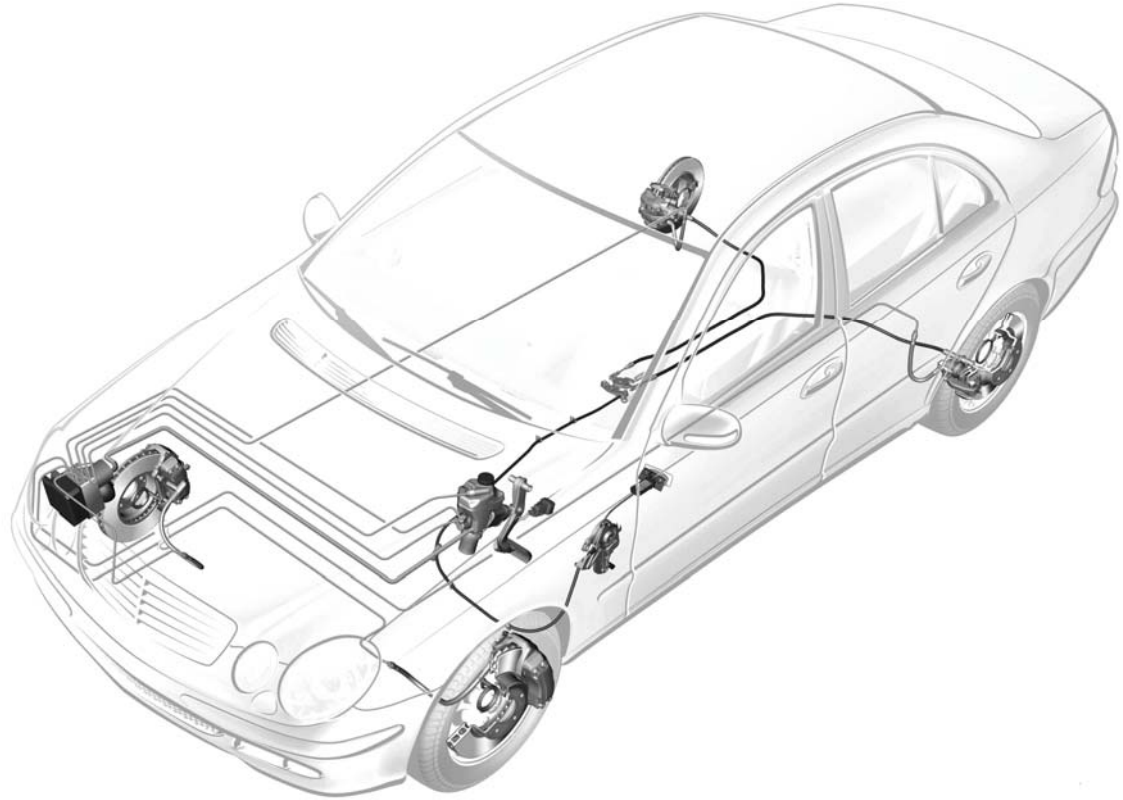




Mercedes-Benz

# Sensotronic Brake Control (W211 SBC)



These technical training materials are current as of the date noted on the materials, and may be revised or updated without notice. Always check for revised or updated information.

To help avoid personal injury to you or others, and to avoid damage to the vehicle on which you are working, you must always refer to the latest Mercedes-Benz Technical Publication and follow all pertinent instructions when testing, diagnosing or making repair. Illustrations and descriptions in this training reference are based on preliminary information and may not correspond to the final US version vehicles. Refer to the official introduction manual and WIS when available.

*Copyright Mercedes-Benz USA, LLC, 2002*

*WIS document numbers shown apply to WIS Version G.04.06 11/01 USA/CDN*

*Reproduction by any means or by any information storage and retrieval system or translation in whole or part is not permitted without written authorization from Mercedes-Benz USA, LLC or it's successors.*

*Published by Mercedes-Benz USA, LLC*

*Printed in U. S.A.*

# Index

Introduction	4
ABS Function	5
ASR, EBR, ESP Functions	6
Advantages	7
Components	10
Overview	11
Warning Displays	12
Brake Operating Unit (BOU)	15
Pedal Value Sensor	18
Hydraulic Unit (A7/3)	25
Temperature Compensation	27
Wake up	28
Predrive Check (PDC)	29
Delayed Off	30
Deactivation	31
Activation	33
Warning Buzzer	34
Bleeding the System	35
Acronyms	36

# Evolution!

ABS (Anti lock Brakes 1984)

+ ASR (Automatic Slip Regulation 1991)

+ ETS (Electronic Traction System 1994)

+ ESP (Electronic Stability Program 1996)

+ BAS (Brake Assist System 1998)

= SBC (Sensotronic Brake Control 2002)

SBC = Sensotronic Brake Control, the next level of  
brake control !

# ABS Function

**ABS** - prevents the wheels from locking up during braking, maintaining steerability and directional control during deceleration

# ASR, EBR and ESP Functions

ASR (braking moment) - prevents drive wheel from spinning while driving.

EBR - reduces brake slip at the drive wheels during deceleration to ensure directional control.

ESP - prevents the vehicle from breaking away when oversteering or understeering.

# Advantages of SBC

- Improves metering of required brake pressure
  - each wheel can be precisely controlled
- Improved BAS function
  - monitors release of accelerator pedal
  - application of brake
  - maximum pressure available immediately
  - Pre-filling of system (overcoming play)
  - when the BAS function is anticipated (identified by the rapid release of the gas pedal), slight pressure is applied

# Advantages of SBC

- Optimal brake force distribution front to rear and side to side (EBP)
  - allows brake proportioning front to back and side to side
- No pedal vibration during ABS operation
  - eliminates “distraction” to the driver during critical moments
  - indicator light in instrument cluster signals traction loss
- Improved driving dynamics: ABS, ASR, and ESP
  - faster response to brake request inputs

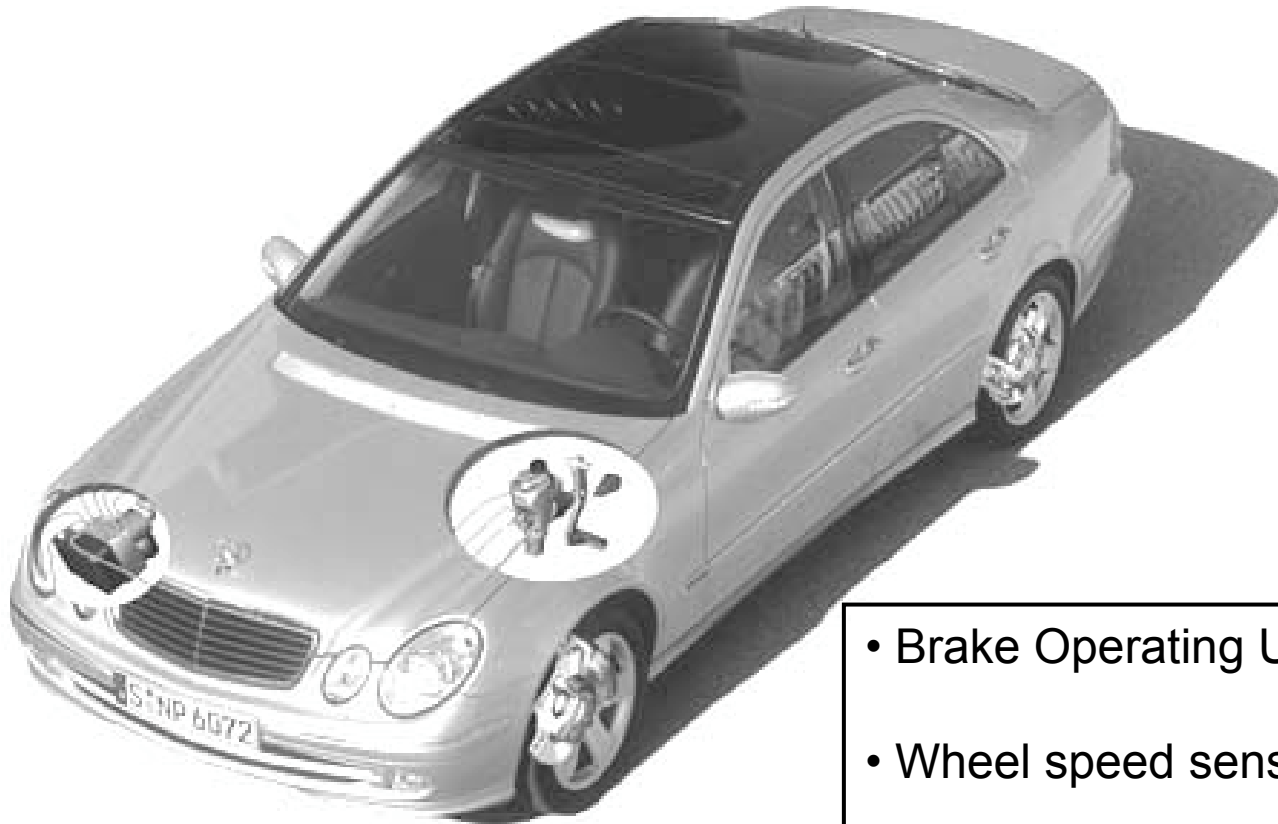


# Advantages of SBC

- Pressure reduction at standstill
  - reduces stress on components
- Dry braking function
  - wiper input via CAN
  - ~every 7 to 14 minutes
  - brake actuation changes time interval

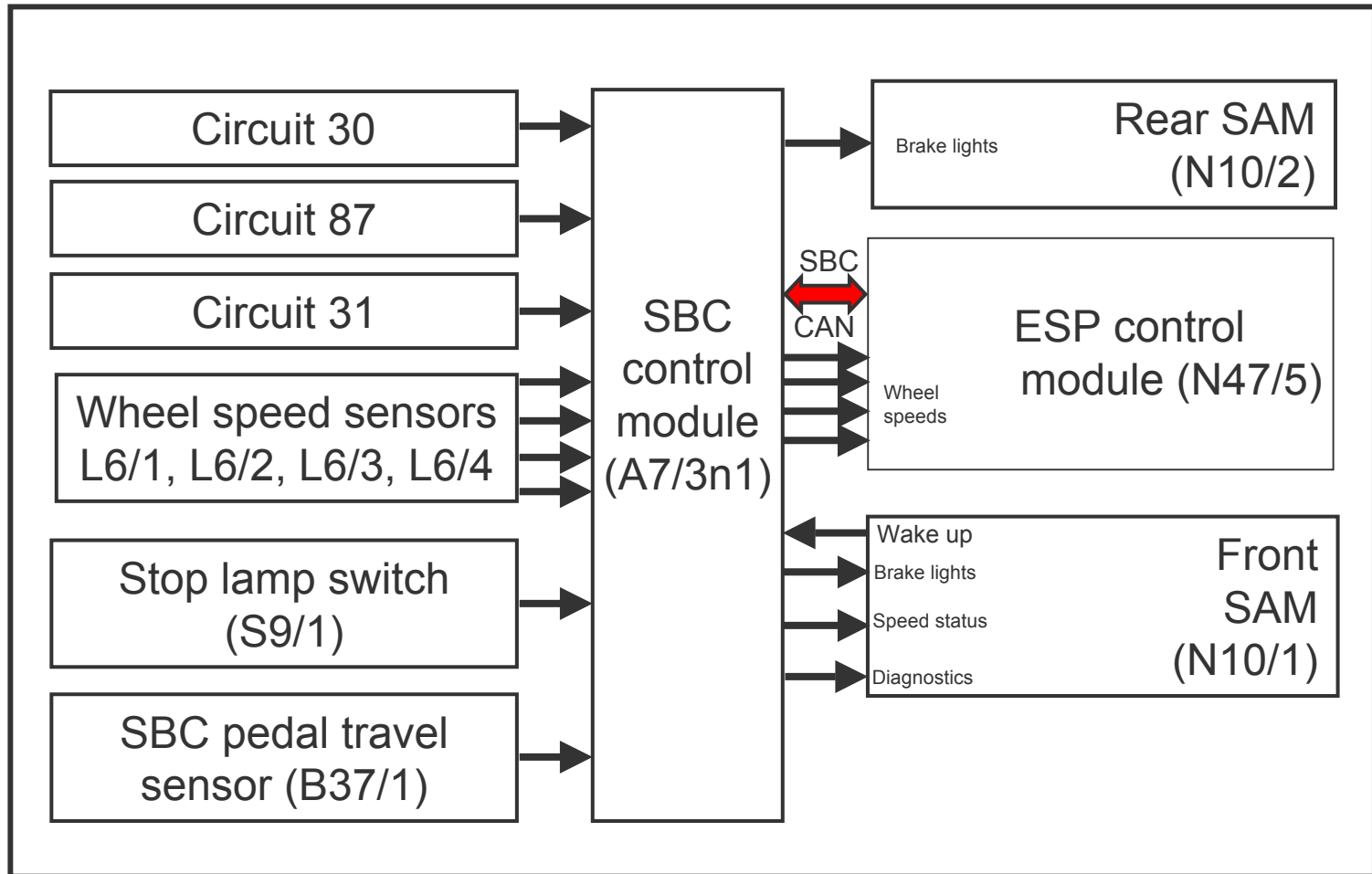


# SBC Components

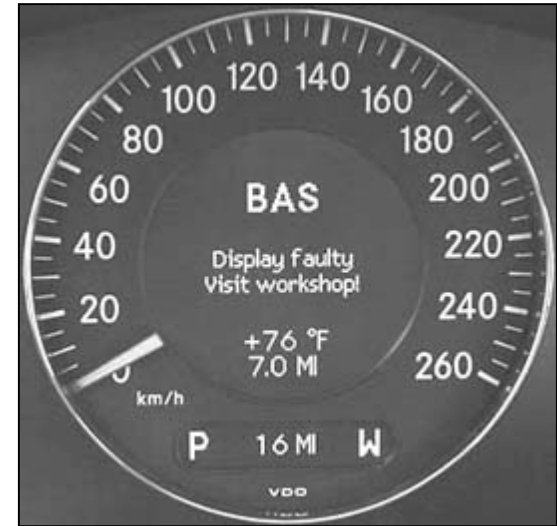


- Brake Operating Unit (BOU)
- Wheel speed sensors
- Traction System Hydraulic Unit A7/3

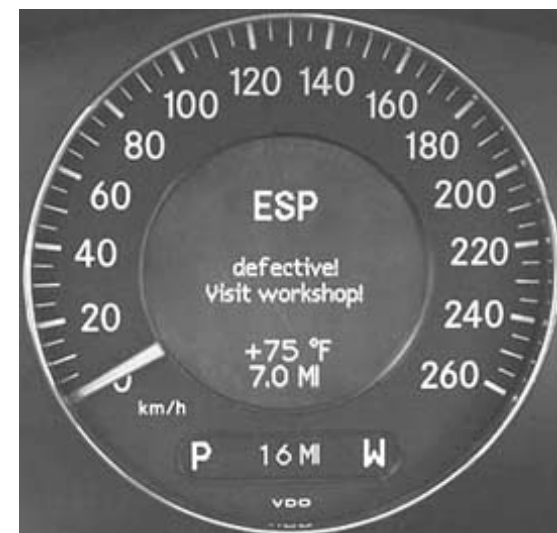
# System Overview



# Warning Display



Complete ESP control module failure - Instrument cluster will scroll through failure displays



# Warning Display

SBC control module failure



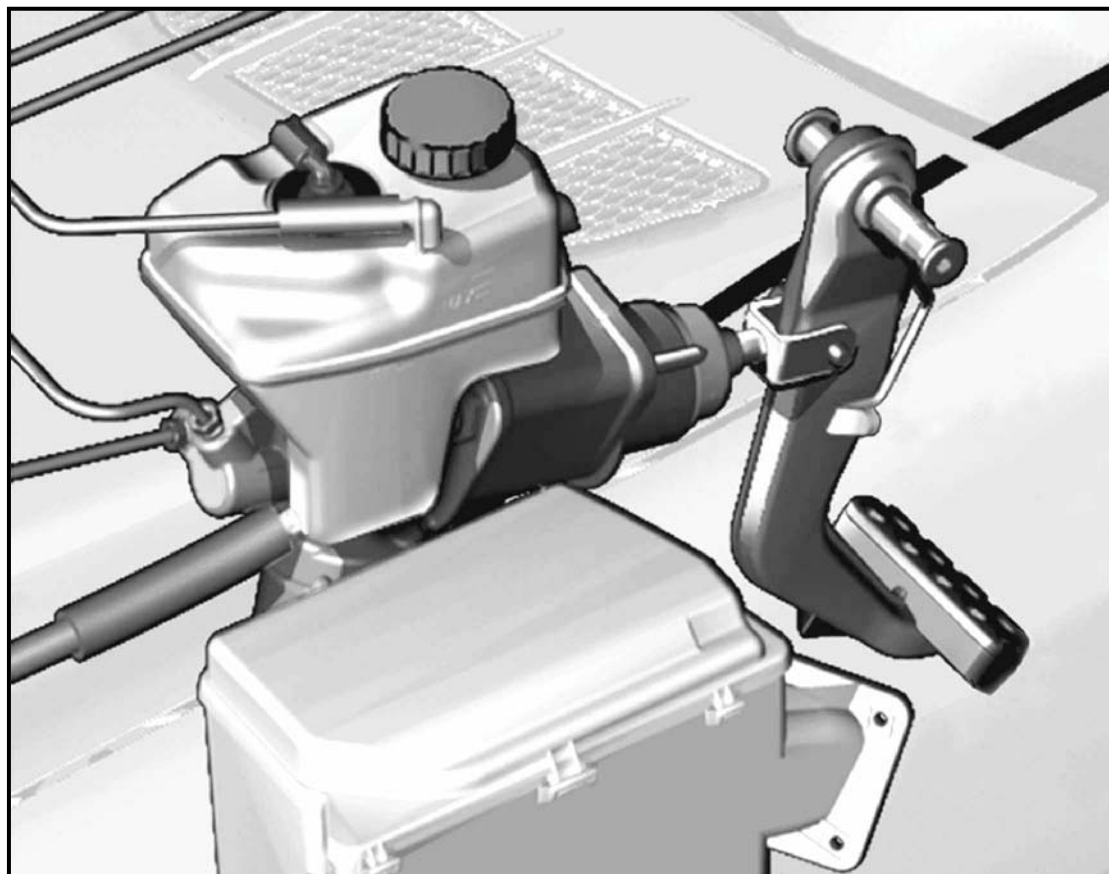
Certain faults will trigger audible signal

# Quick Quiz

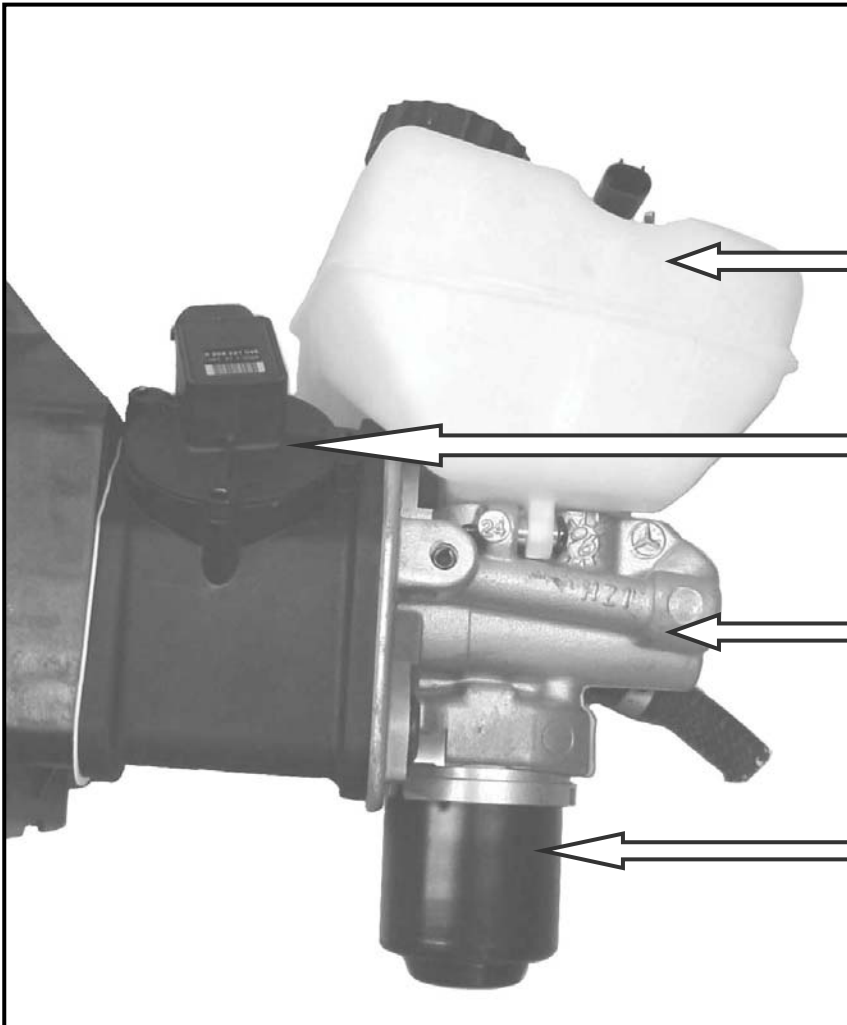
Q1. The 211 has how many wheel speed sensors?

A1. \_\_\_\_\_

# Brake Operating Unit - (BOU)



# Brake Operating Unit



The Brake Operating Unit (BOU) consists of the following:

- Brake fluid reservoir  
(Do not overfill!)
- SBC pedal value sensor (B37/1)
- Tandem master cylinder
- Brake pressure simulator  
(Note: no vacuum booster)



# Fluid Reservoir

- Do not overfill!

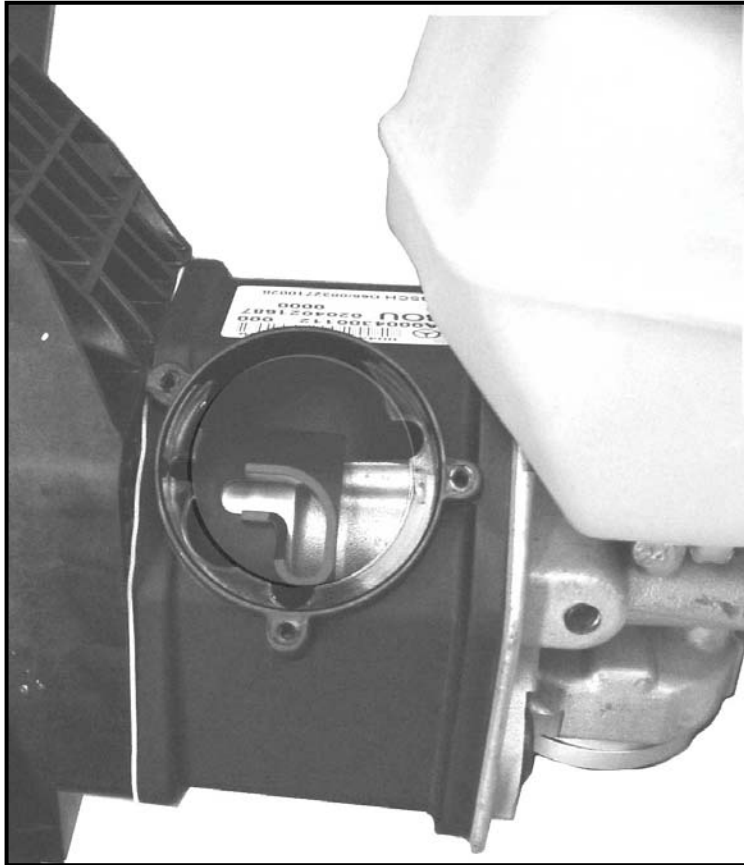


- Ultraviolet protection

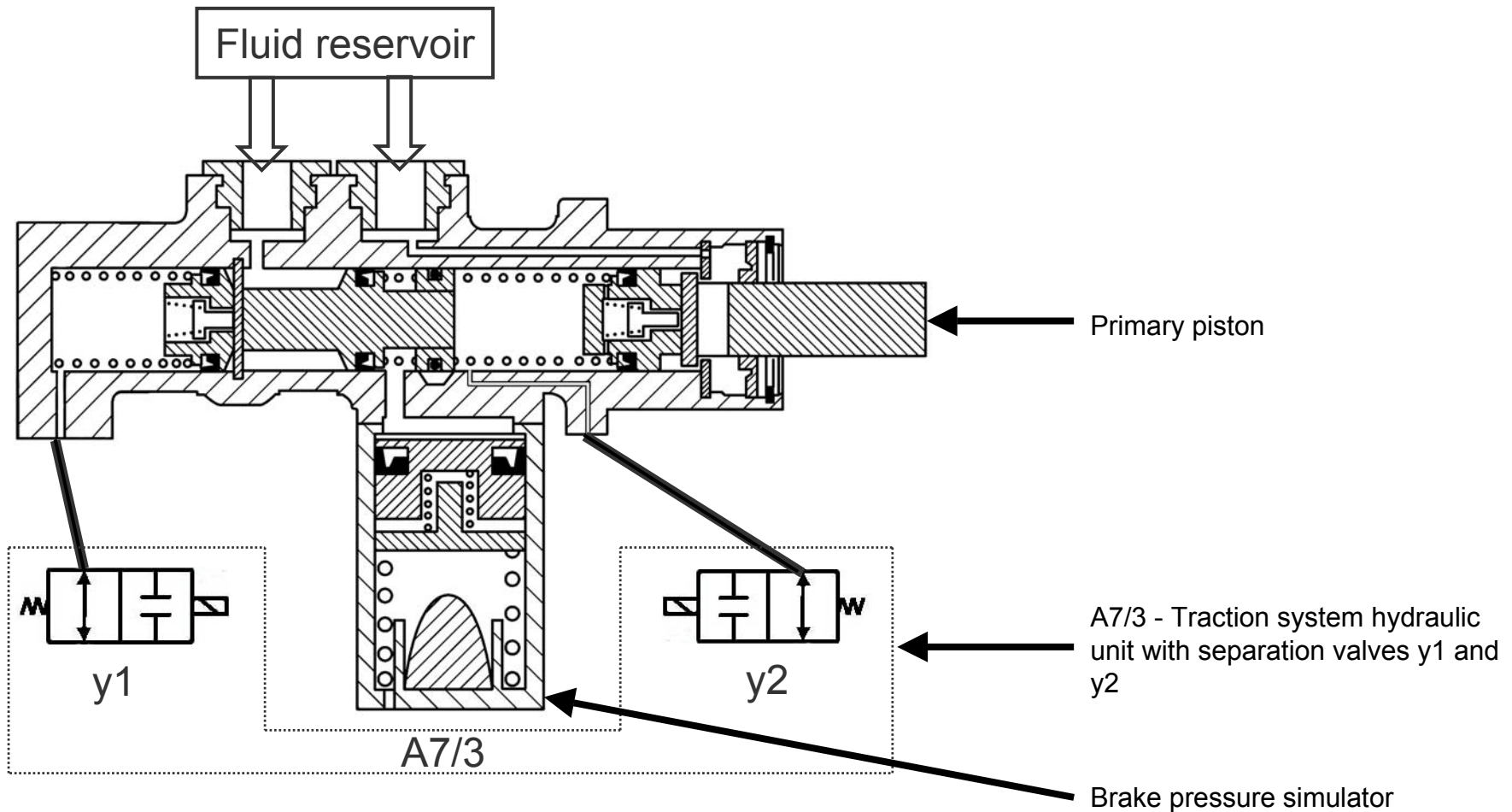


# Pedal Value Sensor - B37/1

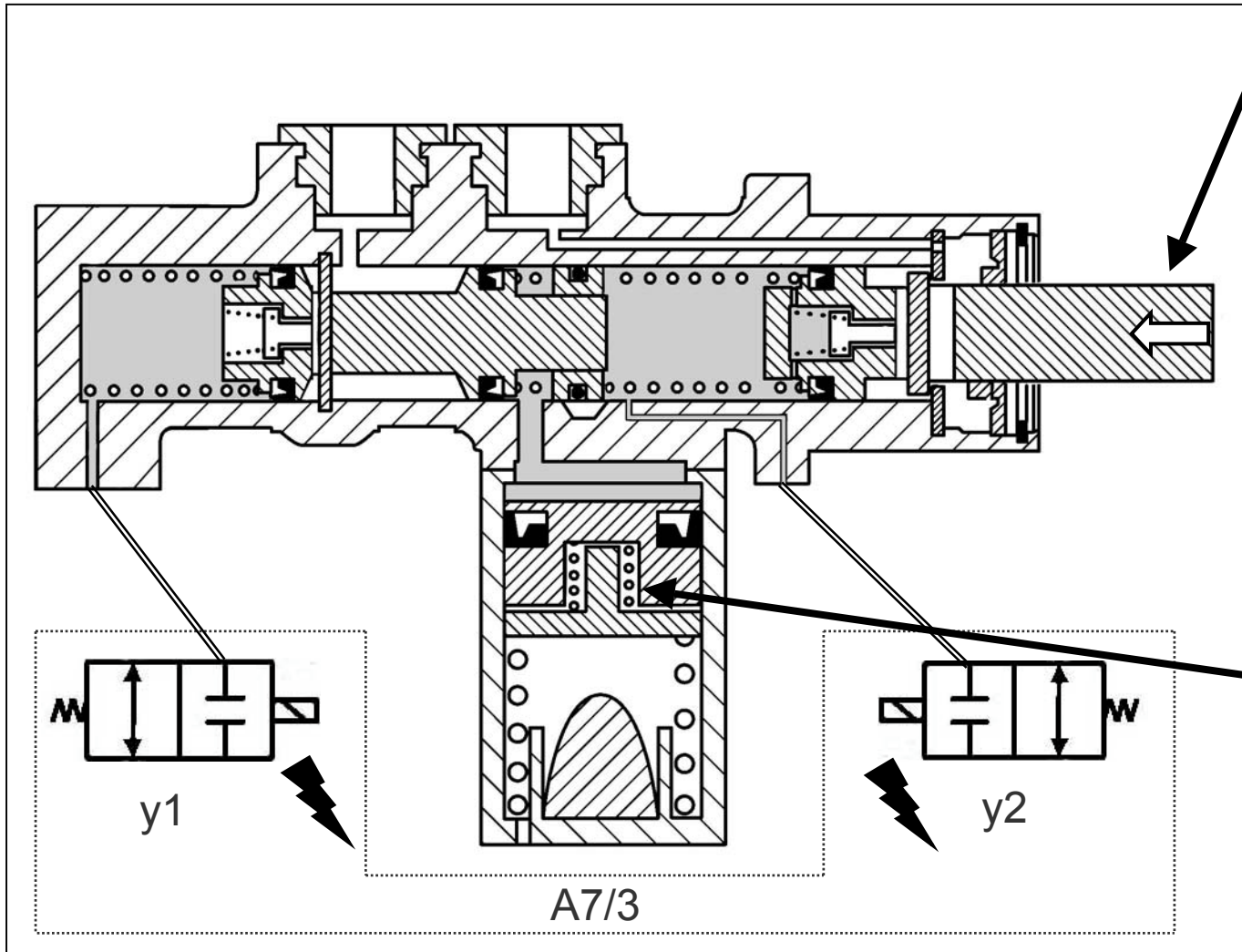
- Contains two Hall Effect sensors
- Converts pedal travel to electrical signal
- Provides input to SBC control module A7/3



# BOU Tandem Master Cylinder

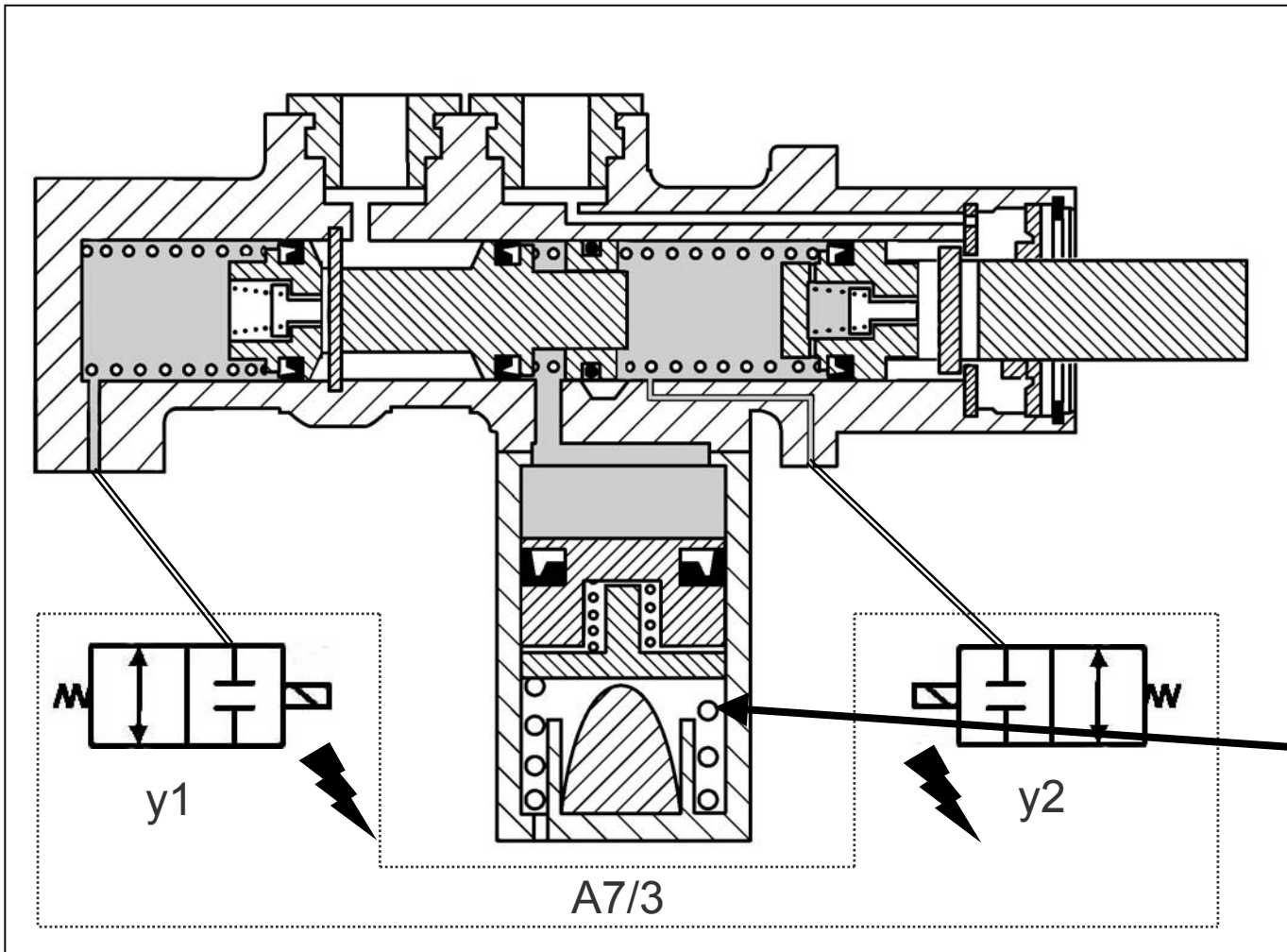


# Normal Braking - Light Pressure



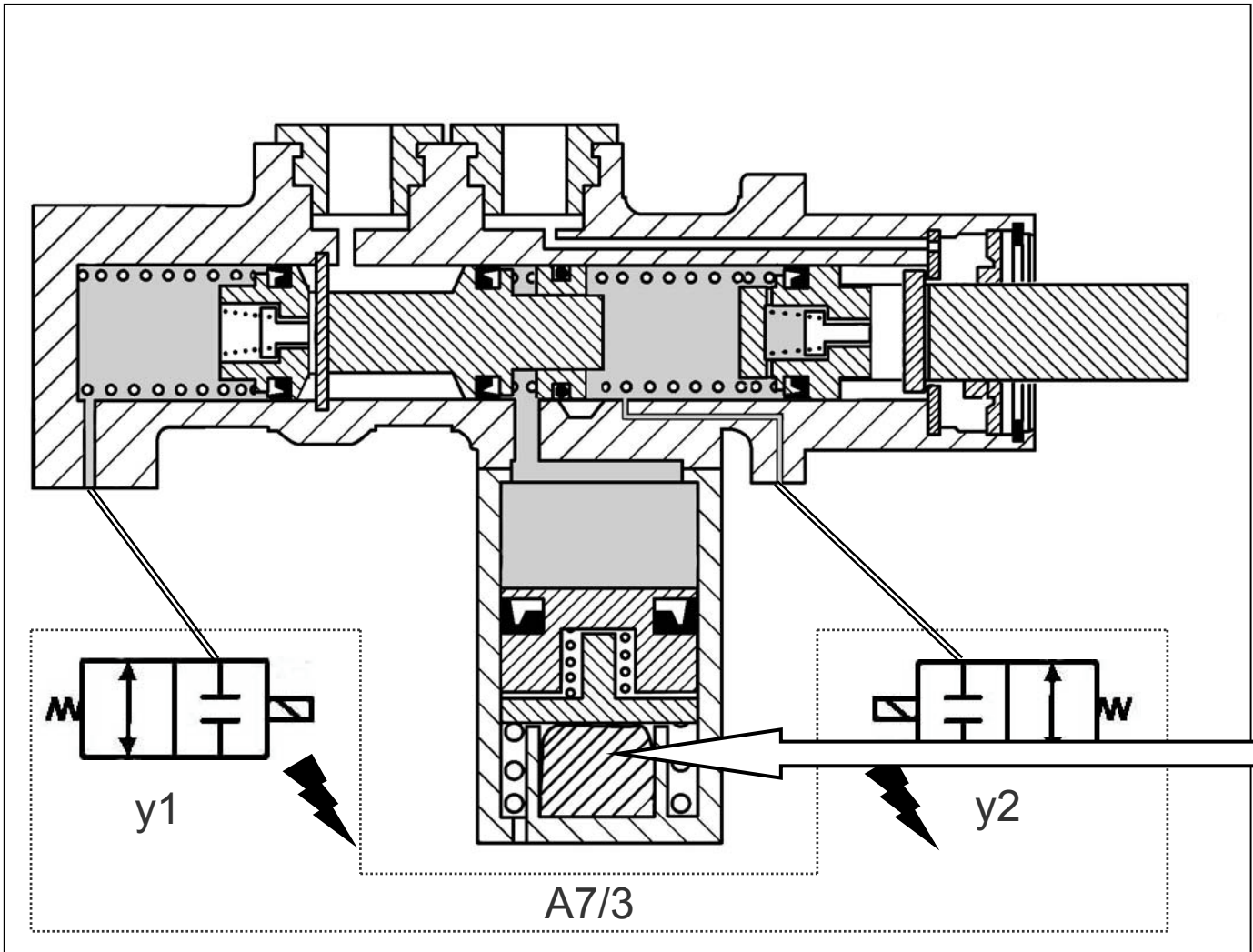
- Driver applies pressure to the brake pedal
- y1 and y2 energized, preventing fluid movement externally
- Floating piston allows fluid to enter simulator, compressing the light spring, providing pedal feel to the driver

# Normal Braking - Increased Pressure



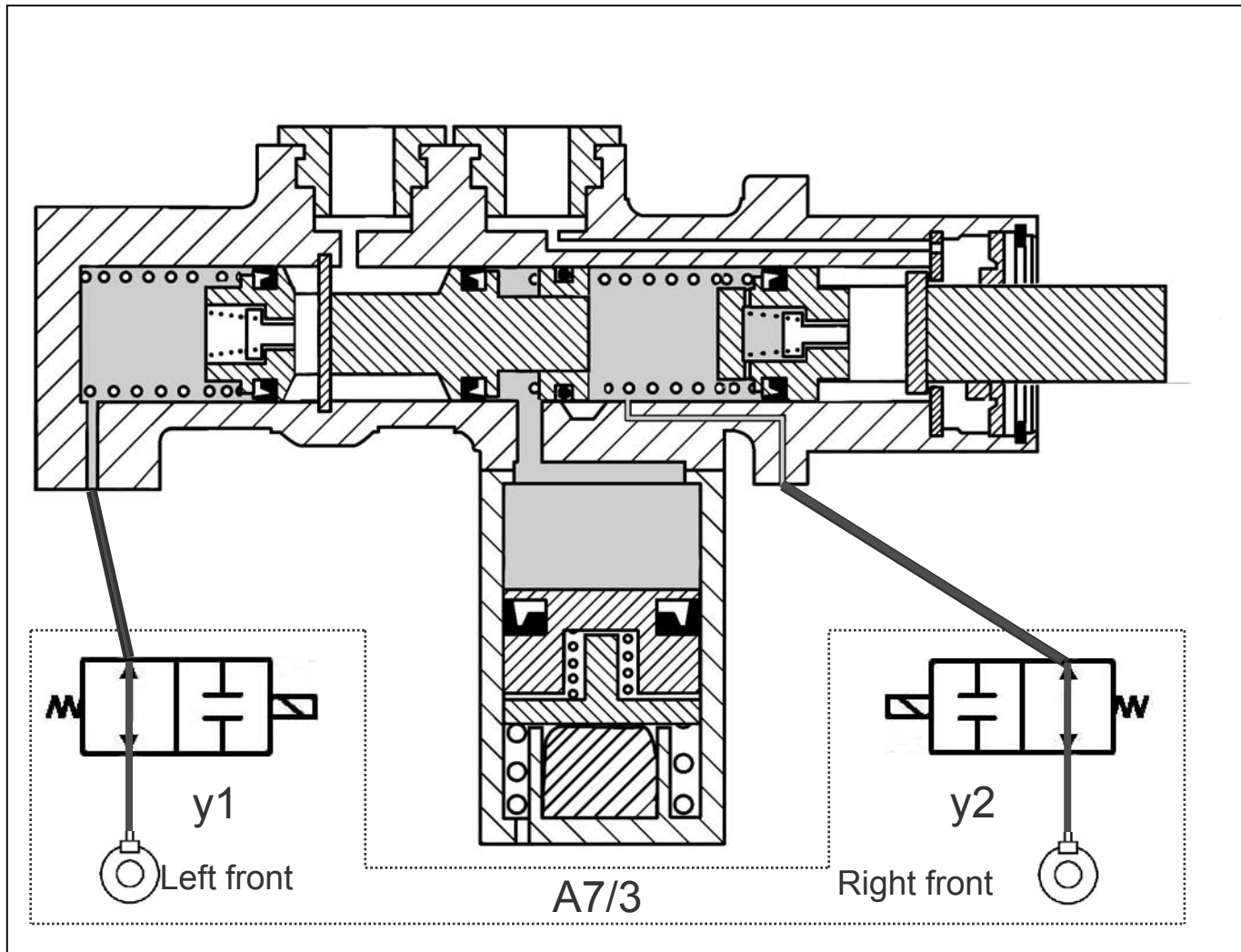
- Increasing pedal travel causes the larger spring to compress, providing harder pedal feel

# Normal Braking - Strongest Feedback



- Further pedal travel causes piston to compress rubber bumper, providing greatly increased pedal pressure

# Emergency Operation



- All electrical functions canceled
- Hydraulic pressure created with NO power assist
- Pressure directed through A7/3 y1 and y2 to ....

Left Front and Right Front calipers only!

# Quick Quiz

Q1. Why is there a plastic cover over the brake reservoir?

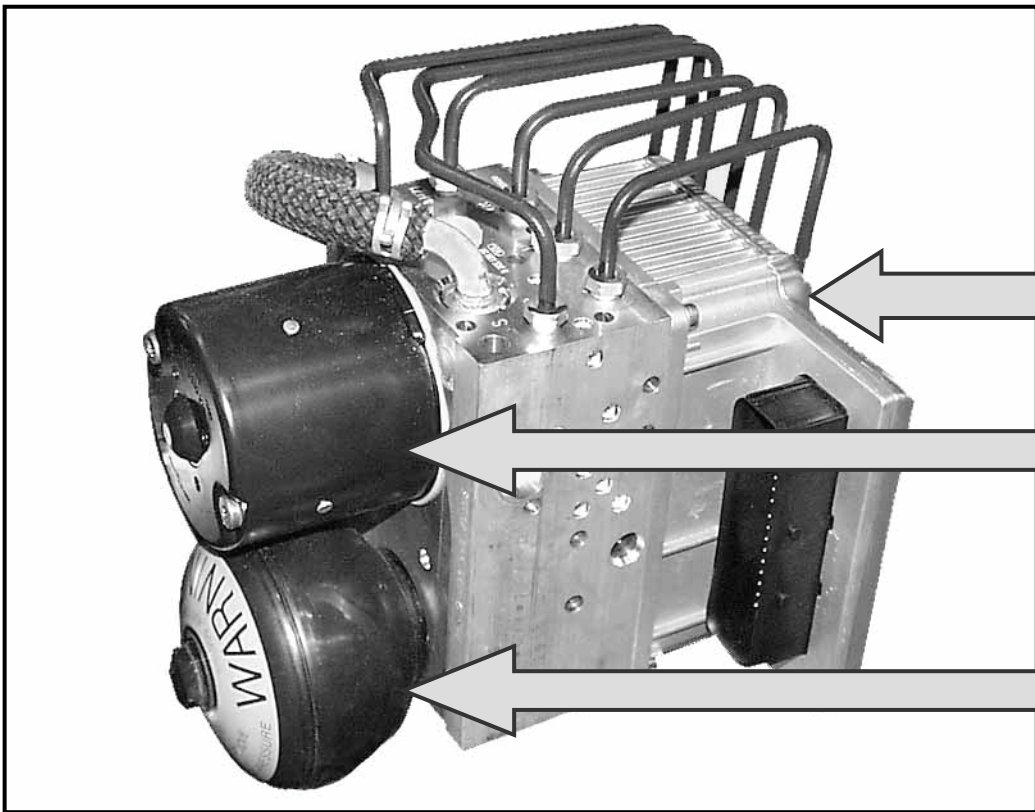
A1. \_\_\_\_\_

Q2. Which wheels will have the brakes applied during a major failure?

A2. \_\_\_\_\_



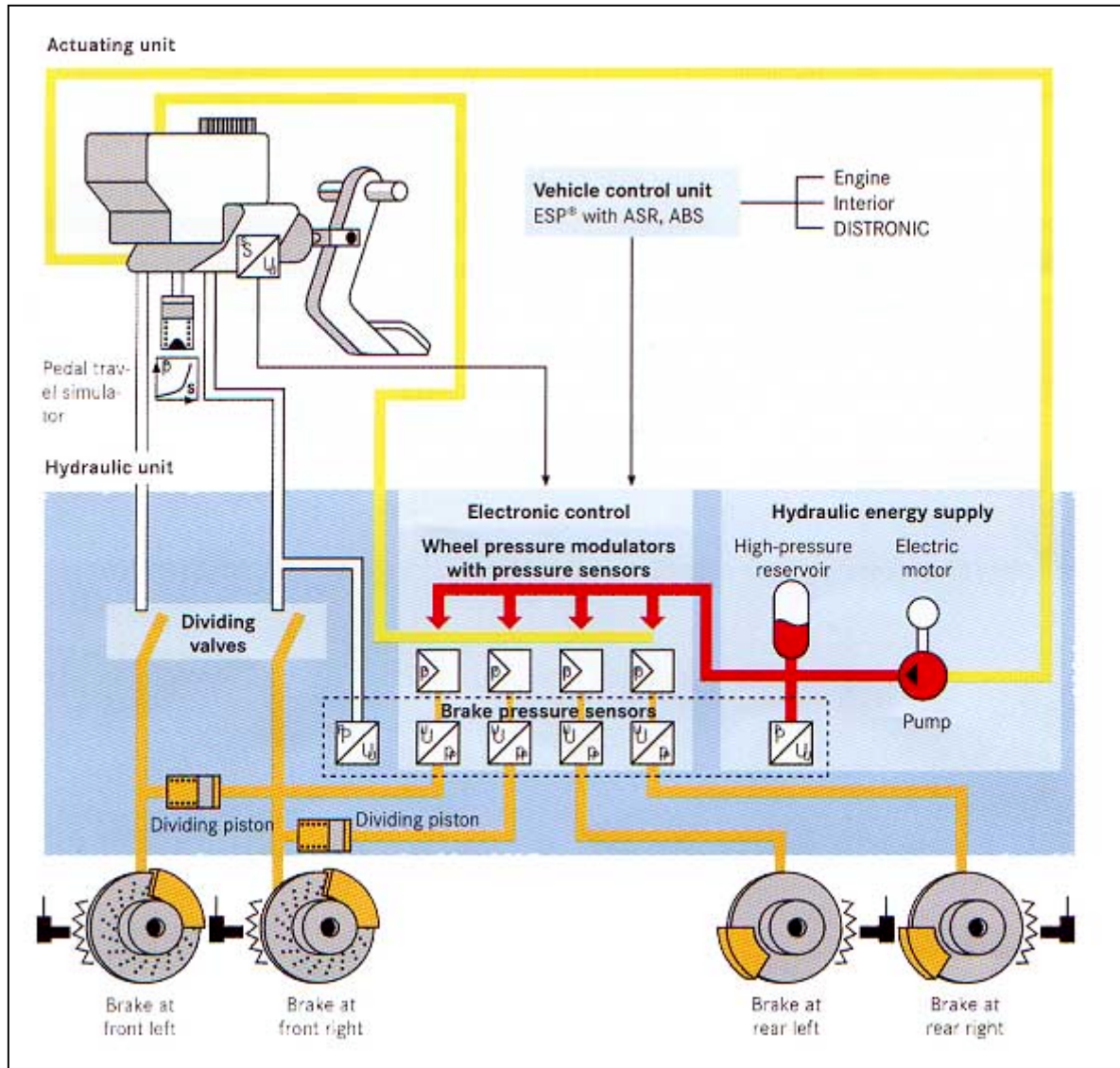
# Traction System Hydraulic Unit (A7/3)



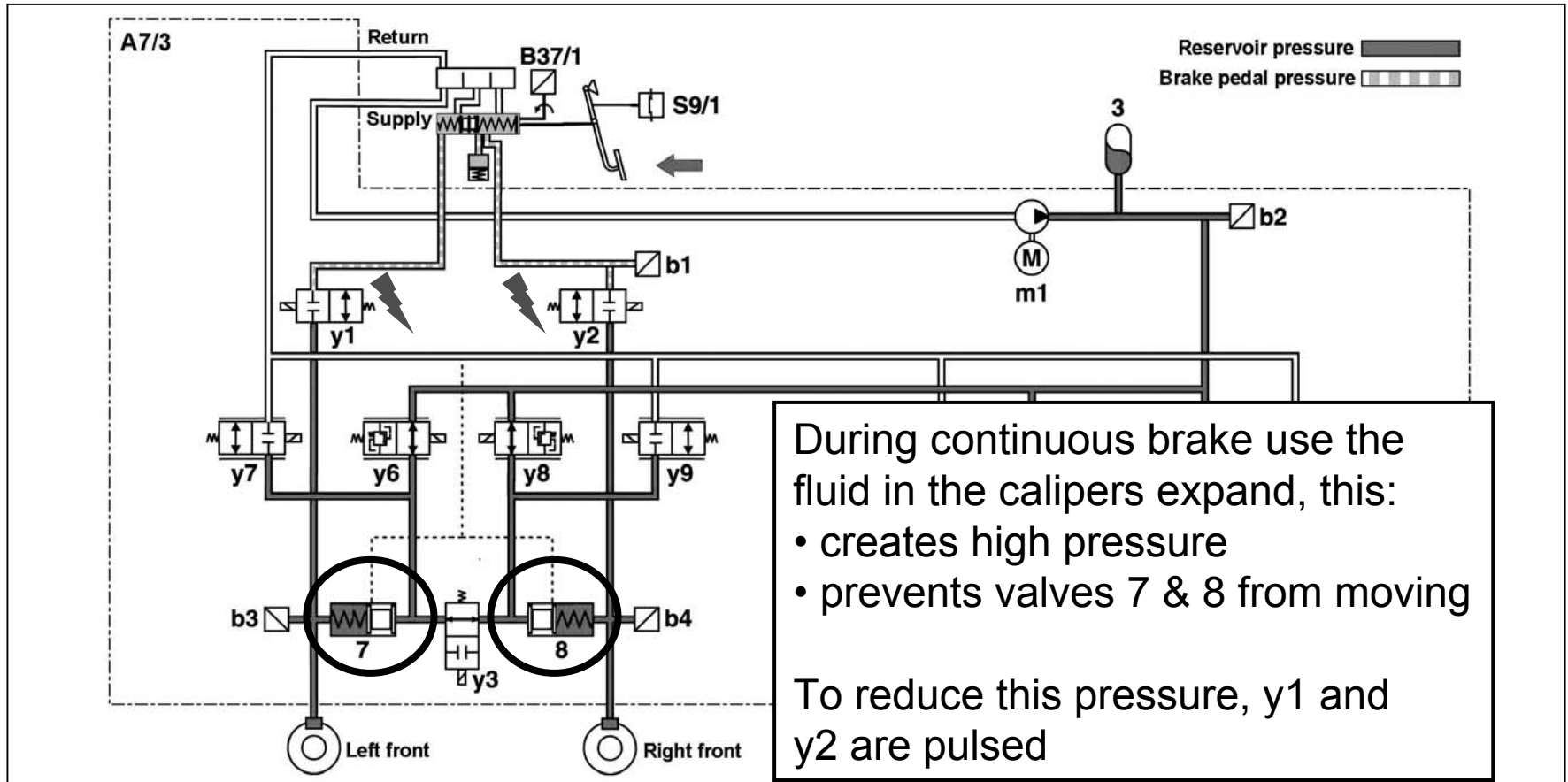
Consists of:

- SBC control module (A7/3n1)
- High pressure charge pump (A7/3m1)
- Pressure reservoir

# SBC Hydraulic Function



# Temperature Compensation



# Wake-up

SBC is functional as soon as it is “wakened” by:

- opening a door
- operating the central locking system
- depressing the brake pedal
- turning the key to position 1
- operating the parking brake

The wake up signal comes from the left front SAM

# Predrive Check (PDC)

SBC may perform a PDC after wake up, the following are checked:

- reservoir pressure (and corrected if necessary)
- pressure sensors (~ 60 bar of pressure applied to each wheel)
- control valves
- leak tests
- operational checks

The PDC is cancelled if the driver operates the accelerator.

Self-test are constantly conducted during driving. (About every 16 brake applications.)

# Delayed Off Function

Time that SBC remains operational after use:

- with vehicle stationary and was locked = 20 seconds
- with vehicle stationary and ignition in “0”,  
brake pedal not operated = 2 minutes
- with vehicle stationary, ignition in “0”,  
brake pedal operated in delayed off phase  
and released again = 4 minutes

# Deactivation

The system must be deactivated with SDS before working on the system to prevent the Predrive Check (PDC) from being performed and possibly causing injury.

Deactivating the system will:

- empty the pressure reservoir  
(a lower pressure with no volume may be retained)
- prevent the charge pump from operating

Note: the warning buzzer is deactivated when accessing SBC with the SDS.

# Deactivation

SBC must be deactivated *PRIOR* to:

- working on the hydraulic system
- removing or installing brake pads
- replacing rotors
- replacing the pressure reservoir
- replacing the BOU
- replacing the SBC hydraulic unit (A7/3)



# System Activation

Activation must be performed anytime the system has been deactivated, *BEFORE* the engine is started!

Failure to activate will prevent proper operation and create fault codes!

Activating SBC with SDS will:

- charge the accumulator
- perform a Predrive Check
- move the pads towards the rotors with ~60 bar pressure
- erase the fault memory

(Note: may have to activate several times to position the brake pads)

# Bleeding the Brake System

Proper system bleeding is critical!  
Follow directions in SDS

- Bleeding must be performed using the SDS
- Pressure at bleeder valves will exceed 100 bar  
(Hold the bleeder hose securely)
- Bleeding may require ~1.5 hours
- Bleeding may use ~ 1.5 liters of brake fluid

# Acronym List

(Used in This Handout.)

ABS - Anti-lock Brake System

ASR - Anti Slip Regulation

BAS - Brake Assist System

BOU - Brake Operating Unit

CAN - Controller Area Network

EBP - Electronic Brake Proportioning

EBR - Electronic Brake Regulation

E-Gas - Electronic Accelerator

ESP - Electronic Stability Program

ETS - Electronic Traction System

PDC - Predrive Check

SAM - Signal Acquisition Module

SBC - Sensotronic Brake Control

# Appendix

AR42.10-P-0004-01T	Inspecting brake pads
AR42.10-P-0010-02R	Carrying out bleeding operation
AR42.10-P-0012R	Bleeding Brake System with SDS
AR42.10-P-0012R	Bleeding system with Star Diagnosis
GF42.45-P-0001-04SL	ESP driver information
GF42.45-P-0001SL	ESP function
GF42.45-P-2000SL	ESP brake moment control
GF42.45-P-3500SL	ASR control mode function
GF42.46-P-0001SL	SBC function
GF42.46-P-1000SL	SBC Normal braking function
GF42.46-P-2000SL	SBC additional braking functions
GF42.46-P-3000SL	SBC braking with malfunction
GF42.46-P-4200-03SL	BOU function
GF42.46-P-4210SL	SBC pedal value sensor
GF42.46-P-4500-02SL	SBC control module – task
GF42.50-P-4000-03S	Hydraulic unit design
GF42.50-P-4000-04S	Hydraulic unit function
GF42.50-P-4000S	Hydraulic unit task/location/function
WS42.00-P-0048B	EHB adaptor