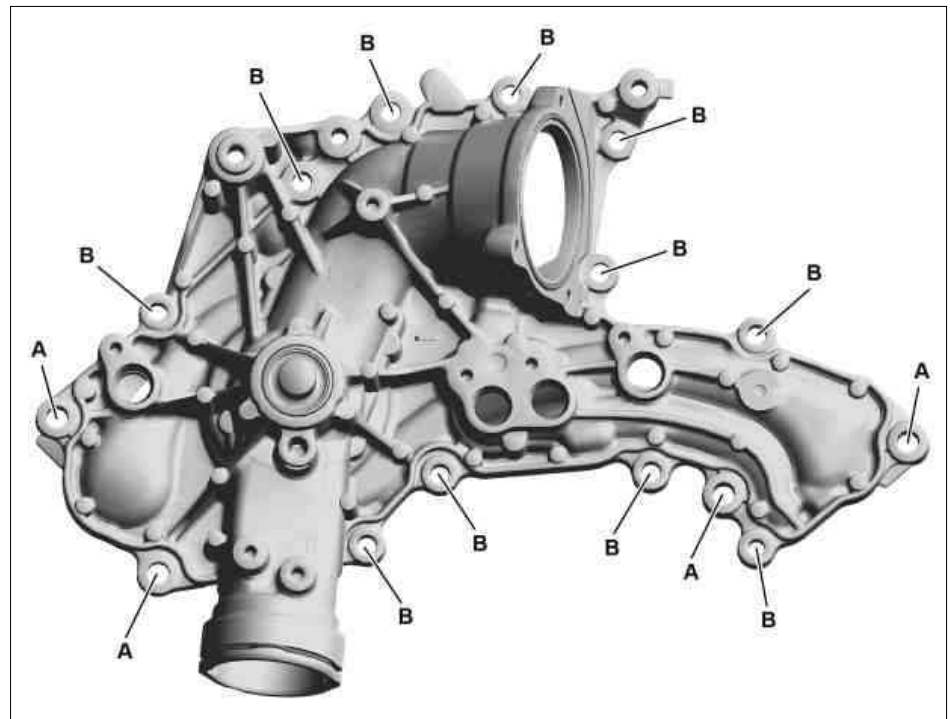


Nm Coolant pump, coolant thermostat

Number	Designation				Engine 152	Engine 157	Engine 278
BA20.10-P-1001-01W	Bolt, coolant pump to timing case cover and crankcase	M7	Stage 1	Nm	5	2	5
			Stage 2	Nm	14	14	14
		M8	Stage 1	Nm	10	20	10
			Stage 2	Nm	20	-	20

- A Screw/bolts M8
- B Bolts M7



P20.10-2292-06