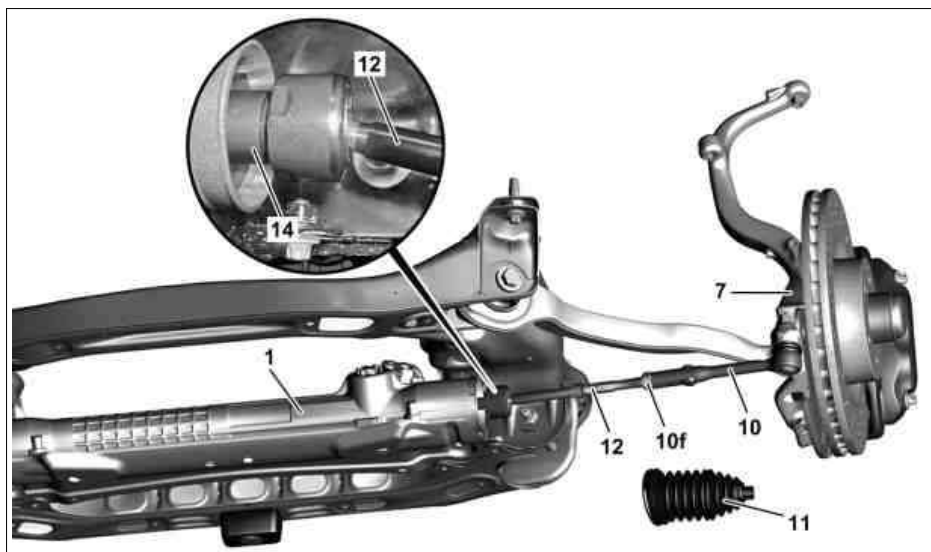


Model 166, 212, 218, 231, 292

Shown on model 212 with hydraulic steering

- 1 Steering gear
- 10 Tie rod
- 10f Jam nut
- 11 Bellows
- 12 Inner tie rod
- 14 Toothed rack



P46.40-2065-05

Remove/install		
1	Detach boot (11)	Model 166, 218, 292 Model 212 with code 211 (Direct-Steer system) Model 231
2	Loosen and unscrew inner tie rod (12) from toothed rack (14) of steering gear (1)	<p><b>i</b> For vehicles with hydraulic power steering, the toothed rack (14) must be counterheld when releasing and tightening the inside tie rod (12).</p> <p><b>Nm</b> Model 166, 292 Inner track rod with axial joint to rack-and-pinion steering</p> <p><b>Nm</b> Model 212, 218 Inner tie rod to rack-and-pinion steering</p> <p><b>Nm</b> Model 231 Lock nut, tie rod to inner tie rod</p>
3	Install in the reverse order	

**Nm** Tie rod

Number	Designation	Model 231
BA46.40-P-1002-01E	Lock nut, tie rod to inner tie rod	Nm 65

**Nm** Tie rod

Number	Designation	Model 166	Model 292
BA46.40-P-1003-01K	Inner track rod with axial joint to rack-and-pinion steering	Nm 110	105

**Nm** Tie rod

Number	Designation	Model 212	Model 218
BA46.40-P-1003-01N	Inner tie rod to rack-and-pinion steering	Nm 110	110