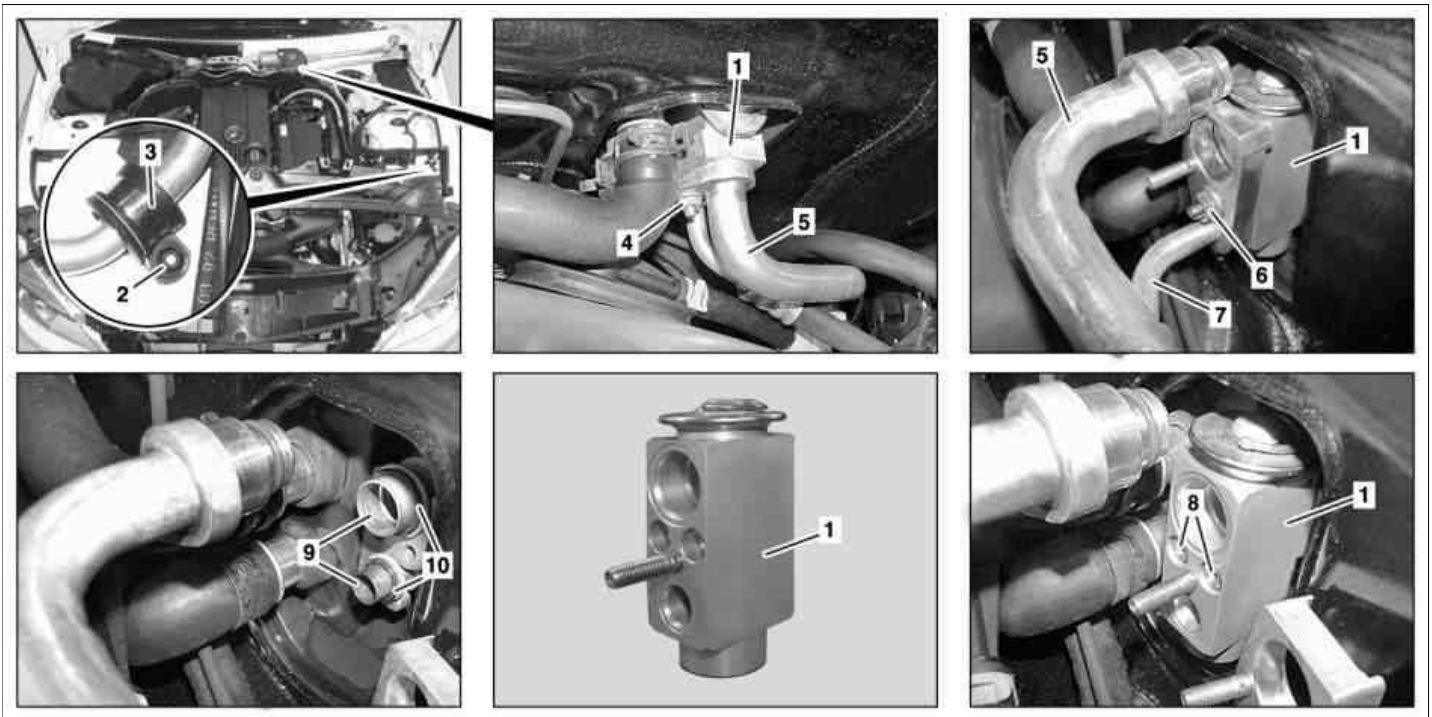


MODEL 204, 207, 212, 218



P83.30-4493-09

Shown on model 204.0 up to 28.2.2011

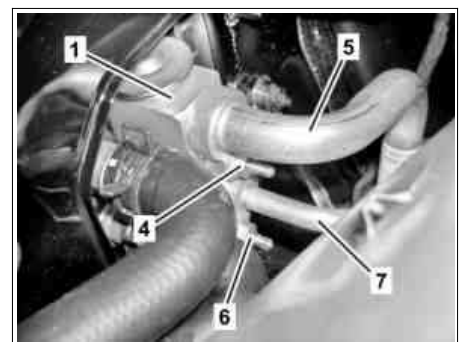
- 1 Expansion valve
- 2 Nut (for model 204, 207)
- 3 Retaining clamp (for model 204, 207)
- 4 Nut

- 5 Suction pipe
- 6 Nut
- 7 Pressure line
- 8 Bolts

- 9 Connection cables
- 10 Sealing rings

Shown on model 218

- 1 Expansion valve
- 4 Nut
- 5 Suction pipe
- 6 Nut
- 7 Pressure line



P83.30-4769-01

☒ ☒	Remove/install		
1	Drain air conditioning system	Drain, evacuate and recharge air conditioning, check for proper operation and check for leaks i Installation: Evacuate air conditioning system, refill it and check it for proper operation and leaktightness.	AR83.30-P-1760CW
2	Remove wiper system	Remove/install wiper system	AR82.30-P-6400CW
3	Unscrew nut (2) and detach retaining clamp (3)	MODEL 204, 207	

4	Unscrew nut (4)	⚠ Installation: Do not tighten the nut (4) too tight. Otherwise the expansion valve (1) or the suction line (5) may be damaged.	
5	Pull suction line (5) out of expansion valve (1) and close off	ℹ Installation: Replace sealing ring of suction line (5).	
6	Unscrew nut (6)	⚠ Installation: Do not tighten the nut (6) too tight. Otherwise the expansion valve (1) or the pressure line (7) may be damaged.	
7	Pull pressure line (7) out of expansion valve (1) and close off	ℹ Installation: Replace sealing ring of pressure line (7).	
8	Remove screws/bolts (8), remove expansion valve (1) and close off connection lines (9)	⚠ Installation: Alternately screw in screws/bolts (8). To avoid tilting of the expansion valve (1). ℹ Installation: Replace sealing rings (10) of connection lines (9).	
9	Install in the reverse order		