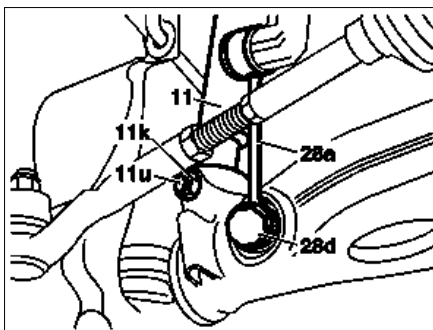
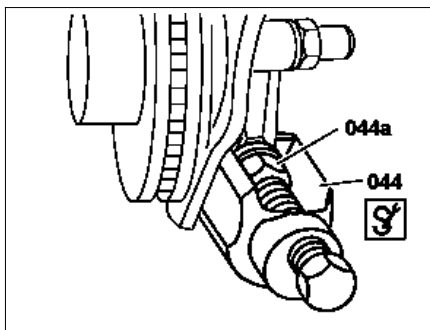


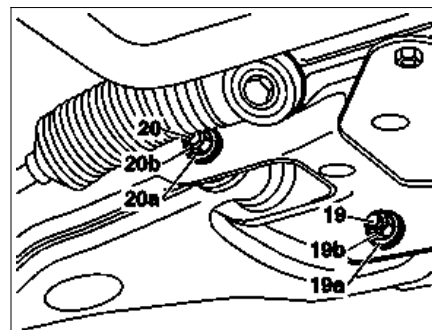
MODEL 210 (except 210.08 /28)



P33.20-0298-01



P33.20-0283-01



P33.20-0299-01

11 Shock absorber

11k Screw

Nut

28a Stabilizer bar link rod

Screw

044 Puller

044a Thrust piece

19 Transverse control arm bolt

19a Washer

19b Nut

20 Transverse control arm bolt

20a Washer

20b Nut

|    | Remove/install  |   |   |
|----|---|---|---|
| 1  | Remove front wheel  |   | AP40.10-P-4050Z                               |
| 2  | Remove front springs  |   | AR32.20-P-0200B                               |
| 3  | Detach torsion bar link rod (28a) from transverse control arm           | Nm  | *BA32.20-P-1002-02D                           |
| 4  | Unscrew nut from supporting joint                                       | Nm  | *BA33.20-P-1004-01A                           |
| 5  | Screw thrust piece (044a) onto the ball stud of the supporting joint    |   | *140589006300                                 |
| 6  | Press supporting joint out of steering knuckle using puller (044)       | <br>  | *202589023300                                 |
| 7  | Detach damper (11) from transverse control arm                          | Nm  | *BA32.25-P-1003-01B                           |
| 8  | Detach lower control arm from frame floor assembly                      | <b>Installation:</b> Tighten new nuts slightly up to support.<br>Nm Tighten the nuts only when the vehicle is standing on its wheels in ready-for-operation condition.<br><b>Installation:</b> Install repair bolts. If repair bolts have already been installed, observe installation position and install bolts in the same position again. | *BA33.20-P-1010-01A<br><br>AR40.20-P-0322-01C |
| 9  | Unscrew nut of supporting joint to transverse control arm               | Nm  | *BA33.20-P-1006-01A                           |
| 10 | Screw thrust piece (044a) onto the ball stud of the supporting joint    |   | *140589006300                                 |
| 11 | Using puller (044), press supporting joint out of the lower control arm | <br>  | *202589023300                                 |
|    | <b>Checking</b>   |   |   |
| 12 | Check hydro-mount for condition and leaktightness                       |   |   |
| 13 | Check transverse control arm for bending and corrosion                  |   |   |
| 14 | Install in the reverse order  |   |   |
| 15 | Perform a wheel alignment check   | After installation of new parts   | AR40.20-P-0200A                               |

## Front axle stabilizer bar

| Number | Designation | Model 210 without level control/<br>ADS CODE 217a<br>except Model 210.07<br>with code Z04, Z06<br>except model<br>210.08/28 | Model 210 with level control/<br>ADS CODE 217a<br>except model 210.07<br>with code Z04, Z06<br>except model<br>210.08/28 |
|--------|-------------|---|--|
|        |             |   |  |

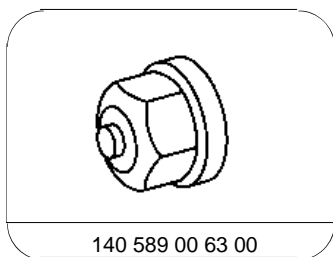
|                    |   |    |    |    |
|--------------------|---|----|----|----|
| BA32.20-P-1002-02D | Self-locking bolt, torsion bar connecting rod to wishbone | Nm | 80 | 80 |
|--------------------|---|----|----|----|

**Nm** Front axle shock absorber

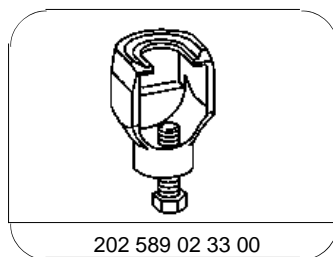
| Number             | Designation                                  |                | Model 210 with CODE 217a except 210.07 with code Z04, Z06 210.08/28 | Model 210 except 210.07 with codes Z04, Z06 210.08/28 |
|--------------------|--|----------------|---|---|
| BA32.25-P-1003-01B | Self-locking nut, shock absorber to wishbone | - Nm           | -   | 55  |
|                    |  | Yellow Nm      | 185   | -   |
|                    |  | silver/blue Nm | 170   | -   |

**Nm** Wheel location, hub

| Number             | Designation  |    | Model 210 except 210.08/28 |
|--------------------|--|----|----------------------------|
| BA33.20-P-1004-01A | Self-locking nut, supporting joint to steering knuckle             | Nm | 105                        |
| BA33.20-P-1006-01A | Self-locking nut, supporting joint to lower transverse control arm | Nm | 105                        |
| BA33.20-P-1010-01A | Self-locking nut, lower wishbone to front axle carrier             | Nm | 120                        |



Thrust piece



Puller