

MODEL 204, 207, 212, 218















P91.10-3051-09

Shown on model 204.0, left front seat (1)

- 1 Front seat
- 2 Belt end fitting cover (model 204.0/2/9, 212, 218)
- 3 Outer cover
- 4 Screw
- 5 Screw
- 6 Screw
- 7 Screw
- 8 Belt end fitting (model 204.0/2/9, 212, 218)
- 9 Screw/bolt (model 204.0/2/9, 212, 218)

⊗ ⊗	Remove/install		
	Risk of injury caused by performing testing or repair work on airbag or emergency tensioning retractor units.	Store airbag units with deployment side facing up; do not expose to temperatures greater than 100 °C. When working on these units, disconnect the power supply.	AS91.00-Z-0001-01A
ⓘ	Notes on performing repair, body work and welding on vehicles with airbags and RTE units		AH91.00-P-0002-01M
ⓘ	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
i	Assessment of airbag and belt tensioner units in accident vehicles		AH91.00-P-0006-01B
i	Legal requirements on handling and storing airbags and emergency tensioning retractor units		AH91.00-P-0004-01A
1	Move head restraint down		
2	Move front seat (1) forward and fully upwards		
3	Unclip belt end fitting cover (2) at outer panel (3)	MODEL 204.0/2/9, 212, 218	
4	Remove bolt (9) from belt end fitting (8)	MODEL 204.0/2/9, 212, 218 Nm MODEL 204.0/2/9	*BA91.40-P-1003-01P

			*BA91.40-P-1005-01Q
		MODEL 212.0/1/2, 218.3/9	
5	Remove belt end fitting (8)	MODEL 204.0/2/9, 212, 218	
6	Remove bolts (6, 7) from seat rails	 Screw/bolt, seat to vehicle floor	*BA91.10-P-1002-01Q
7.1	Move front seat (1) and front seat backrest to rear	MODEL 204.0/2/9, 212, 218  The front seat (1) is removed from the vehicle through the door cutout for the rear door.	
7.2	Position front seat (1) to rear	MODEL 204.3, 207	
8	Remove bolts (4, 5) from seat rails	 Screw/bolt, seat to vehicle floor	*BA91.10-P-1002-01Q
9	Disconnect ground line for on-board electrical system battery (G1)	MODEL 204 MODEL 207, 212, 218	AR54.10-P-0003CW AR54.10-P-0003EW
10	Tilt back front seat (1)		
11	Disconnect electrical connectors from bottom of front seat (1)	 The number of electrical connectors depends on the equipment installed.	
12	Disconnect pneumatic line from bottom of front seat (1)	MODEL 204.0/2/9, 207, 212, 218 with CODE 409 (Left/right front multicontour seat) MODEL 212 with CODE 432 (Left and right dynamic multicontour seat) MODEL 218 with CODE 432 (Active multicontour seat)  Pliers	*000589043700
13.1	Cover up center console, rear seat cushion and door sill	MODEL 204.0/2/9, 212, 218	
13.2	Cover up center console and door sill	MODEL 204.3, 207	
14.1	Remove the front seat (1) from the vehicle through the door cutout for the rear door	MODEL 204.0/2/9, 212, 218  Carefully remove front seat (1) from vehicle. Otherwise components in vehicle interior or at rear door will be damaged.  Helper required.  Installation: Ensure that lock pins of seat rails are seated correctly in vehicle floor.	
14.2	Remove front seat (1) from vehicle	MODEL 204.3, 207  Carefully remove front seat (1) from vehicle. Otherwise components in vehicle interior will be damaged.  Helper required.  Installation: Ensure that lock pins of seat rails are seated correctly in vehicle floor.	
15	Release covers on seat rails and remove		
16	Put down front seat (1) and secure it against tipping over		
17	Install in the reverse order		

 Front seats

Number	Designation		MODEL 204	MODEL 207
BA91.10-P-1002-01Q	Screw/bolt, seat to vehicle floor	Nm	50	50

 Front seats

Number	Designation		MODEL 212	MODEL 218
BA91.10-P-1002-01Q	Screw/bolt, seat to vehicle floor	Nm	50	50

Nm Seat belts/emergency tensioning retractors

Number	Designation		MODEL 204.0	MODEL 204.2
BA91.40-P-1003-01P	Bolt at front belt end fitting	Nm	32	32

Nm Seat belts/emergency tensioning retractors

Number	Designation		MODEL 204.9
BA91.40-P-1003-01P	Bolt at front belt end fitting	Nm	32

Nm Seat belts/emergency tensioning retractors

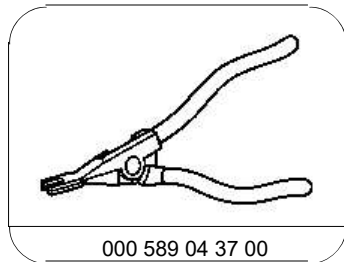
Number	Designation		MODEL 212.0	MODEL 212.1
BA91.40-P-1005-01Q	Bolt, front belt end fitting	Nm	35	35

Nm Seat belts/emergency tensioning retractors

Number	Designation		MODEL 212.2	MODEL 218.3
BA91.40-P-1005-01Q	Bolt, front belt end fitting	Nm	35	35

Nm Seat belts/emergency tensioning retractors

Number	Designation		MODEL 218.9
BA91.40-P-1005-01Q	Bolt, front belt end fitting	Nm	35



Pliers