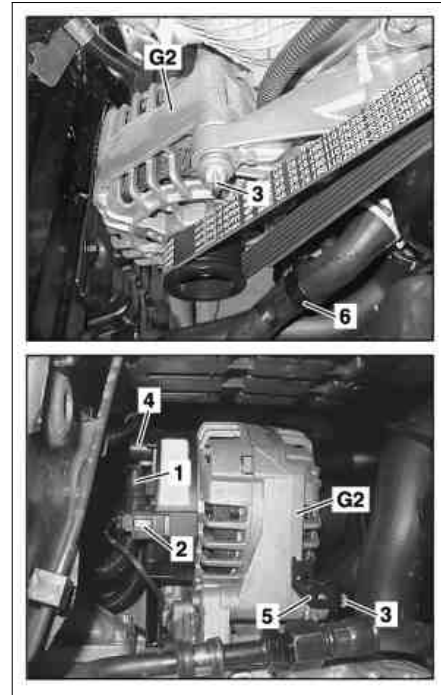


- ENGINE 112.913 in MODEL 211.061 /261
- ENGINE 112.949 in MODEL 211.065 /265
- ENGINE 113.967 in MODEL 211.070 /270
- ENGINE 113.990 in MODEL 211.076 /276
- ENGINE 112.917 in MODEL 211.080 /280
- ENGINE 112.954 in MODEL 211.082 /282
- ENGINE 113.969 in MODEL 211.083 /283

- 1 Terminal B+
- 2 Electrical connector
- 3 Bolt
- 4 Contact protection
- 5 Bracket
- 6 Bracket

G2 Alternator



P15.40-2170-03

- 7 Coolant hoses
- 8 Fan shroud
- 9 Poly-V belt guide pulley for compressor
- 10 Coolant hose







P15.40-2226-11

Modification notes

| | | | |
|----------|--|--|--|
| 15.10.04 | Venting low temperature circuit discontinued, due to different venting method for the cooling system | | |
|----------|--|--|--|

| | | Remove/install | |
|-----|---|--|---|
| ↔ ↔ | 1 | Detach ground line from battery | Model 211.0 Model 211.2 |
| ⓘ | | Notes on battery | AR54.10-P-0003T AR54.10-P-0003TA AH54.10-P-0001-01A |
| | 2 | Unclip cover at front end of engine | |
| | 3 | Remove right engine intake air duct | |
| | 4 | Remove lower engine compartment paneling | Model 211.076/276 |
| | 5 | Drain coolant at radiator | Model 211.076/276 |

| | | | |
|----|---|--|--------------------------------------|
| 6 | Remove fan shroud (8) | Model 211.061/261/065/265/070/270/08/28 Model 211.076/276 | AR20.40-P-6800TB AR20.40-P-6800TC |
| 7 | Insert guard plate for radiator / condenser Guard plate for radiator/condenser | Model 211.076/276 | WF58.50-P-0110-01A |
| 8 | Remove poly-V belt for supercharger | Model 211.076/276 | AR13.21-P-1202RVK |
| 9 | Remove poly-V belt | Model 211.061/261/065/265/070/270/08/28 Model 211.076/276 | AR13.22-P-1202PV AR13.22-P-1202RV |
| 10 | Detach poly-V belt guide pulley for compressor (9) at timing case cover | Model 211.076/276  | *BA13.25-P-1008-01D |
| 11 | Remove coolant hoses (7) | Model 211.076/276 | |
| 12 | Detach coolant hose (10) from radiator | Model 211.076/276 | |
| 13 | Unclip coolant hose at bracket (6) | | |
| 14 | Remove protection against accidental contact (4) and detach circuit B+ (1) from the alternator (G2) |  | *BA15.40-P-1001-01A |
| 15 | Unplug electrical connector (2) at alternator (G2) | | |
| 16 | Remove bolt (3) |  For engine 112, remove bracket (5).  | *BA15.40-P-1005-01A |
| 17 | Take alternator (G2) down and out | | |
| 18 | Install in the reverse order | | |

Belt tensioning device

| Number | Designation | Engine 113.990/ 991/992/ 993/995 |
|--------------------|---|---|
| BA13.25-P-1008-01D | Bolt, guide pulley for compressor and major assembly belts to timing case cover | M8×78 Nm 68 |

Alternator

| Number | Designation | Engine 112.91/92/94/ 953/954/955/ 96/97 except 112.976, engine 113.94/96/98 | Engine 113.990 in model 211 |
|--------------------|--|---|-----------------------------------|
| BA15.40-P-1001-01A | Nut, circuit B+ to alternator | Nm 18 | 14 |
| BA15.40-P-1005-01A | Self-tapping bolt, alternator to timing case | Thread not pre-tapped Nm 57 | 57 |
| | | Thread pre-tapped Nm 45 | 45 |