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TECHNICAL SERVICE BULLETIN

Reference Number(s): P-B-09.50/25, Date of Issue: January 31, 2006 Model 170.466 with Engine 112.960; Model 203.065 with Engine 112.961; Model 211.076/276 with Engine 113.990; Model 219.376 with Engine 113.990; Model 215.374 with Engine 113.991; Model 220.174 with Engine 113.991; Model 230.474 with engine 113.992

SUBJECT

Model 170.466 with Engine 112.960

Model 203.065 with Engine 112.961

Model 211.076/276 with Engine 113.990

Model 219.376 with Engine 113.990

Model 215.374 with Engine 113.991

Model 220.174 with Engine 113.991

Model 230.474 with engine 113.992

Noises From the Area of the Belt Pulley of Compressor Clutch at Idle Speed

SERVICE INFORMATION

If you receive customer reports in the above model vehicles of grinding or ringing noises from the area of the belt pulley of the compressor clutch at idle speed, the cause may be due to wear on the ball bearing or riveted joint of the belt pulley. To resolve replace belt pulley. For work instruction, refer to WIS document AR09.50-P-4787R.

PARTS INFORMATION

PARTS INFORMATION

Qty.	Part Name	Part Number		
1	Clutch package (Engine 112.960/961)	A112 090 00 44 (1)		
1	Clutch package (Engine 113.990/991/992)	A113 090 00 44 (1)		
(1) Parts are in a critical supply situation and will be limited, please see the PAC weekly status report on parts availability status and delivery expectations. This report is located on the PAC website.				

IN CASE OF WARRANTY

NOTE: The following allowable labor operations should be used when submitting a warranty claim for this repair.

Operation: Compressor pulley, replace (09-4730)

WARRANTY INFORMATION

Damage Code	Operation Number	Time (hrs.)	Model Indicator (s)
09452 36	09 4730	1.2 hrs.	G4, M9, N5, P3, R2, T3,
			U5, Y2

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Article GUID: B00254353