

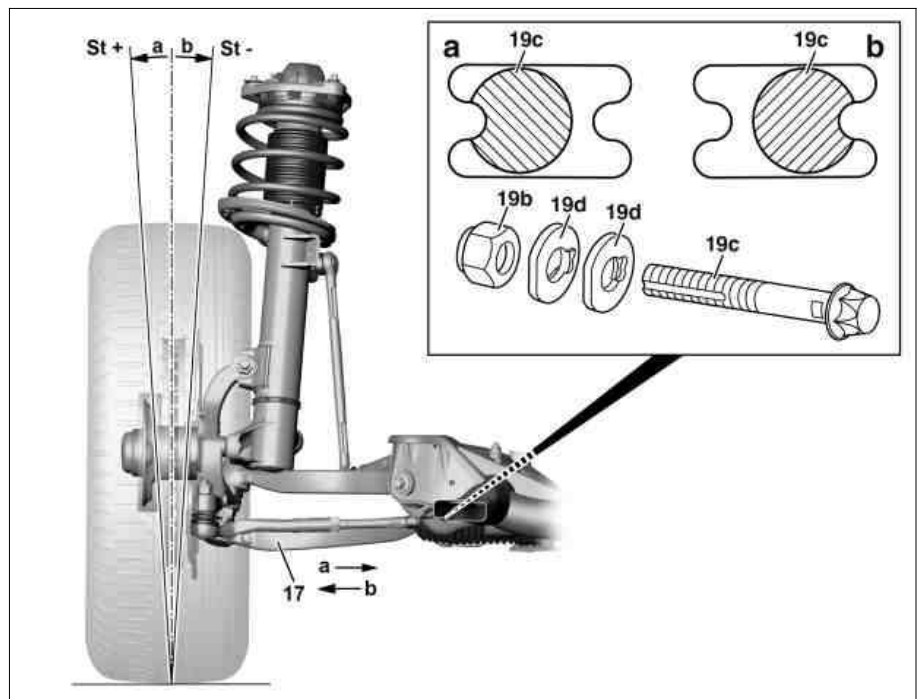
Model 172, 204, 207

Modification notes

29.02.2016	Caster values form added.	Operation step 5	BE40.20-P-1001-20N
29.02.2016	Basic date for permissible difference in caster between right and left sides of the vehicle, added.	Operation step 5	BE40.20-P-1002-20N
29.02.2016	Basic date for absolute caster tolerance, added.	Operation step 5	BE40.20-P-1003-20N
03.11.2015	Basisdatum Sturz Vorderachse bei Fahrzeugniveau, hinzugefügt.	Arbeitsschritt 4	BE40.20-P-1001-13AA
03.11.2015	Basisdatum zulässiger Unterschied Sturz Vorderachse zwischen rechter und linker Fahrzeugseite, hinzugefügt.	Arbeitsschritt 4	BE40.20-P-1002-13AA

Camber Shown on model 204.0 except code M005 (4MATIC)

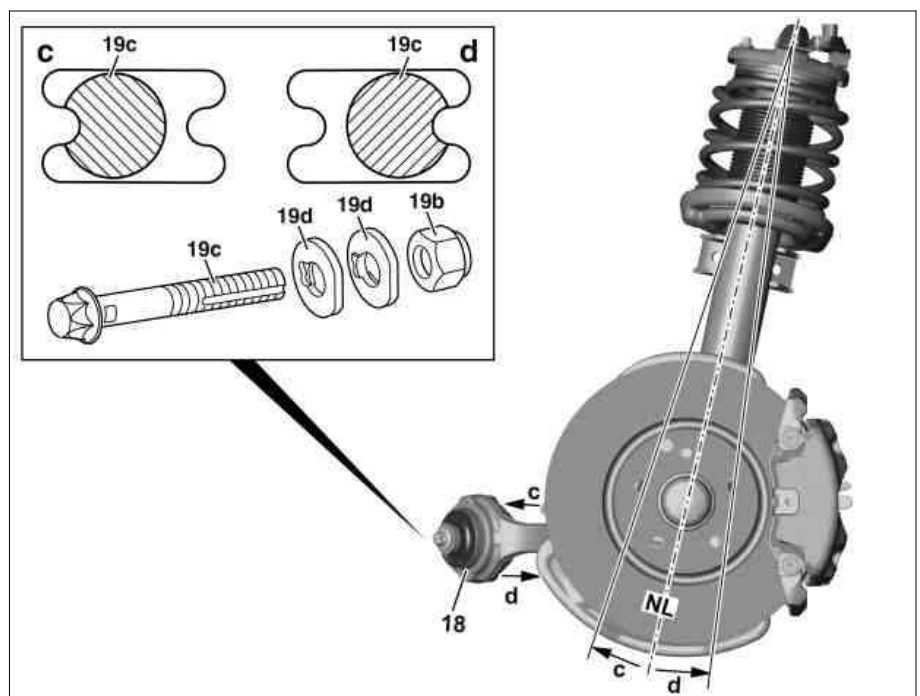
- 17 Cross strut
 19b Nut
 19c Repair bolt
 19d Shims
 a Adjusting the cross strut towards the vehicle center causes a positive camber change
 b Adjusting the cross strut towards the vehicle outside causes a negative camber change
 St+ Positive camber
 St- Negative camber









P40.20-2312-06

Caster Shown on model 204.0 except code M005 (4MATIC)

- 18 Strut rod
 19b Nut
 19c Repair bolt
 19d Shims
 c Adjusting the torque strut towards the center of the vehicle increases the caster:
 d Adjusting the torque strut towards the outside of the vehicle reduces the caster:
 NL Caster



P40.20-2434-06

		Model 204 (except 204.9) Model 204.9 Model 207 Permissible difference in caster between right and left side of vehicle Model 204 (except 204.9) Model 204.9 Model 207 Absolute caster tolerance Model 172 Caster values, form Model 172 Permissible difference in caster between right and left side of vehicle Model 172 Absolute caster tolerance	*BE40.20-P-1002-20E *BE40.20-P-1003-20E *BE40.20-P-1001-20N *BE40.20-P-1002-20N *BE40.20-P-1003-20N
6	Recheck vehicle level at front axle after adjusting the camber and caster	Model 204 Model 172, 207	AR40.20-P-0301CY AR40.20-P-0301CW
	Install		
7	Tighten nuts (19b) of repair bolts (19c)	 When tightening the nuts (19b), counterhold the repair bolts (19c). Otherwise, the lock tabs in the front axle carrier will be damaged.  Model 172 Self-locking nut (repair kit), strut rod to front axle carrier  Model 204 model 207 Self-locking nut (repair kit), strut rod to front axle carrier  Model 172 Self-locking nut (repair kit), cross strut to front axle carrier  Model 204 model 207 Self-locking nut (repair kit), cross strut to front axle carrier	*BA33.20-P-1003-01Q *BA33.20-P-1010-01N *BA33.20-P-1006-01Q *BA33.20-P-1005-01N
8	Carry out final measurement	Model 204 Model 172, 207	AR40.20-P-0200CW AR40.20-P-0200EW
9.1	Install both lower engine compartment paneling	Model 204.9	AR61.20-P-1105CY
9.2	Install lower engine compartment paneling	Model 172 with engine 152, 271, 274, 276 Model 204.0 with engine 156, 271, 272, 274, 276 Model 204.2 with engine 156, 271, 272, 274, 276 Model 204.3 with engine 156, 271.8, 274, 276 Model 207 with engine 271, 272, 273, 274, 276, 278 Model 204.0 with engine 156, 271, 272, 274, 276 Model 204.2 with engine 156, 271, 272, 274, 276 Model 204.3 with engine 156, 271, 274, 276 Model 207 with engine 271, 272, 273, 274, 276, 278 Model 172 with engine 152, 271, 274, 276	AR61.20-P-1105EW AR61.20-P-1105W
9.3	Install bottom section of soundproofing	Model 172 with engine 651 Model 204.0 with engine 642, 646, 651 Model 204.2 with engine 642, 646, 651 Model 204.3 with engine 651 Model 207 with engine 642, 651 Model 204.0 with engine 642, 646, 651 Model 204.2 with engine 642, 646, 651 Model 204.3 with engine 651 Model 207 with engine 642, 651 Model 172 with engine 651	AR94.30-P-5300EW AR94.30-P-5300W

Test and adjustment values for front axle camber

Number	Designation			Model 172.403/447/448/457 up to model year 2015 except code 483/486	Model 172.403/447/448/457 7 up to model year 2015 with code 483/486
BE40.20-P-1001-13AA	Camber on front axle at vehicle level	1.65°	Δ°	-	-1°28' (+15'-24')
		2.46°	Δ°	-	-
		3.26°	Δ°	-1°26' (+15'-24')	-

Test and adjustment values for front axle camber

Number	Designation			Model 172.403/447/448/457 as of model year 2016 except code 483/486, model 172.404/431/434/438 except code 483/486	Model 172.403/447/448/457 as of model year 2016 with code 483/486, model 172.404/431/434/438 with code 483/486
BE40.20-P-1001-13AA	Camber on front axle at vehicle level	1.65°	∠°	-	-1°28' (+15'-24')
		2.46°	∠°	-	-
		3.26°	∠°	-1°26' (+15'-24')	-

Test and adjustment values for front axle camber

Number	Designation			Model 172.466 AMG	Model 172.475 AMG
BE40.20-P-1001-13AA	Camber on front axle at vehicle level	1.65°	∠°	-	-
		2.46°	∠°	-1°56' (±24')	-1°27' (±24')
		3.26°	∠°	-	-

Check values for front axle camber

Number	Designation			Model 204.0/2 up to model refinement package, with cross strut (old version), with code 482	Model 204.0/2 up to model refinement package, with cross strut (new version), with code 482
BE40.20-P-1001-13O	Camber at vehicle level	+10.64°	∠°	-	-0° 6' (+15'/-27')
		+10.06°	∠°	-	-
		+9.06°	∠°	-0° 6' (+19'/-27')	-
		+8.47°	∠°	-	-
		+8.26°	∠°	-	-
		+8.16°	∠°	-	-
		+6.76°	∠°	-	-
		+6.68°	∠°	-	-
		+6.45°	∠°	-	-
		+5.88°	∠°	-	-
		+5.29°	∠°	-	-
		+5.07°	∠°	-	-
		+4.98°	∠°	-	-
		+4.92°	∠°	-	-
		+4.30°	∠°	-	-
		+2.24°	∠°	-	-
		-0.34°	∠°	-	-

Check values for front axle camber

Number	Designation			Model 204.0/2 up to model refinement package, with cross strut (old version), with code 483/486, except 4MATIC	Model 204.0/2 up to model refinement package, with cross strut (new version), with code 483/486, except 4MATIC
BE40.20-P-1001-13O	Camber at vehicle level	+10.64°	∠°	-	-
		+10.06°	∠°	-	-
		+9.06°	∠°	-	-
		+8.47°	∠°	-	-
		+8.26°	∠°	-	-
		+8.16°	∠°	-	-
		+6.76°	∠°	-	-
		+6.68°	∠°	-	-
		+6.45°	∠°	-	-
		+5.88°	∠°	-	-0° 30' (+15'/-27')
		+5.29°	∠°	-	-
		+5.07°	∠°	-	-
		+4.98°	∠°	-	-

	+4.92°	Δ°	–	–
	+4.30°	Δ°	–0° 30' (+21'–27')	–
	+2.24°	Δ°	–	–
	-0.34°	Δ°	–	–

Check values for front axle camber

Number	Designation			Model 204.0/2 up to model refinement package, with cross strut (old version), with code 485/677, except 4MATIC	Model 204.0/2 up to model refinement package, with cross strut (new version), with code 485/677, except 4MATIC
BE40.20-P-1001-130	Camber at vehicle level	+10.64°	Δ°	–	–
		+10.06°	Δ°	–	–
		+9.06°	Δ°	–	–
		+8.47°	Δ°	–	–
		+8.26°	Δ°	–	–0° 20' (+15'–27')
		+8.16°	Δ°	–	–
		+6.76°	Δ°	–	–
		+6.68°	Δ°	–0° 20' (+20'–27')	–
		+6.45°	Δ°	–	–
		+5.88°	Δ°	–	–
		+5.29°	Δ°	–	–
		+5.07°	Δ°	–	–
		+4.98°	Δ°	–	–
		+4.92°	Δ°	–	–
		+4.30°	Δ°	–	–
		+2.24°	Δ°	–	–
-0.34°	Δ°	–	–		

Check values for front axle camber

Number	Designation			Model 204.0/2 as of model refinement package, with code 482	Model 204.0/2 as of model refinement package, with code 483/486, except 4MATIC
BE40.20-P-1001-130	Camber at vehicle level	+10.64°	Δ°	–0° 6' (+15'–27')	–
		+10.06°	Δ°	–	–
		+9.06°	Δ°	–	–
		+8.47°	Δ°	–	–
		+8.26°	Δ°	–	–
		+8.16°	Δ°	–	–
		+6.76°	Δ°	–	–
		+6.68°	Δ°	–	–
		+6.45°	Δ°	–	–
		+5.88°	Δ°	–	–0° 30' (+15'–27')
		+5.29°	Δ°	–	–
		+5.07°	Δ°	–	–
		+4.98°	Δ°	–	–
		+4.92°	Δ°	–	–
		+4.30°	Δ°	–	–
		+2.24°	Δ°	–	–
-0.34°	Δ°	–	–		

Check values for front axle camber

Number	Designation			Model 204.0/2 as of model refinement package, with code 485, except 4MATIC	Model 204.0/2 as of model refinement package, with code 677, except 4MATIC
BE40.20-P-1001-130	Camber at vehicle level	+10.64°	Δ°	–	–
		+10.06°	Δ°	–	–
		+9.06°	Δ°	–	–
		+8.47°	Δ°	–	–

		+8.26°	∠°	-0° 20' (+15'/-27')	-0° 20' (+15'/-27')
		+8.16°	∠°	-	-
		+6.76°	∠°	-	-
		+6.68°	∠°	-	-
		+6.45°	∠°	-	-
		+5.88°	∠°	-	-
		+5.29°	∠°	-	-
		+5.07°	∠°	-	-
		+4.98°	∠°	-	-
		+4.92°	∠°	-	-
		+4.30°	∠°	-	-
		+2.24°	∠°	-	-
		-0.34°	∠°	-	-

Check values for front axle camber

Number	Designation			Model 204.3 with code 483/486, except code P84, except 4MATIC	Model 204.3 with code 677, except 4MATIC
BE40.20-P-1001-130	Camber at vehicle level	+10.64°	∠°	-	-
		+10.06°	∠°	-	-
		+9.06°	∠°	-	-
		+8.47°	∠°	-	-
		+8.26°	∠°	-	-0° 20' (+15'/-27')
		+8.16°	∠°	-	-
		+6.76°	∠°	-	-
		+6.68°	∠°	-	-
		+6.45°	∠°	-	-
		+5.88°	∠°	-0° 30' (+15'/-27')	-
		+5.29°	∠°	-	-
		+5.07°	∠°	-	-
		+4.98°	∠°	-	-
		+4.92°	∠°	-	-
+4.30°	∠°	-	-		
+2.24°	∠°	-	-		
-0.34°	∠°	-	-		

Check values for front axle camber

Number	Designation			Model 204.3 with code P84	Model 204.0/2/3 with 4MATIC, with code 486
BE40.20-P-1001-130	Camber at vehicle level	+10.64°	∠°	-	-
		+10.06°	∠°	-	-
		+9.06°	∠°	-	-
		+8.47°	∠°	-	-
		+8.26°	∠°	-	-
		+8.16°	∠°	-	-
		+6.76°	∠°	-	-
		+6.68°	∠°	-	-
		+6.45°	∠°	-	-
		+5.88°	∠°	-	-
		+5.29°	∠°	-	-
		+5.07°	∠°	-	-
		+4.98°	∠°	-	-
		+4.92°	∠°	-1° 31' (±21')	-
+4.30°	∠°	-	-		
+2.24°	∠°	-	-		
-0.34°	∠°	-	-0° 35' (+15'/-27')		

Check values for front axle camber

Number	Designation			Model 204.0/2/3 with 4MATIC, with code 677	Model 204.9 with code 485, except code 460/494/830
BE40.20-P-1001-130	Camber at vehicle level	+10.64°	∠°	–	–
		+10.06°	∠°	–	–
		+9.06°	∠°	–	–
		+8.47°	∠°	–	–
		+8.26°	∠°	–	–
		+8.16°	∠°	–	–0° 16' (±21')
		+6.76°	∠°	–	–
		+6.68°	∠°	–	–
		+6.45°	∠°	–	–
		+5.88°	∠°	–	–
		+5.29°	∠°	–	–
		+5.07°	∠°	–	–
		+4.98°	∠°	–	–
		+4.92°	∠°	–	–
		+4.30°	∠°	–	–
		+2.24°	∠°	–0° 29' (±21')	–
–0.34°	∠°	–	–		

Check values for front axle camber

Number	Designation			Model 204.9 as of model refinement package, with code 491, except code 460/494/830	Model 204.9 with code 482
BE40.20-P-1001-130	Camber at vehicle level	+10.64°	∠°	–	–
		+10.06°	∠°	–	–0° 3' (±21')
		+9.06°	∠°	–	–
		+8.47°	∠°	–	–
		+8.26°	∠°	–	–
		+8.16°	∠°	–	–
		+6.76°	∠°	–	–
		+6.68°	∠°	–	–
		+6.45°	∠°	–	–
		+5.88°	∠°	–	–
		+5.29°	∠°	–0° 33' (±21')	–
		+5.07°	∠°	–	–
		+4.98°	∠°	–	–
		+4.92°	∠°	–	–
		+4.30°	∠°	–	–
		+2.24°	∠°	–	–
–0.34°	∠°	–	–		

Check values for front axle camber

Number	Designation			Model 204.9 with code 486	Model 204.9 with code 460/494/830
BE40.20-P-1001-130	Camber at vehicle level	+10.64°	∠°	–	–
		+10.06°	∠°	–	–
		+9.06°	∠°	–	–
		+8.47°	∠°	–	–0° 14' (±21')
		+8.26°	∠°	–	–
		+8.16°	∠°	–	–
		+6.76°	∠°	–	–
		+6.68°	∠°	–	–
		+6.45°	∠°	–	–
		+5.88°	∠°	–	–
		+5.29°	∠°	–	–
		+5.07°	∠°	–	–
		+4.98°	∠°	–0° 34' (±21')	–
		+4.92°	∠°	–	–
		+4.30°	∠°	–	–
		+2.24°	∠°	–	–

		-0.34°	∠°	-	-
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Check values for front axle camber

Number	Designation			Model 204.0/2 AMG up to model refinement package	Model 204.0/2 AMG as of model refinement package, model 204.3 AMG except code P98
BE40.20-P-1001-130	Camber at vehicle level	+10.64°	∠°	-	-
		+10.06°	∠°	-	-
		+9.06°	∠°	-	-
		+8.47°	∠°	-	-
		+8.26°	∠°	-	-
		+8.16°	∠°	-	-
		+6.76°	∠°	-	-1° 45' (±21')
		+6.68°	∠°	-	-
		+6.45°	∠°	-1° 23' (±21')	-
		+5.88°	∠°	-	-
		+5.29°	∠°	-	-
		+5.07°	∠°	-	-
		+4.98°	∠°	-	-
		+4.92°	∠°	-	-
		+4.30°	∠°	-	-
+2.24°	∠°	-	-		
-0.34°	∠°	-	-		

Check values for front axle camber

Number	Designation			Model 204.3 AMG with code P98 except code 224	Model 204.3 AMG with code P98+code 224
BE40.20-P-1001-130	Camber at vehicle level	+10.64°	∠°	-	-
		+10.06°	∠°	-	-
		+9.06°	∠°	-	-
		+8.47°	∠°	-	-
		+8.26°	∠°	-	-
		+8.16°	∠°	-	-
		+6.76°	∠°	-	-
		+6.68°	∠°	-	-
		+6.45°	∠°	-	-
		+5.88°	∠°	-	-
		+5.29°	∠°	-	-
		+5.07°	∠°	-1° 57' (±18')	-
		+4.98°	∠°	-	-
		+4.92°	∠°	-	-1° 58' (±18')
		+4.30°	∠°	-	-
+2.24°	∠°	-	-		
-0.34°	∠°	-	-		

Check values for front axle camber

Number	Designation			Model 207 with code 483/485/486 except 4Matic	Model 207 with 4Matic
BE40.20-P-1001-13Q	Camber at vehicle level	-2.06°	∠°	-	-0° 38' (+15'/-27')
		-0.34°	∠°	-	-0° 35' (+15'/-27')
		+1.38°	∠°	-	-0° 31' (+15'/-27')
		+4.13°	∠°	-0° 35' (+3'/-39')	-
		+5.72°	∠°	-0° 31' (+3'/-39')	-
		+7.31°	∠°	-0° 25' (+3'/-39')	-

Test and adjustment values for caster

Number	Designation	Model 204 (except 204.9)	Model 204.9
BE40.20-P-1001-20E	Caster values, form		
	See	OF40.20-P-3000-00 CW	OF40.20-P-3000-00 CZ

Test and adjustment values for caster

Number	Designation	Model 207
BE40.20-P-1001-20E	Caster values, form	
	See	OF40.20-P-3000-00 EC

Test and adjustment values for caster

Number	Designation	Model 172
BE40.20-P-1001-20N	Caster values, form	
	See	OF40.20-P-3000-00 B

Test and adjustment values for front axle camber

Number	Designation	Model 172.403/447/448/457 up to model year 2015 except code 483/486	Model 172.403/447/448/457 up to model year 2015 with code 483/486
BE40.20-P-1002-13AA	Permissible difference in front axle camber between right and left side Δ° of vehicle	24'	24'

Test and adjustment values for front axle camber

Number	Designation	Model 172.403/447/448/457 as of model year 2016 except code 483/486, model 172.404/431/434/438 except code 483/486	Model 172.403/447/448/457 as of model year 2016 with code 483/486, model 172.404/431/434/438 with code 483/486
BE40.20-P-1002-13AA	Permissible difference in front axle camber between right and left side Δ° of vehicle	24'	24'

Test and adjustment values for front axle camber

Number	Designation	Model 172.466 AMG	Model 172.475 AMG
BE40.20-P-1002-13AA	Permissible difference in front axle camber between right and left side Δ° of vehicle	24'	24'

Check values for front axle camber

Number	Designation	Model 204.0/2 up to model refinement package, with cross strut (old version), with code 482	Model 204.0/2 up to model refinement package, with cross strut (new version), with code 482
BE40.20-P-1002-13O	Permissible difference in front axle camber between right and left side Δ° of vehicle	$\pm 24'$	$\pm 24'$

Check values for front axle camber

Number	Designation	Model 204.0/2 up to model refinement package, with cross strut (old version), with code 483/486, except 4MATIC	Model 204.0/2 up to model refinement package, with cross strut (new version), with code 483/486, except 4MATIC
BE40.20-P-1002-130	Permissible difference in front axle camber between right and left side Δ° of vehicle	$\pm 24'$	$\pm 24'$

Check values for front axle camber

Number	Designation	Model 204.0/2 up to model refinement package, with cross strut (old version), with code 485/677, except 4MATIC	Model 204.0/2 up to model refinement package, with cross strut (new version), with code 485/677, except 4MATIC
BE40.20-P-1002-130	Permissible difference in front axle camber between right and left side Δ° of vehicle	$\pm 24'$	$\pm 24'$

Check values for front axle camber

Number	Designation	Model 204.0/2 as of model refinement package, with code 482	Model 204.0/2 as of model refinement package, with code 483/486, except 4MATIC
BE40.20-P-1002-130	Permissible difference in front axle camber between right and left side Δ° of vehicle	$\pm 24'$	$\pm 24'$

Check values for front axle camber

Number	Designation	Model 204.0/2 as of model refinement package, with code 485, except 4MATIC	Model 204.0/2 as of model refinement package, with code 677, except 4MATIC
BE40.20-P-1002-130	Permissible difference in front axle camber between right and left side Δ° of vehicle	$\pm 24'$	$\pm 24'$

Check values for front axle camber

Number	Designation	Model 204.3 with code 483/486, except code P84, except 4MATIC	Model 204.3 with code 677, except 4MATIC
BE40.20-P-1002-130	Permissible difference in front axle camber between right and left side Δ° of vehicle	$\pm 24'$	$\pm 24'$

Check values for front axle camber

Number	Designation	Model 204.3 with code P84	Model 204.0/2/3 with 4MATIC, with code 486
BE40.20-P-1002-130	Permissible difference in front axle camber between right and left side Δ° of vehicle	$\pm 24'$	$\pm 24'$

Check values for front axle camber

Number	Designation	Model 204.0/2/3 with 4MATIC, with code 677	Model 204.9 with code 485, except code 460/494/830
BE40.20-P-1002-130	Permissible difference in front axle camber between right and left side Δ° of vehicle	$\pm 24'$	$\pm 24'$

Check values for front axle camber

Number	Designation	Model 204.9 as of model refinement package, with code 491, except code 460/494/830	Model 204.9 with code 482
BE40.20-P-1002-13O	Permissible difference in front axle camber between right and left side Δ° of vehicle	$\pm 24'$	$\pm 24'$

Check values for front axle camber

Number	Designation	Model 204.9 with code 486	Model 204.9 with code 460/494/830
BE40.20-P-1002-13O	Permissible difference in front axle camber between right and left side Δ° of vehicle	$\pm 24'$	$\pm 24'$

Check values for front axle camber

Number	Designation	Model 204.0/2 AMG up to model refinement package	Model 204.0/2 AMG as of model refinement package, model 204.3 AMG except code P98
BE40.20-P-1002-13O	Permissible difference in front axle camber between right and left side Δ° of vehicle	$\pm 24'$	$\pm 24'$

Check values for front axle camber

Number	Designation	Model 204.3 AMG with code P98 except code 224	Model 204.3 AMG with code P98+code 224
BE40.20-P-1002-13O	Permissible difference in front axle camber between right and left side Δ° of vehicle	$\pm 24'$	$\pm 24'$

Check values for front axle camber

Number	Designation	Model 207 with code 483/485/486 except 4Matic	Model 207 with 4Matic
BE40.20-P-1002-13Q	Permissible difference in front axle camber between right and left side Δ° of vehicle	$\pm 24'$	$\pm 24'$

Test and adjustment values for caster

Number	Designation	Model 204 (except 204.9)	Model 204.9
BE40.20-P-1002-20E	Permissible difference in caster between right and left side of vehicle Δ°	$\pm 30'$	$\pm 30'$

Test and adjustment values for caster

Number	Designation	Model 207
BE40.20-P-1002-20E	Permissible difference in caster between right and left side of vehicle Δ°	$\pm 30'$

Test and adjustment values for caster

Number	Designation	Model 172
BE40.20-P-1002-20N	Permissible difference in caster between right and left side of vehicle Δ°	$\pm 30'$

Test and adjustment values for caster

Number	Designation		Model 204 (except 204.9)	Model 204.9
BE40.20-P-1003-20E	Absolute caster tolerance	Δ°	$\pm 30'$	$\pm 30'$

Test and adjustment values for caster

Number	Designation		Model 207
BE40.20-P-1003-20E	Absolute caster tolerance	Δ°	$\pm 30'$

Test and adjustment values for caster

Number	Designation		Model 172
BE40.20-P-1003-20N	Absolute caster tolerance	Δ°	$\pm 30'$

Nm Wheel control, hub

Number	Designation			Model 172	
BA33.20-P-1003-01Q	Self-locking nut (repair kit), strut rod to front axle carrier	Stage 1	M14 × 120 × 11.9	Nm	100
		Stage 2		Δ°	180

Nm Wheel control, hub

Number	Designation				MODEL 204 except 4MATIC	MODEL 204 with 4MATIC
BA33.20-P-1005-01N	Self-locking nut (repair kit), cross strut to front axle carrier	M14 × 115 × 10.9	Stage 1	Nm	80	–
			Stage 2	Δ°	120	–
		M14 × 120 × 11.9	Stage 1	Nm	100	100
			Stage 2	Δ°	180	180

Nm Wheel control, hub

Number	Designation				MODEL 207 except 4MATIC	MODEL 207 with 4MATIC
BA33.20-P-1005-01N	Self-locking nut (repair kit), cross strut to front axle carrier	M14 × 115 × 10.9	Stage 1	Nm	80	–
			Stage 2	Δ°	120	–
		M14 × 120 × 11.9	Stage 1	Nm	100	100
			Stage 2	Δ°	180	180

Nm Wheel control, hub

Number	Designation				Model 172
BA33.20-P-1006-01Q	Self-locking nut (repair kit), cross strut to front axle carrier	Stage 1	M14 × 120 × 11.9	Nm	100
		Stage 2		Δ°	180

Nm Wheel control, hub

Number	Designation				MODEL 204 except 4MATIC	MODEL 204 with 4MATIC
BA33.20-P-1010-01N	Self-locking nut (repair kit), strut rod to front axle carrier	Stage 1	M14 × 115 × 10.9	Nm	80	–
		Stage 2		Δ°	120	–

	M14 × 120 × 11.9	Stage 1	Nm	100	100
		Stage 2	Δ°	180	180

Nm Wheel control, hub

Number	Designation				MODEL 207 except 4MATIC	MODEL 207 with 4MATIC
BA33.20-P-1010-01N	Self-locking nut (repair kit), strut rod to front axle carrier	M14 × 115 × 10.9	Stage 1	Nm	80	–
			Stage 2	Δ°	120	–
		M14 × 120 × 11.9	Stage 1	Nm	100	100
			Stage 2	Δ°	180	180