

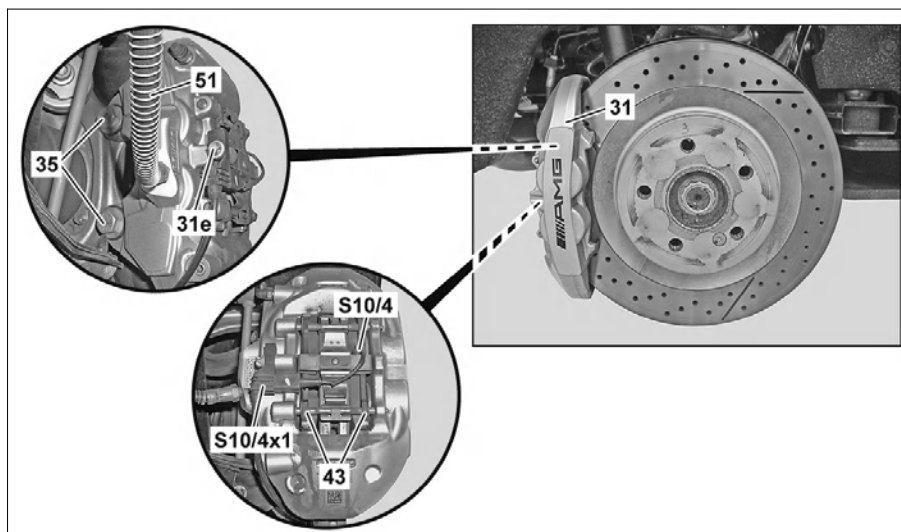
Model 204.077/277/377

Model 212.074/075/076/077/092/274/275/276/277/292

Model 218.374/375/376/392/974/975/976/992

Shown on model 204.077

31 Brake caliper
 31e Screw
 35 Bolts
 51 Brake hose
 S10/4x1 Right rear brake wear sensor electrical connector



P42.10-2716-05

Warning	Risk of injury. Skin or eye injuries may result when handling hot or glowing objects.	Wear protective gloves, protective clothing and safety glasses, if necessary.	AS00.00-Z-0002-01A
	Risk of accident when commissioning the vehicle due to a lack of braking effect when the service brake is operated for the first time after repair work.	Before starting the engine, actuate brake pedal several times until pressure is built up and maintained in the brake system.	AS42.50-Z-0002-01A
Caution	Risk of poisoning from swallowing brake fluid. Risk of injury from skin and eye contact with brake fluid	Only pour brake fluid into suitable and appropriately marked containers. Wear protective clothing and eye protection when handling brake fluid.	AS42.50-Z-0001-01A
	Notes on repairs to brake system		AH42.00-P-0003-01A
	Notes on handling, transport and storage of ceramic brake disks		AH42.10-P-9406-13A
	Brake fluid notes		AH42.50-P-0001-01A
	Remove/install		
1 AP AP	Remove corresponding rear wheel	Model 204.077/277/377 Model 212.074/075/076/077/092/274/275/276/277/292 2 Model 218.374/375/376/392/974/975/976/992	AP40.10-P-4050CW AP40.10-P-4050EW
2	Disconnect electrical connector of right rear brake wear sensor (S10/4x1) Notes on installing brake wear indicator contact sensors	Only fitted on the right-hand side.	AH42.10-P-0003-01CW
3	Remove bolt (31e) for electrical connection for rear right brake wear sensor (S10/4x1) Notes on self-locking nuts and bolts	Installation: Install a new bolt (31e). Only fitted on the right-hand side. Screw/bolt, brake wear sensor to brake caliper	AH00.00-N-0001-01A *BA42.10-P-1003-12J
4	Detach brake hose (51) from brake caliper (31)	Model 204.077/277/377 Model 212.074/075/076/077/092/274/275/276/277/292 2 Model 218.374/375/376/392/974/975/976/992 Seal connections immediately. To avoid damage through escaping brake fluid.	AR42.10-P-0013CW AR42.10-P-0013EW

		Record plug	*129589009100
5	Unscrew bolts (35) and remove brake caliper (31) Notes on self-locking nuts and bolts	Installation: Replace screws (35). Bolt, brake caliper/brake caliper support to wheel carrier	AH00.00-N-0001-01A *BA42.10-P-1001-12J
6	Install in the reverse order		
7	Bleed brake system	Model 204.077/277/377 Model 212.074/075/076/077/092/274/275/276/277/292 Model 218.374/375/376/392/974/975/976/992	AR42.10-P-0010CW AR42.10-P-0010EW

Rear axle brake caliper

Number	Designation		Model 204	Model 212
BA42.10-P-1001-12J	Bolt, brake caliper/brake caliper support to wheel carrier	Nm	115	135

Rear axle brake caliper

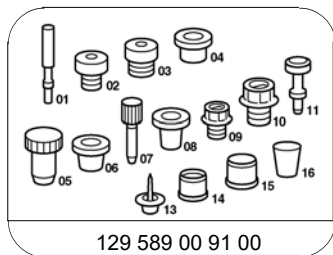
Number	Designation		Model 218
BA42.10-P-1001-12J	Bolt, brake caliper/brake caliper support to wheel carrier	Nm	135

Rear axle brake caliper

Number	Designation		Model 204	Model 212
BA42.10-P-1003-12J	Screw/bolt, brake wear sensor to brake caliper	Nm	8	8

Rear axle brake caliper

Number	Designation		Model 218
BA42.10-P-1003-12J	Screw/bolt, brake wear sensor to brake caliper	Nm	8



Record plug