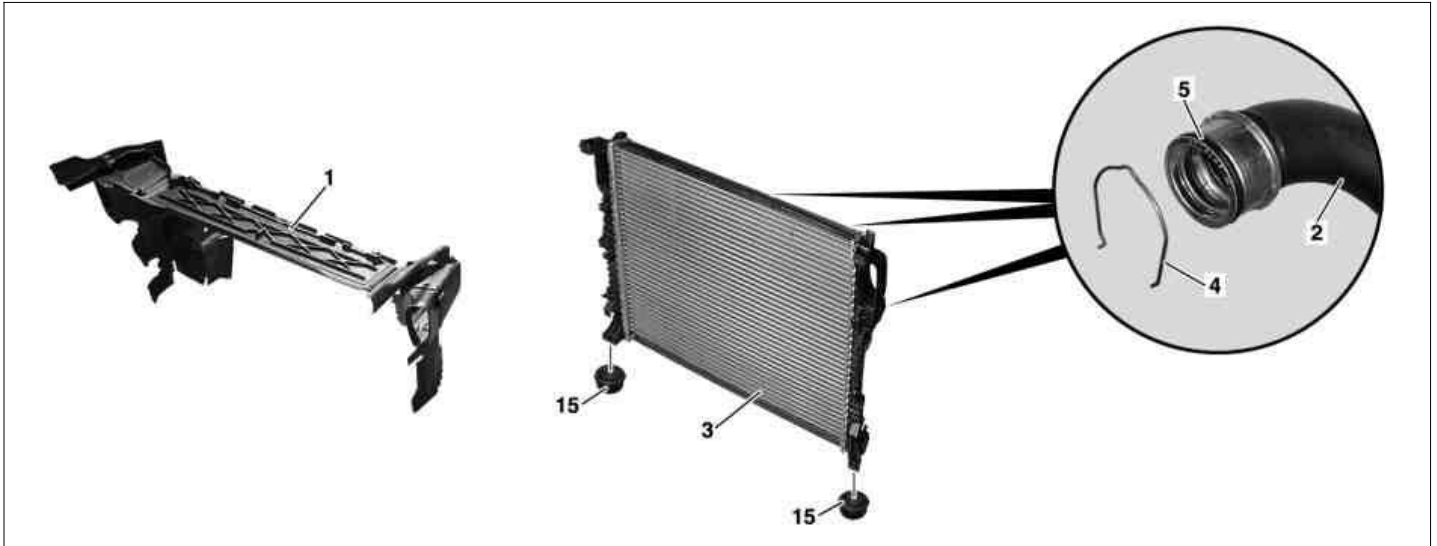


ENGINES 112.913 in MODEL 211.061 /261
ENGINES 112.949 in MODEL 211.065 /265
ENGINES 113.967 in MODEL 211.070 /270
ENGINES 113.990 in MODEL 211.076 /276
ENGINES 628.961 in MODEL 211.028
ENGINES 112.917 in MODELS 211.080 /280
ENGINES 112.954 in MODEL 211.082 /282
ENGINES 113.969 in MODEL 211.083 /283

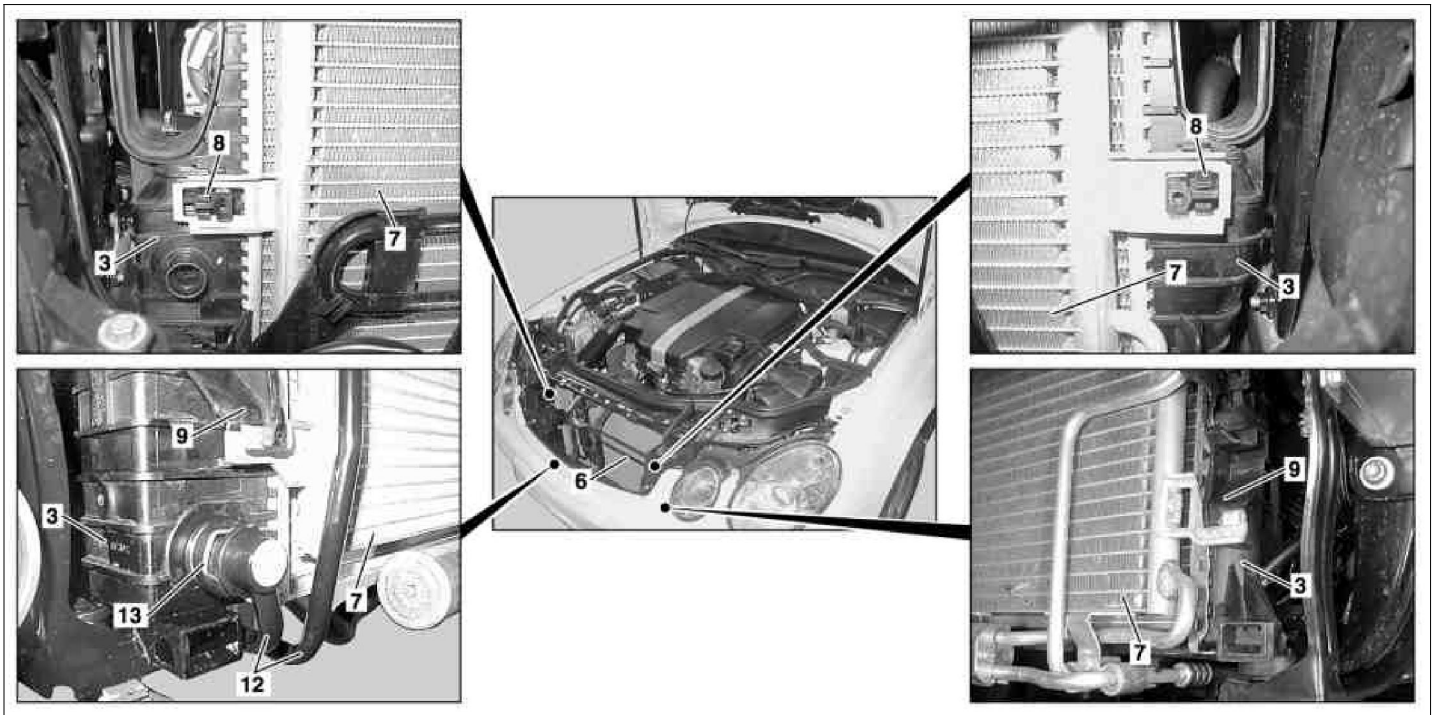


P20.20-2135-08

1 Air ducting
 2 Coolant hoses

3 Radiator
 4 Securing clamp

5 Sealing ring
 15 Rubber bushing

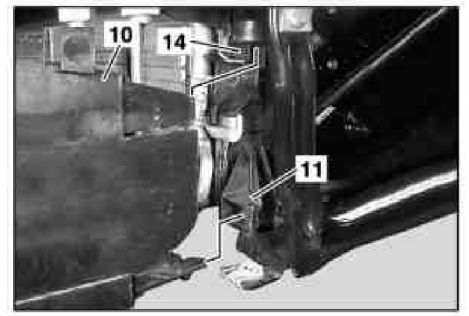
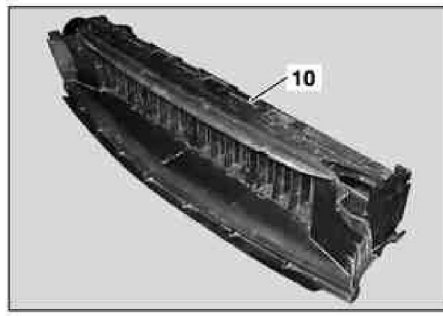
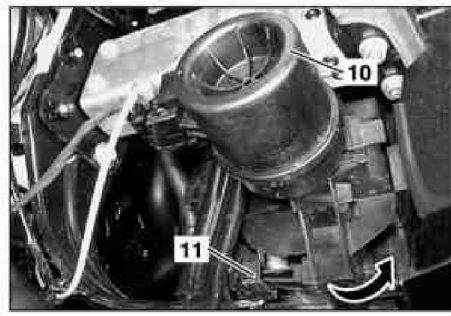


P20.20-2133-09

3 Radiator
 6 Cooling loop
 7 Capacitor

8 Top support
 9 Bottom support

12 ATF lines
 13 Securing clamps



P20.20-2134-07

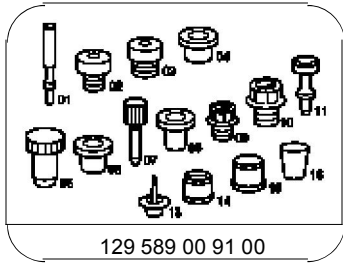
10 Air control system

11 Bottom support

14 Top support

| | Remove/install | | |
|-----|--|--|---|
| 1 | Remove left and right engine intake air ducts | | |
| 2 | Remove fan shroud | Model 211.061 /065 /070 /080 /082 /083/ 261 /265 /270 /280 /282 /283 Model 211.076 / 276 Model 211.028 | AR20.40-P-6800TB AR20.40-P-6800TC AR20.40-P-6800TD |
| 3 | Remove air ducting (1) | Detach the signaling horn and the side clips. Pay attention to cable routing of the signaling horn. | |
| 4 | Drain coolant at radiator | Model 211.028 Model 211.061 /065 /070 /080 /082 /083/ 261 /265 /270 /280 /282 /283 Model 211.076 / 276 | AR20.00-P-1142HB AR20.00-P-1142HA AR20.00-P-1142RVK AH20.00-N-2080-01A |
| | Notes on coolant | | |
| 5 | Unlatch securing clamp (4) and disconnect coolant hoses (2) at radiator (3) | Installation: Replace sealing ring (5) and pay attention to correct assembly of the securing clamp (4). | |
| 6 | Unclip cooling loop (6) of power steering at radiator (3) | | |
| 7 | Unclip condenser (7) of air conditioning from top support (8) and pull out of bottom support (9) | | |
| 8.1 | Unclip AIR management control system (10) from bottom support (11) | Model 211.061 /261 /065 /265 | |
| 8.2 | Unclip charge air cooler from bottom support (11) | Model 211.028 | |
| 9 | Unlatch securing clamps (13) and disconnect automatic oil lines (12) from radiator (3) | Transmission 722.618 /633 /639 /643 /696/ 901: Seal automatic oil lines (12) and connections, in order to avoid damage at automatic transmission due to contamination. Installation: Replace sealing rings and pay attention to exact assembly of the securing clamps (13). Check transmission oil level and correct if necessary Transmission 722.6 Transmission 722.9 Set of stop plugs | AR27.00-P-0100AC AR27.00-P-0270W *129589009100 |
| 10 | Lift out radiator (3) in an upward direction | Model 211.061 /261: Unhook AIR management control system (10) from top support (14). Model 211.028: Unhook radiator of charge air cooler from top support (14). Installation: The lower mounts (11) on the radiator (3) must sit in the rubber mounts (15). | |
| 11 | Install in the reverse order | | |

| | | | |
|-----------------------------------|---|--|--|
| <p>⚠ Danger!</p> <p>12</p> | <p>Risk of accident caused by vehicle starting off by itself when engine is running. Risk of injury caused by contusions and burns during starting procedure or when working near the engine as it is running</p> <p>Inspect cooling system for leaks</p> | <p>Secure vehicle to prevent it from moving by itself.</p> <p>Wear closed and snug-fitting work clothes. Do not touch hot or rotating parts.</p> <p>Model 211.028 /061 /065 /070 /080 /082/ 083 /261 /265 /270 /280 /282 /283</p> <p>Model 211.076 / 276</p> | <p>AS00.00-Z-0005-01A</p> <p>AR20.00-P-1010HA</p> <p>AR20.00-P-1010RVK</p> |
|-----------------------------------|---|--|--|



129 589 00 91 00

Set of stop plugs