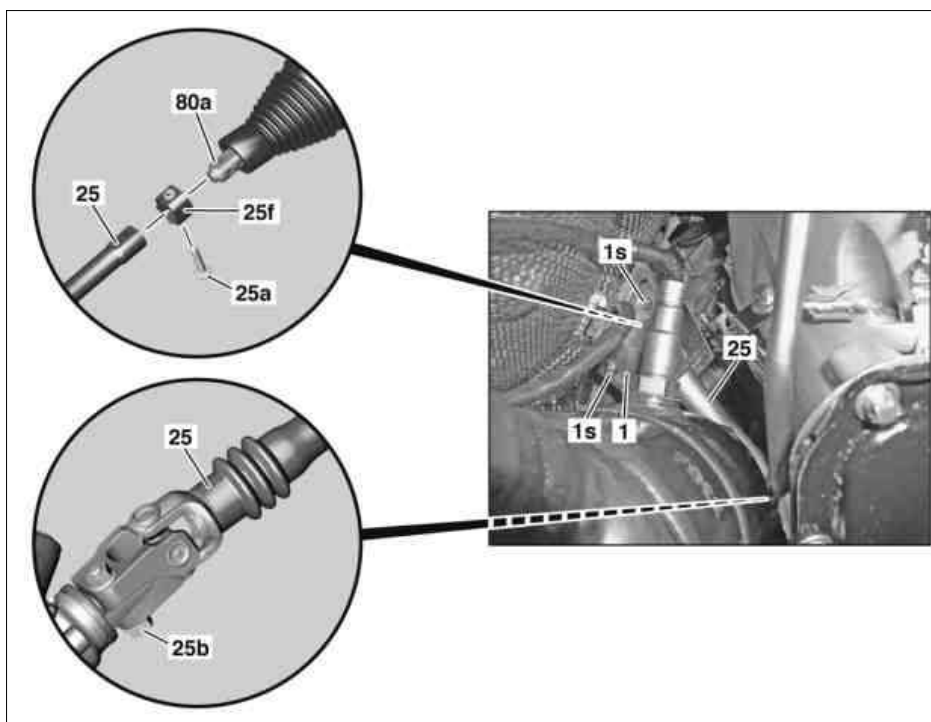


MODEL 212, 218

- 1 Heat shield
 1s Bolts
 25 Steering coupling
 25a Screw
 25b Screw
 25f Locking plate
 80a Lower steering shaft

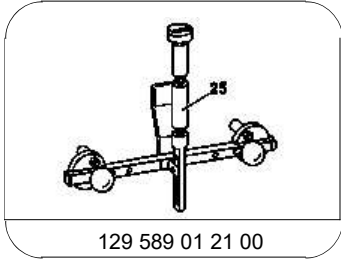


P46.10-2834-06

	Remove/install		
☒ ☒	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between columns of vehicle lift and position four support plates at vehicle lift support points specified by vehicle manufacturer.	AS00.00-Z-0010-01A
ⓘ	Notes on self-locking nuts and bolts		AH00.00-N-0001-01A
1	Deactivate easy entry/exit function	Vehicles with code (275) Memory package for electrically adjustable front seats	
2	Turn steering wheel to central position (front wheels in straight ahead position) and secure with the retaining device	<p>ⓘ On a disengaged steering coupling (25) the steering wheel should not be turned because the spiral contact coil will be destroyed.</p> <p>☑ Holding device</p>	*129589012100
3.1	Remove center and rear section of lower engine compartment paneling	Vehicles with gasoline engine	AR61.20-P-1105EW
3.2	Remove center and rear bottom sections of soundproofing	Vehicles with diesel engine	AR94.30-P-5300EW
4	Unscrew bolts (1s) and remove heat shield (1)	ⓘ If necessary.	
5	Detach steering coupling (25) from lower steering shaft (80a); to do so, remove bolt (25a)	Nm	*BA46.10-P-1001-01M
6	Pull the lower steering shaft (80a) upward to extract it from the steering coupling (25.)	ⓘ Do not use force (hammer blows, excessive leverage) as the lower steering shaft (80a) is sensitive to lateral forces.	
7	Remove bolt (25b) and pull steering coupling (25) off rack-and-pinion steering	<p>ⓘ Installation: Turn rack-and-pinion steering to center position and fit steering coupling (25).</p> <p>Nm</p>	AR46.20-P-0600-01CW *BA46.10-P-1002-01M
8	Detach locking plate (25f) from steering coupling (25)	<p>ⓘ Installation: Insert a new self-locking nut in the existing locking plate (25f). The locking plate (25f) is not available as a replacement part.</p>	
9	Install in the reverse order		

Nm Steering shaft

Number	Designation	Model 212	Model 218
BA46.10-P-1001-01M	Self-locking nut, steering coupling to steering shaft Nm	30	30
BA46.10-P-1002-01M	Self-locking bolt, steering coupling to rack-and-pinion steering Nm	24	24



Holding device