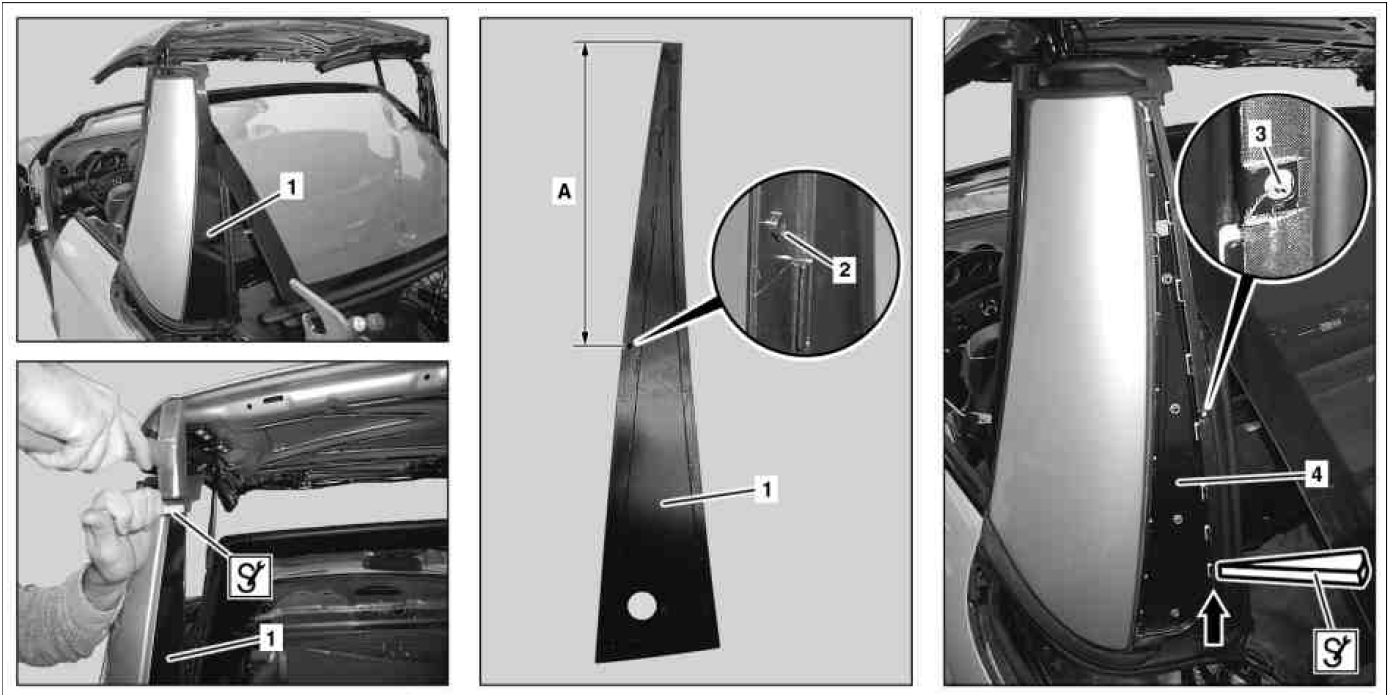


MODEL 230.4 except CODE (P99) "AMG Black Series" special model



P77.50-2104-09

1 C-pillar paneling
2 Catch

3 Bore
4 Carrier plate

A Arrest spacing

Modification notes

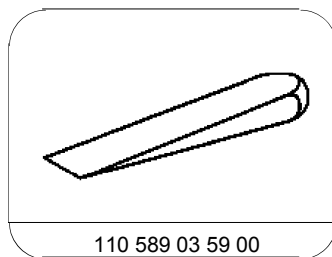
14.5.08	Remove, install carrier plate on vehicles on up to end no. 069513, newly included	Step 4 and 5	
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	Removing		
Danger!	Risk of injury caused by body parts being trapped or crushed when working on partially open Vario roof (stop mode) or in its closing area as a result of the Vario roof suddenly collapsing	Secure Vario roof with a suitable special tool.	AS77.50-Z-0001-01A
1	Move Vario roof to intermediate position with Vario roof switch and secure.		AR77.50-P-3000-01R *230589046300
2	Position long wedge on catch (2) and slightly lift catch (2) out of hole (3) on carrier plate (4)	The catch (2) is concealed by the C-pillar paneling (1); for this reason it is necessary to observe the catch spacing (A). Distance dimension of arrest (A): approx. 330 mm measured from the top edge of the C-pillar paneling (1). 	*115589035900
3	Punch C-pillar paneling (1) out of carrier plate mount (4) with mounting wedge and hammer as illustrated. Then remove C-pillar paneling (1)	Use hammer carefully. Danger of breaking C-pillar paneling (1). 	*110589035900
4	Remove carrier plate for paneling from C-pillar upper section (4) for Vario roof	Only when replacing C-pillar paneling (1) and on vehicles up to end no. 069513. On vehicles up to end no. 069513 it is necessary to replace the C-pillar paneling (1) together with the carrier plate (4).	AR77.50-P-6763-01R
	Install		
5	Install carrier plate (4) for paneling on C-pillar top section for Vario roof	Only when replacing C-pillar paneling (1) and on vehicles up to end no. 069513. On vehicles up to end no. 069513 it is necessary to replace the C-pillar paneling (1) together with the carrier plate (4). 	AR77.50-P-6763-01R *129589032100

		Joint dimension between carrier plate and rear window Distance between bottom edge of carrier plate and rear window seal Sealing cord	*BE77.33-P-1005-01A *BE77.33-P-1008-01A *BR00.45-Z-1084-01A
6	Slightly lift carrier plate (4) in lower area (arrow) with long wedge and slide C-pillar paneling (1) to carrier plate (4) from bottom until it is completely arrested	ⓘ Carefully lift carrier plate (4) to prevent damaging the C-pillar top section. Ensure that the catch (2) is seated properly in the hole (3) in the carrier plate (4) to prevent damaging the C-pillar paneling (1) when opening the Vario roof ☒	*115589035900
7	Remove support for securing intermediate position of Vario roof and close Vario roof	☒	*230589046300

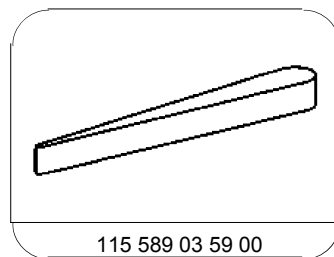
Test values for Vario roof and soft top mechanism

Number	Designation	Model 230
BE77.33-P-1005-01A	Joint dimension between carrier plate and rear window	mm 7
BE77.33-P-1008-01A	Distance between bottom edge of carrier plate and rear window seal	mm 7



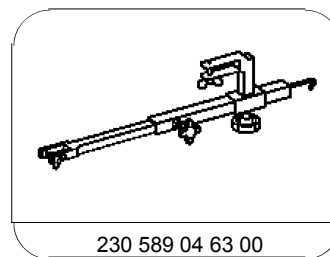
110 589 03 59 00

Mounting wedge



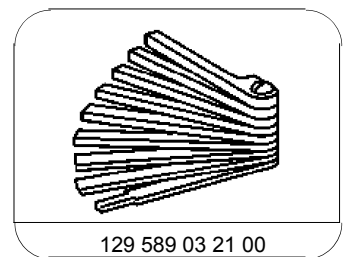
115 589 03 59 00

Long wedge



230 589 04 63 00

Support



129 589 03 21 00

Feeler gauge

Repair materials

Number	Designation	Order number
BR00.45-Z-1084-01A	Rear window sealing profile	A 004 989 60 20