

WORK DESCRIPTION FOR FIELD MEASURE

Code: 19P4692102

Version: 2.0

Retrofit steering wheel buttons

Model 205 with code U88

i Code U88 corresponds to AMG steering wheel buttons.

i Before starting the work it must be ensured that code U88 is stored in the data card.

Work procedure

1. Remove steering wheel.
i For basic data, see AR46.10-P-0100LW.
2. Disassemble multifunction steering wheel.
i For basic data, see AR82.90-P-0010LW.
3. Retrofit parts scope for AMG steering wheel buttons.
i It is imperative that the entire parts scope (Figure 1) be installed.



Figure 1

4. Install steering wheel.
i For basic data, see AR46.10-P-0100LW.

5. Perform SCN coding in **AMG Drive Unit (AMG-DRVU)** control unit.

i To do this, select menu item "Quick test view - **N145/1 - AMG Drive Unit (AMG-DRVU)** - Adaptations - Control unit update - Update of SCN coding".

i Then follow the user guidance in XENTRY Diagnosis.

Parts

Quantity	Designation	Part no.
1	Contact plate	A 099 464 30 06
1	Bottom steering wheel bezel	A 000 464 38 00
1	Top steering wheel bezel	A 099 464 00 05 9E38
4	Screws	A 001 984 56 29

Operation text and flat rate

Operation no.	Operation text	Flat rate	Accounting no./ damage code
02-3690	Retrofit right and left button groups on multifunction steering wheel	1.4 h	46 921 02
02-9446	Perform SCN coding in AMG Drive Unit (AMG-DRVU) control unit (XENTRY Diagnosis connected)	0.1 h	46 921 02
02-4762*	Connect/disconnect diagnostic system (XENTRY Diagnosis)	0.1 h	46 921 02
02-5058*	Connect/disconnect starter battery charger (with XENTRY Diagnosis connected)	0.1 h	46 921 02

* Operation item may be invoiced only once for each workshop order!

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