

AR27.40-P-0700-01EW	Remove/install shield at transmission		
---------------------	---------------------------------------	--	--

**Transmission**      **722.6/9 in model 212**  
**Transmission**      **722.9 in model 172, 218**  
**Transmission**      **724.2 in model 212**  
**Transmission**      **725.0 in model 207, 212, 218**

**Nm** Automatic transmission complete

Number	Designation		Transmission 725.0
BA27.10-P-1009-04H	Screw/bolt, heat shield to oil pan	Nm	9

**Nm** Automatic transmission complete

Number	Designation		Transmission 724.2
BA27.10-P-1013-04G	Bolt, heat shield to sprag	Nm	9

**Nm** Housing

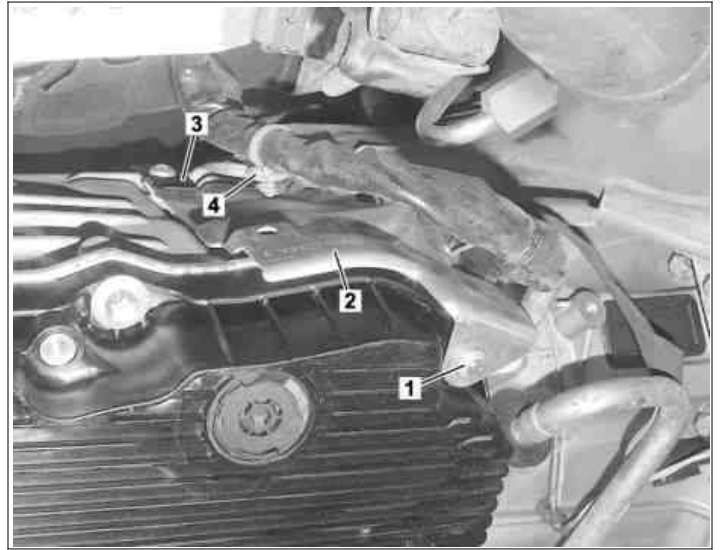
Number	Designation		Transmission 722.6 (except 722.660/661/662/663/ 666/673/674)	Transmission 722.9
BA27.40-P-1014-01A	Bolt, heat shield to transmission housing	Nm	11	9

Shown on transmission 722.9



P27.40-2037-11

Shown on transmission 725.0



P27.40-2139-11

- 1 Remove bolt (1) and detach heat shield (2) downwards.  
Transmission 722.6/9 in model 212  
Transmission 722.9 in model 172, 218  $\text{Nm}$   
Transmission 724.2 in model 212  $\text{Nm}$   
Transmission 725.0 in model 212, 218  $\text{Nm}$

- 2 Push cable tie (4) out of heat shield (2) and remove heat shield (2).

**i** The leaf spring (3) must be modified if a new transmission is installed.

**i** **Installation:** The heat shield (2) must be located under the leaf spring (3).

- 3 Install in the reverse order.