

# Installation manual for KLEEMANN V8 Tubular Header onto OE exhaust



The kits contain:

- 2 headers
- 2 down pipe connectors
- Gaskets
- Copper nuts
- Bolts

Pictured to the left the 1 side of the kit for R230 SL 500.

## Installation procedure



1. Remove the OE exhaust system incl. OE header from the car (not shown), discard old gaskets, nuts and bolts.
2. Remove the primary cat of the OE exhaust system, cut right after the oxygen sensors:



3. Mount tubular headers with new gaskets and copper nuts.
4. If required, make room for header by modifying OE heat shields.
5. Insert front oxygen sensor in header.



6. Mount remaining OE exhaust



7. Attach down pipe connector to header
8. Close any remaining gaps between OE system and connector with sections of pipe.
9. Attach connector to OE system with a few welding spots
10. Remove OE system and complete welding
11. Mount OE system with down pipe connector to header system.
12. Check for any gas leaks and improper welding.

### Important notice:

Remember to switch off the rear oxygen sensors when reprogramming the ECU. .