

AR01.20-P-5014-03MMB	Bolt tightening procedure for cylinder head cover		
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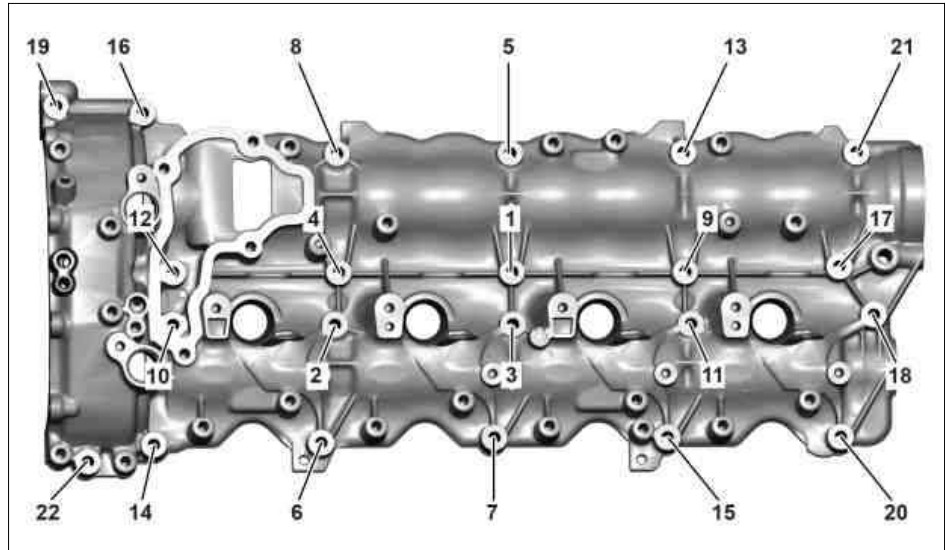
**Nm** Crankcase ventilation, cylinder head cover

Number	Designation			Engine 157	Engine 278
BA01.20-P-1004-01L	Bolt, cylinder head cover to cylinder head	Stage 1	Nm	12	12
		Stage 2	Δ°	90	90

**i** Tighten cylinder head cover bolts in the numerical sequence.  
Replace screw/bolts for cylinder head cover.

**Left cylinder head cover**

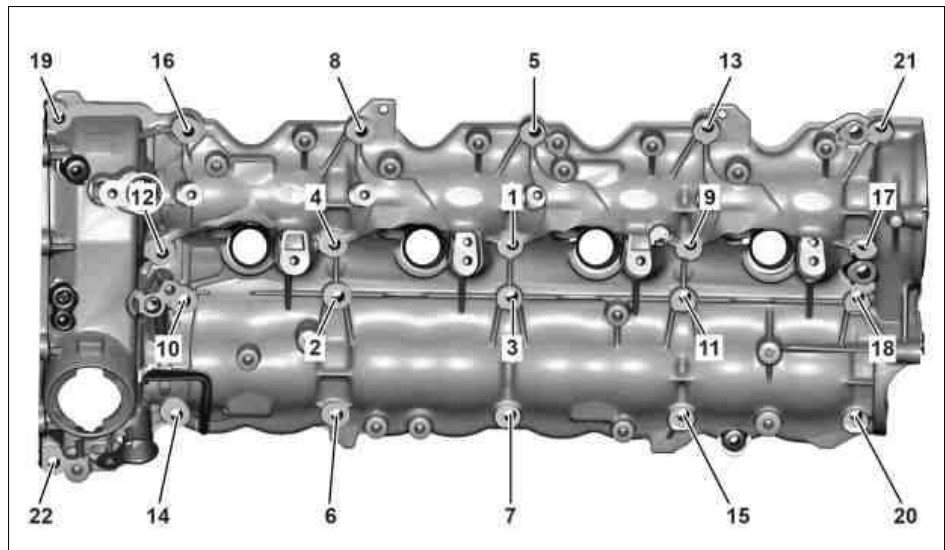
- 1 Tighten bolts (1 to 22) with Stage 1.
- 2 Tighten screw/bolts (1 to 22) according to Stage 2.



P01.20-2260-05

**Right cylinder head cover**

- 1 Tighten bolts (1 to 22) with Stage 1.
- 2 Tighten screw/bolts (1 to 22) according to Stage 2.



P01.20-2259-05